

**PARTS
CATALOGUE
CATALOGO
DE REPUESTOS**

E60J '03 (64S1)

E65A '03 (65S1)

E75B '03 (6925)

2B692-200S1

YAMAHA
GENUINE
Parts & Accessories

FOREWORD

This Parts Catalogue is related to the parts for the model(s) in the below frame. When you are ordering replacement parts, please refer to this Parts Catalogue and quote both part numbers and part names correctly.

E60J'03(64S1), E65A'03(65S1), E75B'03(6925)

1. Modifications or additions which have been made after issue of the Parts Catalogue will be announced in the Yamaha Parts News.
It is advisable that you make necessary corrections to the Parts Catalogue according to the Yamaha Parts News.

2. Abbreviations

The Following abbreviations are used in this Parts Catalogue.

“UR” Use specified parts number.

“UN” Use as many as needed.

“AP” Alternate Parts

“LM” Local Made
(Parts need to be ordered locally)

“O/S” Over Size

3. Parts, which are to be supplied in an assembly, are listed with a dot(.) in front of the part name as shown below.

EXAMPLE

CARBURETOR ASSY

.JET, PILOT

.NOZZLE, MAIN

4. Number of component for assembly

The numeral appearing to the right of each component part indicates the quantity of parts for each assembly unit.

EXAMPLE

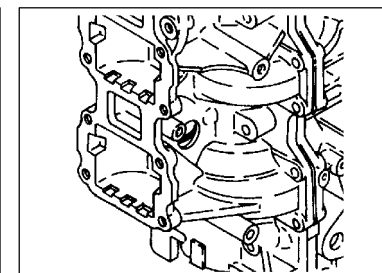
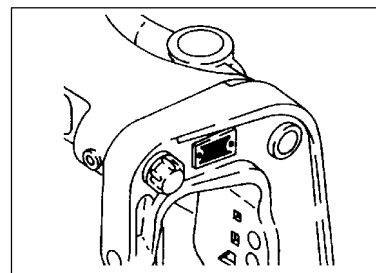
PART NO.	DESCRIPTION	u	u	u	REMARKS
6E0-85500-70	C.D.I. MAGNETO ASSY	1			
6E0-85550-70	.ROTOR ASSY	1			
6E0-15723-00-94..	PULLY, STARTER	1			

5. Quantity Column Information

NAME for Q'TY COLUMN	APPLICABLE MODEL
E60J	E60JMHD
E65A	E65AMHD
E75B	E75BMHD

6. Applicable Starting Serial No. and Color Code
1) Engine Starting Sserial No.

E60JMHD L 692Z : 1000001	E75BMHD L/Y/X 692 : 1000001
E65AMHD L/X 692Z : 1000001	



- 2) Color Code

Color Code	Color Name	Abbreviation
004D	DARK BLUISH GRAY METALLIC 2	DBNM2

7. Note that the illustrations for reference in finding parts numbers, not to be used for assembling. When assembling, please use the applicable service manual.
8. The asterisk (*) before a reference number indicates modification items after the first edition.

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SHEET 2/2

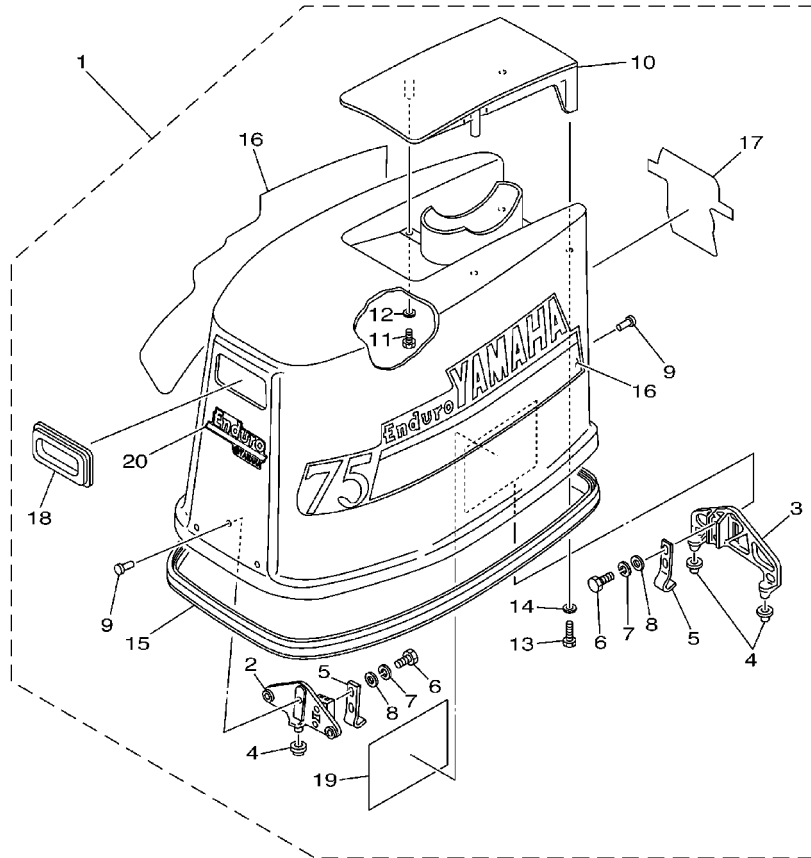
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FIG. 1 TOP COWLING

SOPORTE SUPERIOR

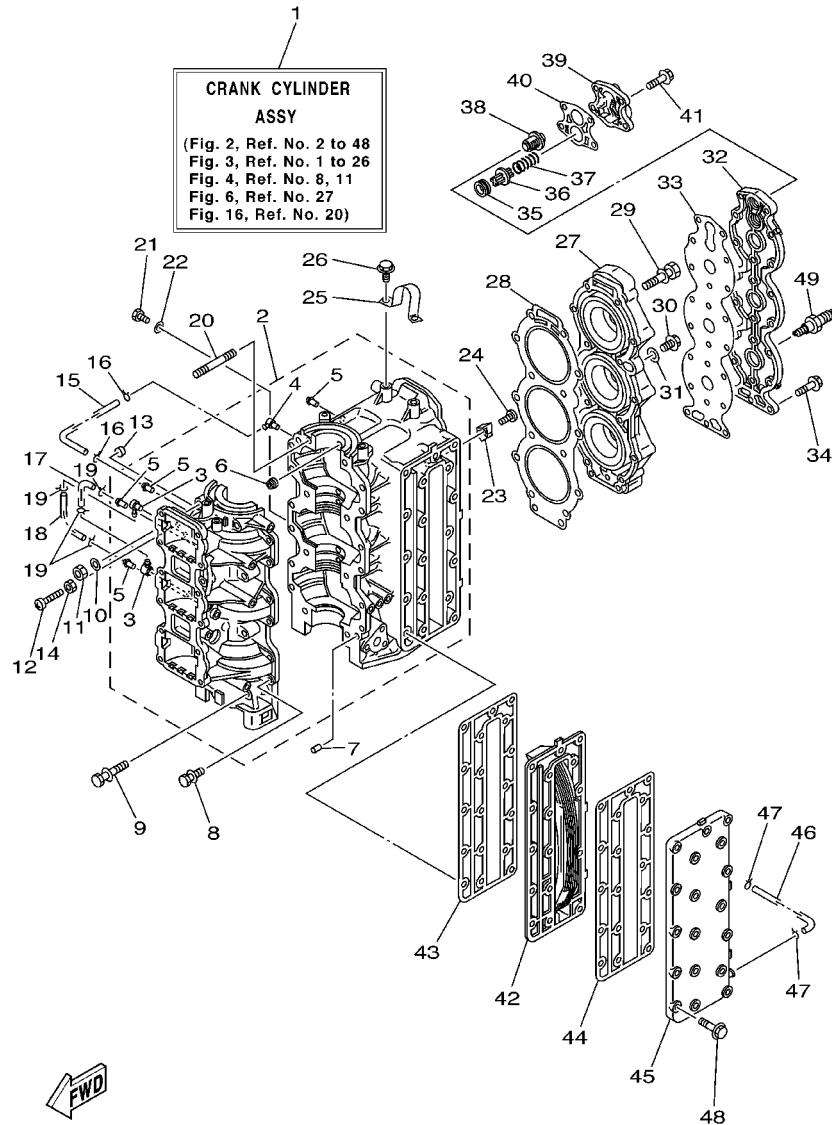


REF. NO.	PART NO. CODIGO NO.	DESCRIPTION DESCRIPTION	E60J	E65A	E75B	REMARKS OBSERVACION
1	692-42610-L0-4D	TOP COWLING ASSY SOPORTE SUPERIOR COMPL.			1	
	692-42610-F0-4D	TOP COWLING ASSY SOPORTE SUPERIOR COMPL.	1			
	692-42610-K0-4D	TOP COWLING ASSY SOPORTE SUPERIOR COMPL.		1		
2	688-42647-00-94	.HOLDER, CLAMP BAND .MORDAZA DE ABRAZADERA	1	1	1	
3	692-42649-00-94	.HOLDER, CLAMP BAND .MORDAZA DE ABRAZADERA	1	1	1	
4	663-42662-00	.DAMPER .AMORTIGUADOR	3	3	3	
5	688-42652-10	.HOOK .GANCHO	2	2	2	
6	97095-06018	.BOLT .PERNO	2	2	2	
7	92995-06100	.WASHER, SPRING .ARANDELA	2	2	2	
8	92995-06600	.WASHER .ARANDELA	2	2	2	
9	90266-06009	.RIVET .REMACHE	6	6	6	
10	692-42613-01-4D	.MOLDING, AIR DUCT .MOLDURA CONDUCTO AIRE	1	1	1	
11	97095-06016	.BOLT .PERNO	2	2	2	
12	92995-06600	.WASHER .ARANDELA	2	2	2	
13	97095-06020	.BOLT .PERNO	2	2	2	
14	92995-06600	.WASHER .ARANDELA	2	2	2	
15	688-42615-00	.SEAL .SELLO	1	1	1	
16	692-W0070-H0	.GRAPHIC SET .JUEGO DE EMBLEMA			1	
	692-W0070-J0	.GRAPHIC SET .JUEGO DE EMBLEMA	1			
	692-W0070-W0	.GRAPHIC SET .JUEGO DE EMBLEMA		1		
17	692-42678-H0	.GRAPHIC, REAR .CALCAMONIA TRASERA			1	
	6K5-42678-H0	.GRAPHIC, REAR .CALCAMONIA TRASERA	1			
	692-42678-W0	.GRAPHIC, REAR .CALCAMONIA TRASERA		1		
18	697-15761-01	.SEAL, RUBBER 1 .SELLO DE GOMA 1	1	1	1	
19	677-13437-08	.MARK, CAUTION .MARKER	1	1	1	
20	69P-42677-H0	.GRAPHIC, FRONT .CALCAMONIA FRONTAL	1	1	1	ENDURO



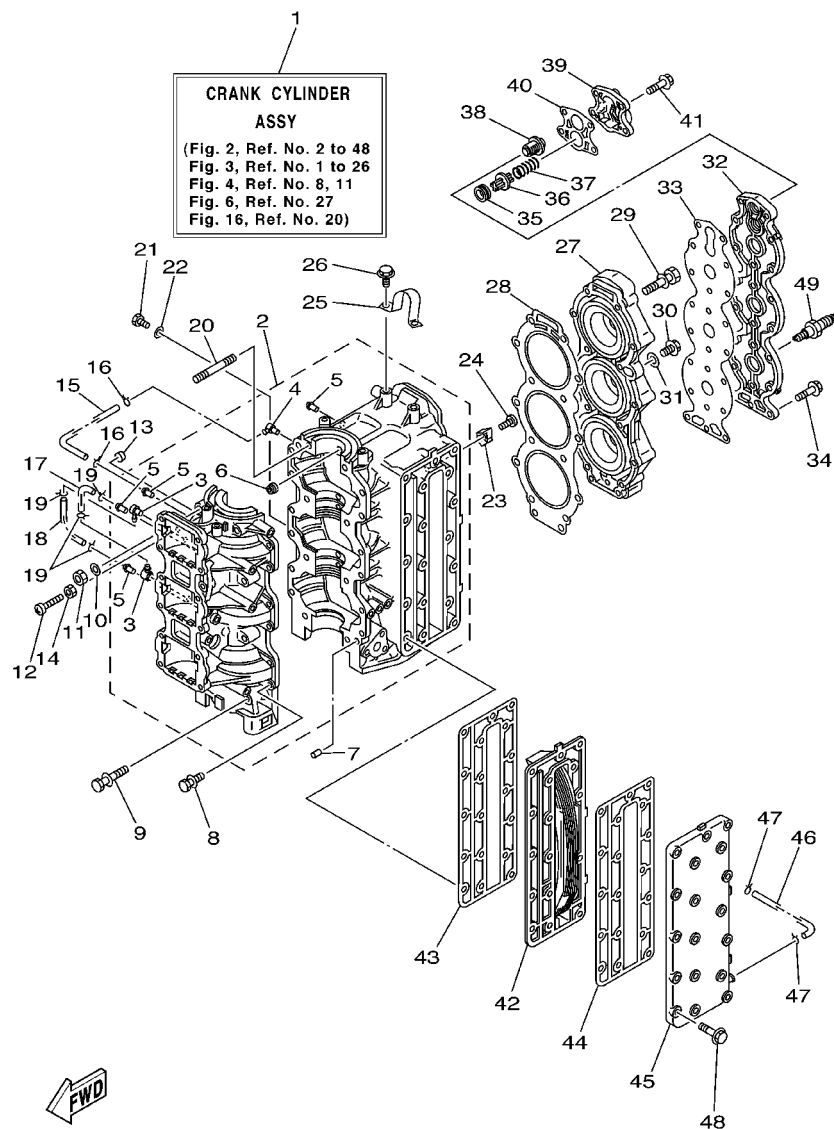
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FIG. 2 CYLINDER. CRANKCASE CYLINDRO. CARTER



6925200-3020

REF. NO.	PART NO. CODIGO NO.	DESCRIPTION DESCRIPTION	E60J	E65A	E75B	REMARKS OBSERVACION
1	692-W0090-44-1S	CRANK CYLINDER ASSY BLOQUE MOTOR COMPLETO	1	1	1	
2	688-15100-05-1S	CRANKCASE ASSY CARTER COMPLETO	1	1	1	
3	688-11370-01	.CHECK VALVE ASSY .VALVULA DE CONTROL COMPL.	2	2	2	
4	650-11370-01	.CHECK VALVE ASSY .VALVULA DE CONTROL COMPL.	1	1	1	
5	624-14485-00	.PIPE, JOINT .TUBO DE UNION	4	4	4	
6	663-11518-01	.LOCK, BEARING .SEGURO BALERO	3	3	3	
7	93608-12063	PIN, DOWEL PASADOR DE CLAVIJA	2	2	2	
8	90119-06M12	BOLT, WITH WASHER TORNILLO CON ARANDELA	12	12	12	
9	90119-10005	BOLT, WITH WASHER TORNILLO CON ARANDELA	6	6	6	
10	90201-10008	WASHER, PLATE ARANDELA PLANA	2	2	2	
11	95313-10600	NUT TUERCA	2	2	2	
12	90157-06014	SCREW, PAN HEAD TORNILLO CABEZA CONICA PLANA	1	1	1	
13	688-44194-00	CAP TAPA	1	1	1	
14	95303-06700	NUT TUERCA	1	1	1	
15	90445-07260	HOSE (L276) TUBO (L276)	1	1	1	
16	90467-06016	CLIP PRESILLA	2	2	2	
17	90445-07M00	HOSE (L100) TUBO (L100)	1	1	1	
18	90445-07M23	HOSE (L408) TUBO (L408)	1	1	1	
19	90467-06016	CLIP PRESILLA	4	4	4	
20	90116-10M06	BOLT, STUD ESPARRAGO	2	2	2	
21	97095-06012	BOLT PERNO	1	1	1	
22	92995-06100	WASHER, SPRING ARANDELA	1	1	1	
23	688-11325-00	ANODE ANODO	2	2	2	
24	98780-04015	SCREW, FLAT HEAD TORNILLO CABEZA PLANA	2	2	2	
25	692-11119-01	HANGER, ENGINE SOPORTE DEL MOTOR	1	1	1	
26	90119-08MA3	BOLT, WITH WASHER TORNILLO CON ARANDELA	2	2	2	
27	692-11111-01-1S	HEAD, CYLINDER 1 CULATA CILINDRO 1	1	1	1	



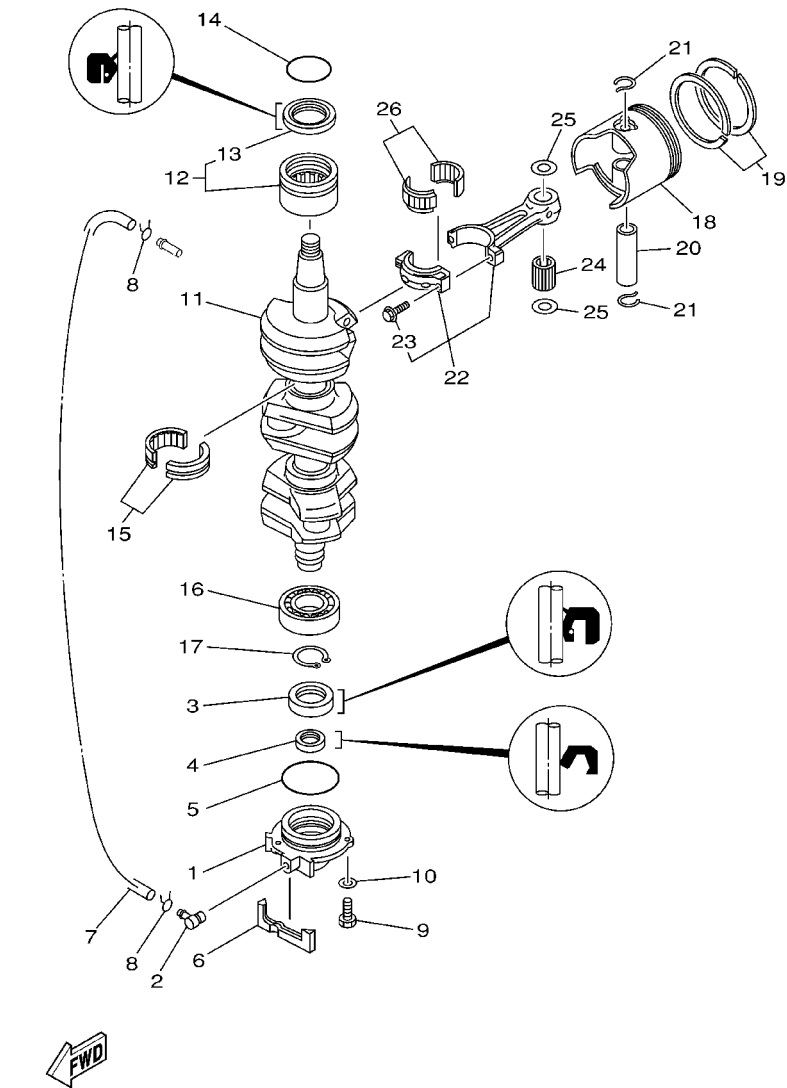
6925200-3020

FIG. 2 CYLINDER. CRANKCASE CYLINDRO. CARTER

REF. NO.	PART NO. CODIGO NO.	DESCRIPTION DESCRIPTION	E60J	E65A	E75B	REMARKS OBSERVACION
28	688-11181-A1	GASKET, CYLINDER HEAD 1 JUNTA, DE CULATA 1	1	1	1	
29	90119-08MA8	BOLT, WITH WASHER TORNILLO CON ARANDELA	14	14	14	
30	90340-14M00	PLUG, STRAIGHT SCREW TORNILLO, DE DRENAJE	1	1	1	
31	90430-14115	GASKET JUNTA	1	1	1	
32	688-11191-00-1S	COVER, CYLINDER HEAD 1 TAPA CULATA DE CILINDRO 1	1	1	1	
33	688-11193-A1	GASKET, HEAD COVER 1 EMPAQUE	1	1	1	
34	90119-06MA3	BOLT, WITH WASHER TORNILLO CON ARANDELA	18	18	18	
35	90480-20M05	GROMMET TAPON	1	1	1	
36	688-12416-00	VALVE, PRESSURE CONTROL VALVULA DE CONTROL DE PRESION	1	1	1	
37	90501-16M11	SPRING, COMPRESSION RESORTE DE COMPRESION	1	1	1	
38	688-12411-10	THERMOSTAT TERMOSTAT	1	1	1	
39	688-12413-00-1S	COVER, THERMOSTAT CUBIERTA TERMOSTATO	1	1	1	
40	688-12414-A1	GASKET, COVER EMPAQUE	1	1	1	
41	90119-06MA5	BOLT, WITH WASHER TORNILLO CON ARANDELA	4	4	4	
42	688-41111-00-1S	INNER COVER, EXHAUST CUBIERTA INTERIOR DE ESCAPE	1	1	1	
43	688-41112-A0	GASKET, EXHAUST INNER COVER EMPAQUE	1	1	1	
44	688-41114-A0	GASKET, EXHAUST OUTER COVER EMPAQUE	1	1	1	
45	688-41113-00-1S	OUTER COVER, EXHAUST CUBOERTA EXTERIOR DE ESCAPE	1	1	1	
46	663-24312-01	PIPE 2 TUBO 2	1	1	1	
47	90467-08004	CLIP PRESILLA	2	2	2	
48	90119-08020	BOLT, WITH WASHER TORNILLO CON ARANDELA	18	18	18	
49	94702-00160	PLUG, SPARK (NGK B8HS-10) BUJIA (NGK B8HS-10)	3		3	
	94702-00247	PLUG, SPARK (NGK BR8HS-10) BUJIA (NGK BR8HS-10)		3	3	FOR CARIB

FIG. 3 CRANKSHAFT. PISTON

CIGUENAL. PISTON

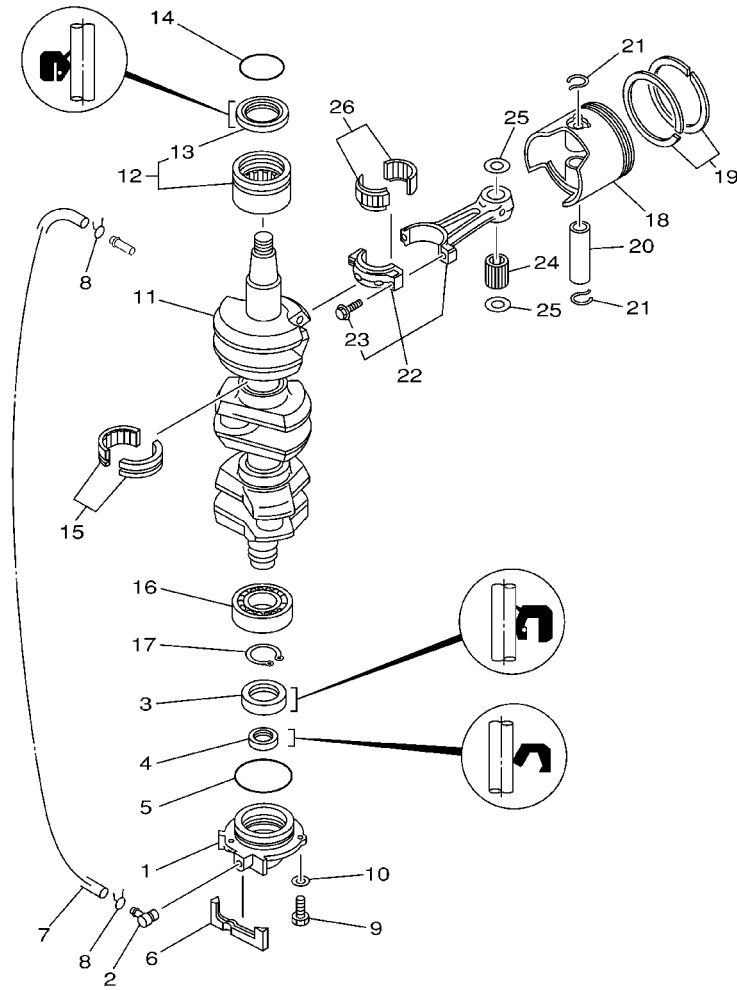


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REF. NO.	PART NO. CODIGO NO.	DESCRIPTION DESCRIPTION	E60J	E65A	E75B	REMARKS OBSERVACION
1	6H1-15359-01-94	HOUSING, OIL SEAL CAJA DE SELLO DE ACEITE	1	1	1	
2	688-11370-01	CHECK VALVE ASSY VALVULA DE CONTROL COMPL.	1	1	1	
3	93102-30M05	OIL SEAL RETEN DE ACEITE	1	1	1	
4	93104-20M02	OIL SEAL SELLO ACEITE	1	1	1	
5	93210-62269	O-RING JUNTA TORICA	1	1	1	
6	688-15379-00	SEAL, CRANKCASE SELLO DE CARTER	1	1	1	
7	90445-07M86	HOSE (L460) TUBO (L460)	1	1	1	
8	90467-06016	CLIP PRESILLA	2	2	2	
9	97095-06020	BOLT PERNO	3	3	3	
10	92995-06600	WASHER ARANDELA	3	3	3	
11	688-11411-01	CRANKSHAFT CIGUENAL	1	1	1	
12	93310-636U4	BEARING COJINETE DE RODILLOS	1	1	1	
13	93102-36M02	OIL SEAL RETEN DE ACEITE	1	1	1	
14	93210-46M16	O-RING JUNTA TORICA	1	1	1	
15	93310-835U8	BEARING COJINETE DE RODILLOS	2	2	2	
16	93306-206U5	BEARING COJINETE	1	1	1	
17	93410-32M00	CIRCLIP SEGURO	1	1	1	
18	688-11631-03-94	PISTON (STD) PISTON (NORMA)	3	3	3	
	688-11635-03	PISTON (0.25MM O/S) PISTON (0.25MM O/S)	3	3	3	AP
	688-11636-03	PISTON (0.50MM O/S) PISTON (0.50MM O/S)	3	3	3	AP
19	688-11603-A0	PISTON RING SET (STD) JUEGO DE ANILLOS (NORMA)	3	3	3	
	688-11604-A0	PISTON RING SET (0.25MM O/S) JUEGO DE ANILLOS (0.25MM O/S)	3	3	3	AP
	688-11605-A0	PISTON RING SET (0.50MM O/S) JUEGO DE ANILLOS (0.50MM O/S)	3	3	3	AP
20	663-11633-00	PIN, PISTON PASADOR, PISTON	3	3	3	
21	688-11634-00	CLIP, PISTON PIN PRESILLA, BULON DE PISTON	6	6	6	
22	688-11650-03	CONNECTING ROD ASSY BIELA COMPLETA	3	3	3	
23	90109-08022	BOLT PERNO	2	2	2	

FIG. 3 CRANKSHAFT. PISTON

CIGUENAL. PISTON



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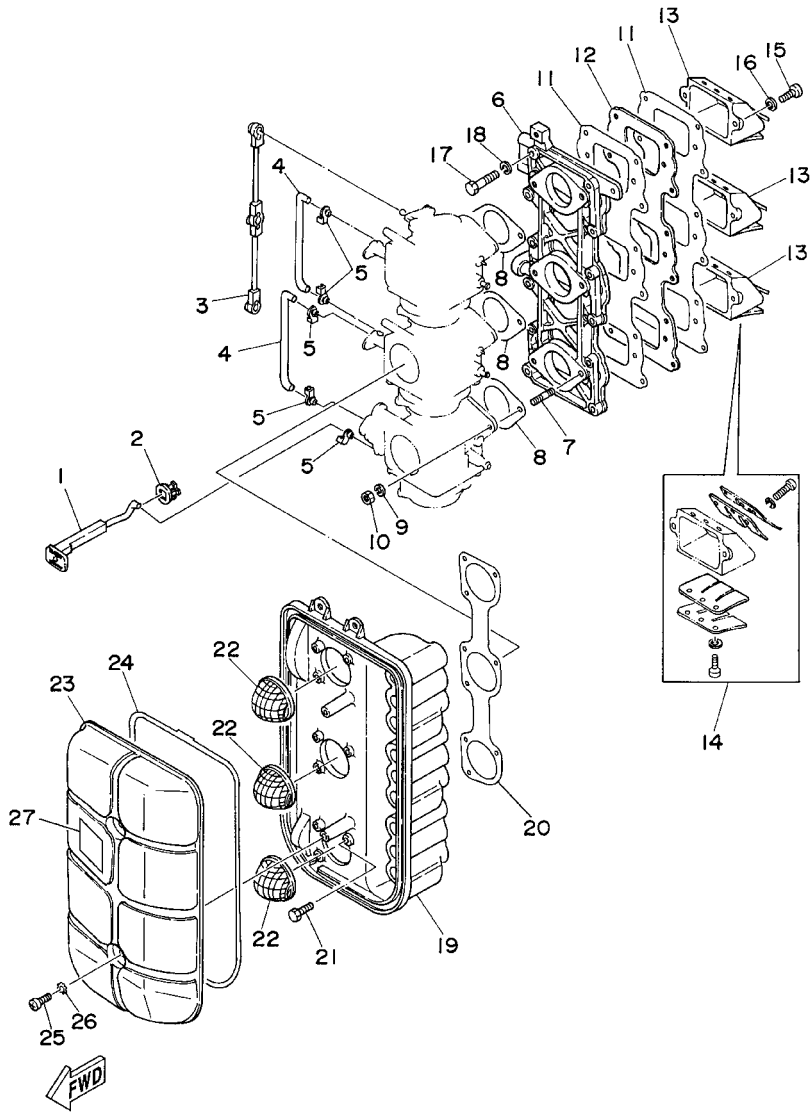
REF. NO.	PART NO. CODIGO NO.	DESCRIPTION DESCRIPTION	E60J	E65A	E75B	REMARKS OBSERVACION
24	93603-21111	PIN, DOWEL PASADOR DE CLAVIJA	84	84	84	
25	90201-20417	WASHER, PLATE ARANDELA PLANA	6	6	6	
26	93310-730V8	BEARING COJINETE DE RODILLOS	3	3	3	

B1

FIG. 4 INTAKE

ADMISION

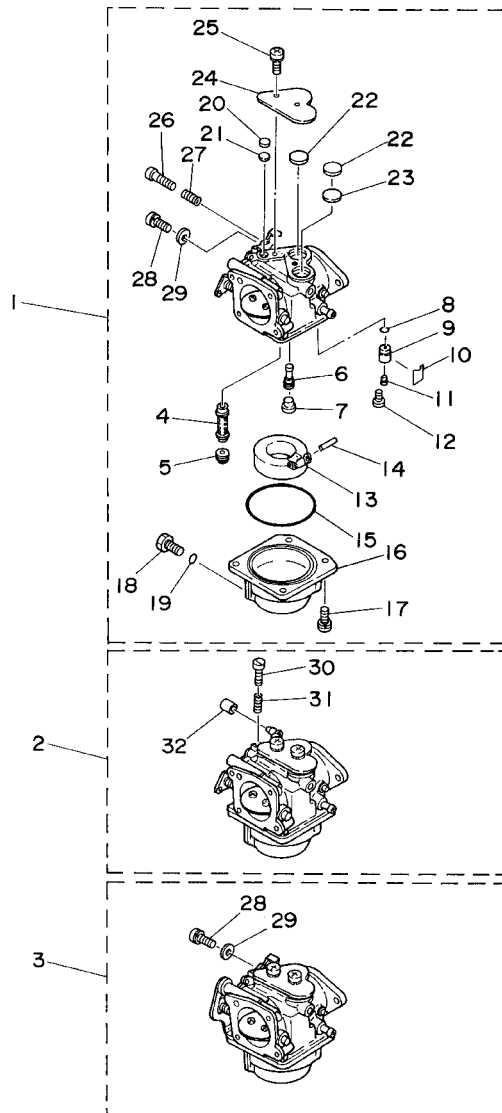
REF. NO.	PART NO. CODIGO NO.	DESCRIPTION DESCRIPTION	E60J	E65A	E75B	REMARKS OBSERVACION
1	692-41256-00	ROD, CHOKE 1 VARILLA DE AHOGADOR	1	1	1	
2	689-41273-00	GROMMET TAPON PROTECTOR	1	1	1	
3	688-41217-01	ROD, ACCEL. LEVER VARILLA PALANCA ACELERADOR	1	1	1	
4	688-41257-01	ROD, CHOKE 2 VARILLA DE AHOGADOR	2	2	2	
5	661-41262-02	JOINT, CHOKE LEVER CONECTOR DE AHOGADOR	5	5	5	
6	688-13641-00-94	MANIFOLD 1 MULTIPLE 1	1	1	1	
7	90116-06122	BOLT, STUD ESPARRAGO	6	6	6	
8	688-14198-A2	GASKET EMPAQUE	3	3	3	
9	92995-06100	WASHER, SPRING ARANDELA	6	6	6	
10	95380-06600	NUT, HEXAGON TUERCA	6	6	6	
11	688-13621-A1	GASKET, VALVE SEAT JUNTA, DE VALV.DE EMPAQUE	2	2	2	
12	688-13624-00	PLATE, REED VALVE PLACA DE VALVULA DE LAMINAS	1	1	1	
13	688-13610-00	REED VALVE ASSY VALVULA DE LAMINAS COMPLETA	3	3	3	
14	688-W0004-00	.REED SET .JUEGO DE VALVULAS DE LENGUETA	1	1	1	
15	97880-05020	SCREW, PAN HEAD TORNILLO DE CABEZA CON PLANA	6	6	6	
16	92990-05100	WASHER, SPRING ARANDELA GROWER	6	6	6	
17	97013-06030	BOLT PERNO	12	12	12	
18	92903-06100	WASHER, SPRING RONDANA SENCILLA	12	12	12	
19	688-14417-01-94	COVER 1 CUBIERTA 1	1	1	1	
20	688-14483-A0	GASKET EMPAQUE	1	1	1	
21	97013-06018	BOLT PERNO	6	6	6	
22	688-14481-00	CAP, CARBURETOR TAPA DE CARBURADOR	3	3	3	
23	688-14418-01	COVER 2 CUBIERTA 2	1	1	1	
24	688-14416-01	GASKET, AIR CLEANER EMPAQUE	1	1	1	
25	97885-06016	SCREW, PAN HEAD TORNILLO A MUESCA	2	2	2	
26	90209-06M05	WASHER ARANDELA DE SEPARACION	2	2	2	
27	6H1-14488-00	LABEL, CAUTION ETIQUETA PRECAUCION	1	1	1	



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FIG. 5 CARBURETOR

CARBURADOR



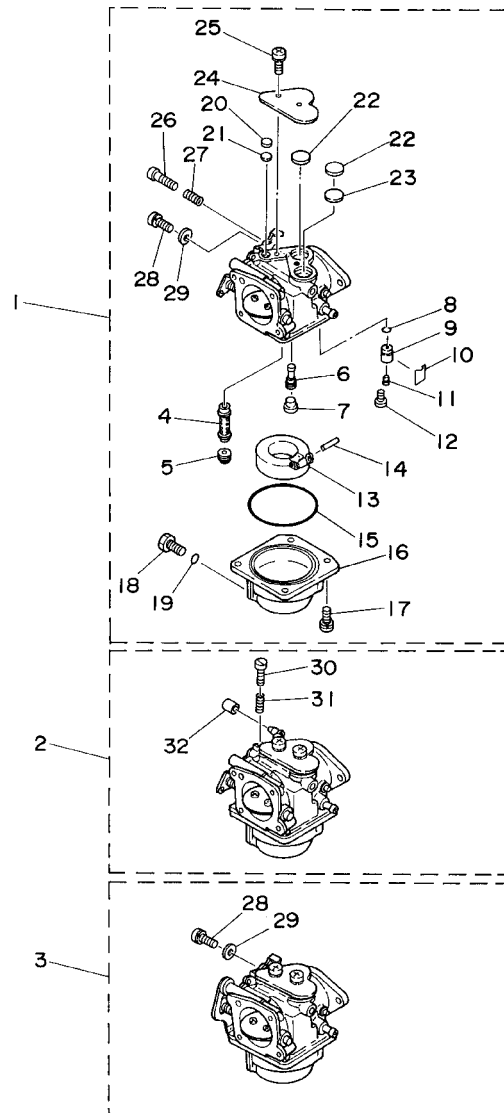
REF. NO.	PART NO. CODIGO NO.	DESCRIPTION DESCRIPTION	E60J	E65A	E75B	REMARKS OBSERVACION
1	692-14301-45	CARBURETOR ASSY 1 CARBURADOR COMPLETO 1	1	1	1	
2	692-14302-45	CARBURETOR ASSY 2 CARBURADOR COMPLETO 2	1	1	1	
3	692-14303-45	CARBURETOR ASSY 3 CARBURADOR COMPLETO 3	1	1	1	
4	692-14947-00	.JET, NEEDLE .INYECTOR DE AGUJA	3	3	3	
5	676-14943-41	.JET, MAIN (#170) .INYECTOR PRINCIPAL (#170)	3	3	3	
6	676-14948-18	.JET (#78) .INYECTOR (#78)	3	3	3	
7	676-14966-00	.CAP .TAPA	3	3	3	
8	93210-04228	.O-RING .JUNTA TORICA	3	3	3	
9	692-14590-01	.NEEDLE VALVE ASSY .VALVULA DE AGUJA COMPLETA	3	3	3	
10	663-14159-00	.CLIP .PRESILLA	3	3	3	
11	676-14186-00	.PIN, FLOAT .PASADOR DE LA BOYA	3	3	3	
12	98580-04008	.SCREW, PAN HEAD .TORNILLO DE CABEZA CRUZADA	3	3	3	
13	676-14985-01	.FLOAT .BOIA	3	3	3	
14	688-14548-00	.PIN, FLOAT ARM .PASADOR DE BRAZO DE BOIA	3	3	3	
15	676-14984-00	.GASKET, FLOAT CHAMBER .EMPAQUE CAMARA DE BOIA	3	3	3	
16	688-14980-00	.BODY, FLOAT CHAMBER .CUERPO CAMARA DE BOIA	3	3	3	
17	97980-04114	.SCREW, WITH WASHER .TORNILLO, CON ARANDELA	12	12	12	
18	6H3-14992-00	.SCREW, DRAIN .TORNILLO, SEGURO	3	3	3	
19	93210-04230	.O-RING .JUNTA TORICA	3	3	3	
20	663-14126-00	.GASKET .EMPAQUE	3	3	3	
21	663-14527-00	.PLATE .PLACA	3	3	3	
22	688-14126-00	.GASKET .EMPAQUE	6	6	6	
23	688-14527-00	.PLATE .PLACA	3	3	3	
24	688-14572-01	.PLATE, STAY .PLACA DE SOPORTE	3	3	3	
25	97980-05310	.SCREW, WITH WASHER .TORNILLO, CON ARANDELA	6	6	6	
26	692-14923-00	.SCREW, PILOT .TORNILLO DE AJUSTE	3	3	3	
27	679-14555-00	.SPRING .RESORTE	3	3	3	



6880010-4050

FIG. 5 CARBURETOR

CARBURADOR

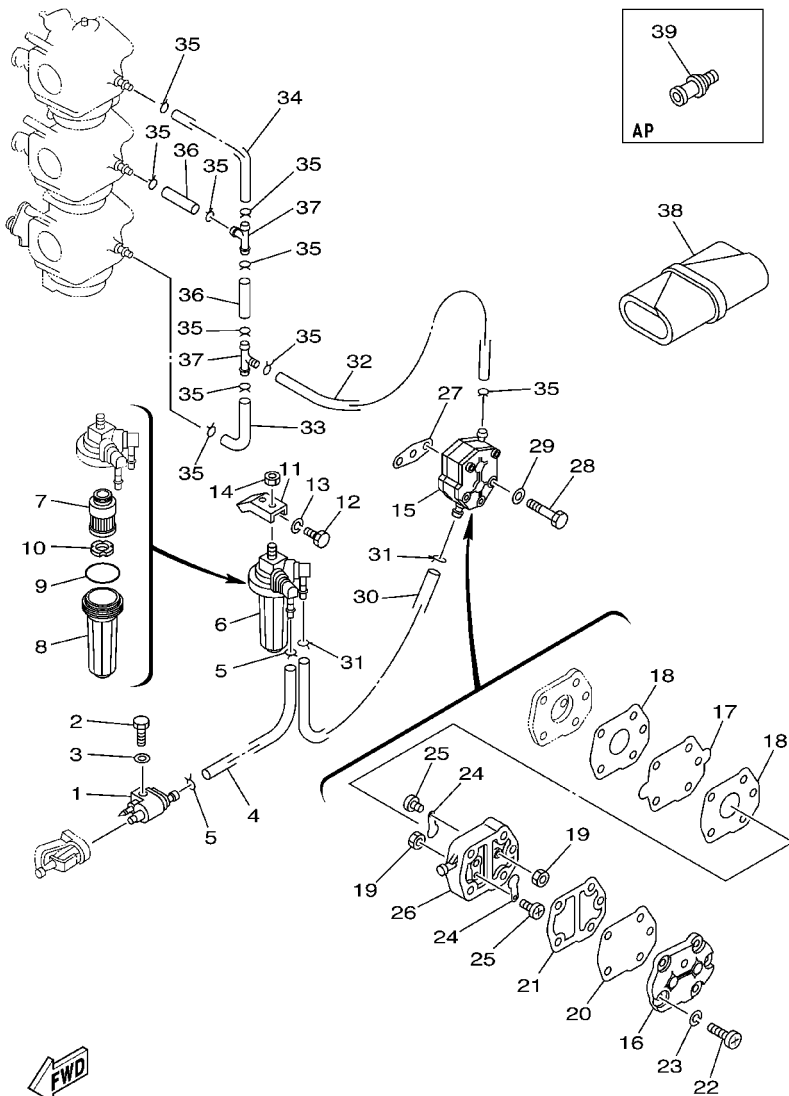


6880010-4050

REF. NO.	PART NO. CODIGO NO.	DESCRIPTION DESCRIPTION	E60J	E65A	E75B	REMARKS OBSERVACION
28	6K5-14592-00	.SCREW .TORNILLO	2	2	2	#1,3
29	90201-05652	.WASHER, PLATE .ARANDELA PLANA	2	2	2	#1,3
30	63V-14523-00	.SCREW, STOP .TORNILLO DE TOPE	1	1	1	#2
31	90501-10326	.SPRING, COMPRESSION .RESORTE DE COMPRESION	1	1	1	#2
32	6H2-14578-00	.COLLAR .COLLAR	1	1	1	#2

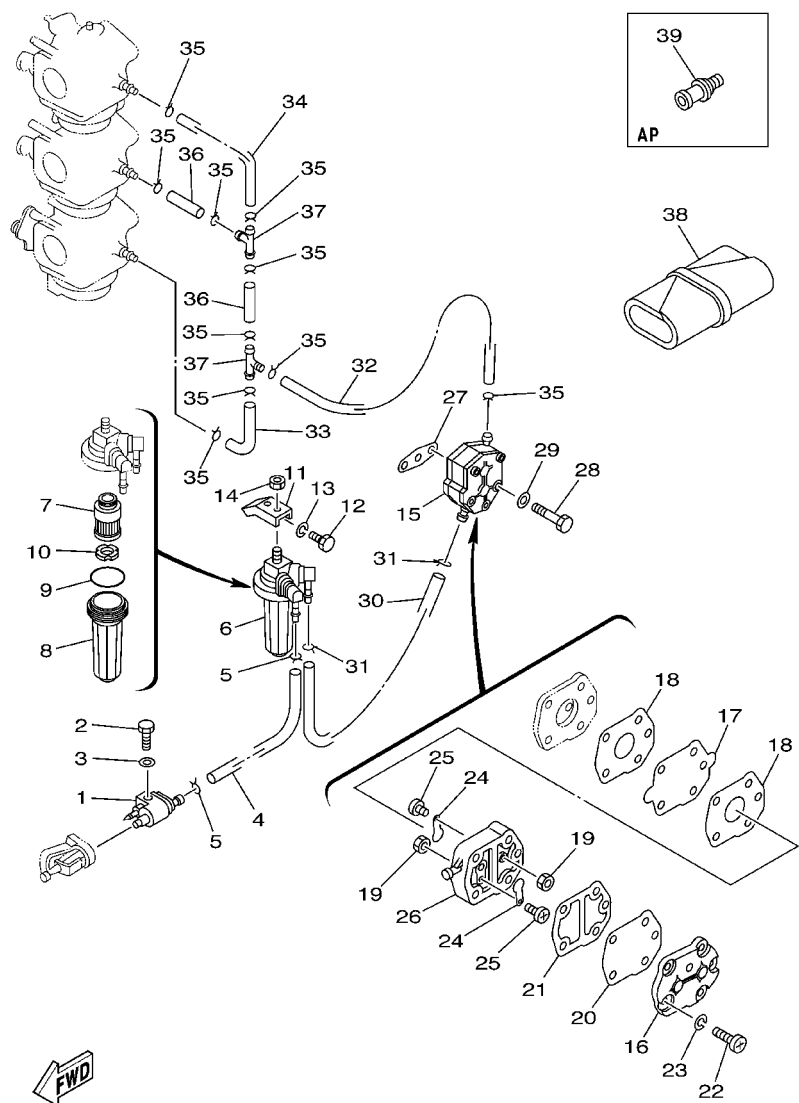
FIG. 6 FUEL

COMBUSTIBLE



6882664-3060

REF. NO.	PART NO. CODIGO NO.	DESCRIPTION DESCRIPTION	E60J	E65A	E75B	REMARKS OBSERVACION
1	6G1-24304-02	FUEL PIPE JOINT COMP. 1 CONECTOR MANGUERA COMBUST.1	1	1	1	
2	97095-06020	BOLT PERNO	1	1	1	
3	92995-06600	WASHER ARANDELA	1	1	1	
4	90445-09090	HOSE TUBO	1	1	1	
5	90467-08004	CLIP PRESILLA	2	2	2	
6	64J-24560-00	FILTER ASSY FILTRO COMPLETO	1	1	1	
7	68V-24563-00	.ELEMENT, FILTER .ELEMENTO DEL FILTRO	1	1	1	
8	68V-24521-00	.CUP, FILTER .COPA DE FILTRO	1	1	1	
9	93210-32738	.O-RING .JUNTA TORICA	1	1	1	
10	68V-24469-00	.FLOAT, WATER LEVEL .BOIA	1	1	1	
11	648-24566-02	BRACKET, FILTER SOPORTE DEL FILTRO	1	1	1	
12	97013-06014	BOLT PERNO	1	1	1	
13	92903-06100	WASHER, SPRING RONDANA SENCILLA	1	1	1	
14	95380-08600	NUT TUERCA	1	1	1	
15	692-24410-00	FUEL PUMP ASSY BOMBA DE COMBUSTIBLE COMPLETA	1	1	1	
16	6A0-24413-00	.BODY 2 .CUERPO 2	1	1	1	
17	692-24411-00	.DIAPHRAGM .DIAFRAGMA	1	1	1	
18	648-24434-01	.GASKET, BODY .EMPAQUE	2	2	2	
19	95380-03600	.NUT .TUERCA	2	2	2	
20	663-24411-00	.DIAPHRAGM .DIAFRAGMA	1	1	1	
21	648-24435-02	.GASKET, BODY 2 .EMPAQUE	1	1	1	
22	98503-05028	.SCREW, PAN HEAD .TORNILLO DE CABEZA DE CONO AC	3	3	3	
23	92990-05100	.WASHER, SPRING .ARANDELA GROWER	3	3	3	
24	6A0-24421-01	.VALVE, CHECK .VALVULA DE RETENCION	2	2	2	
25	6A0-14325-00	.SCREW, PAN HEAD .TORNILLO CABEZA REDONDA	2	2	2	
26	6A0-24412-02	.BODY 1 .CUERPO 1	1	1	1	
27	650-24431-A0	GASKET, FUEL PUMP 1 EMPAQUE BOMBA COMBUST 1	1	1	1	



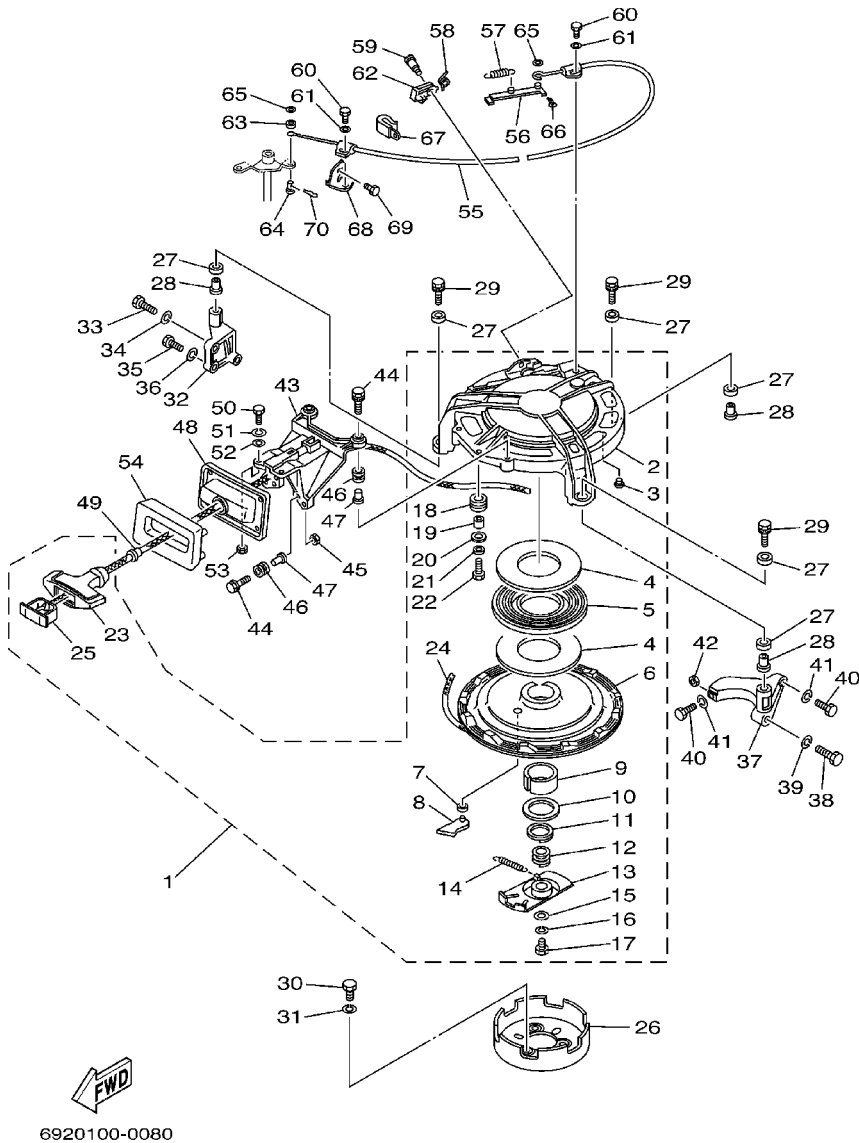
6882664-3060

FIG. 6 FUEL COMBUSTIBLE

REF. NO.	PART NO. CODIGO NO.	DESCRIPTION DESCRIPTION	E60J	E65A	E75B	REMARKS OBSERVACION
28	97095-06040	BOLT PERNO	2	2	2	
29	92995-06600	WASHER ARANDELA	2	2	2	
30	90445-09221	HOSE (L205) TUBO (L205)	1	1	1	
31	90467-08004	CLIP PRESILLA	2	2	2	
32	90445-09097	HOSE TUBO	1	1	1	
33	688-24313-00	PIPE 3 TUBO 3	1	1	1	
34	688-24314-00	PIPE 4 TUBO 4	1	1	1	
35	90467-08004	CLIP PRESILLA	10	10	10	
36	90445-09220	HOSE TUBO	2	2	2	
37	688-24378-00	PIPE, JOINT 4 TUBO DE UNION 4	2	2	2	
38	670-28100-03	TOOL KIT JUEGO DE HERRAMIENTAS	1	1	1	
39	6E0-28193-00-94	PLUG, WATER CHECK TAPON DE CONTROL DE LA AGUA	1	1	1	AP D:12.5MM

FIG. 7 STARTER

ARRANQUE

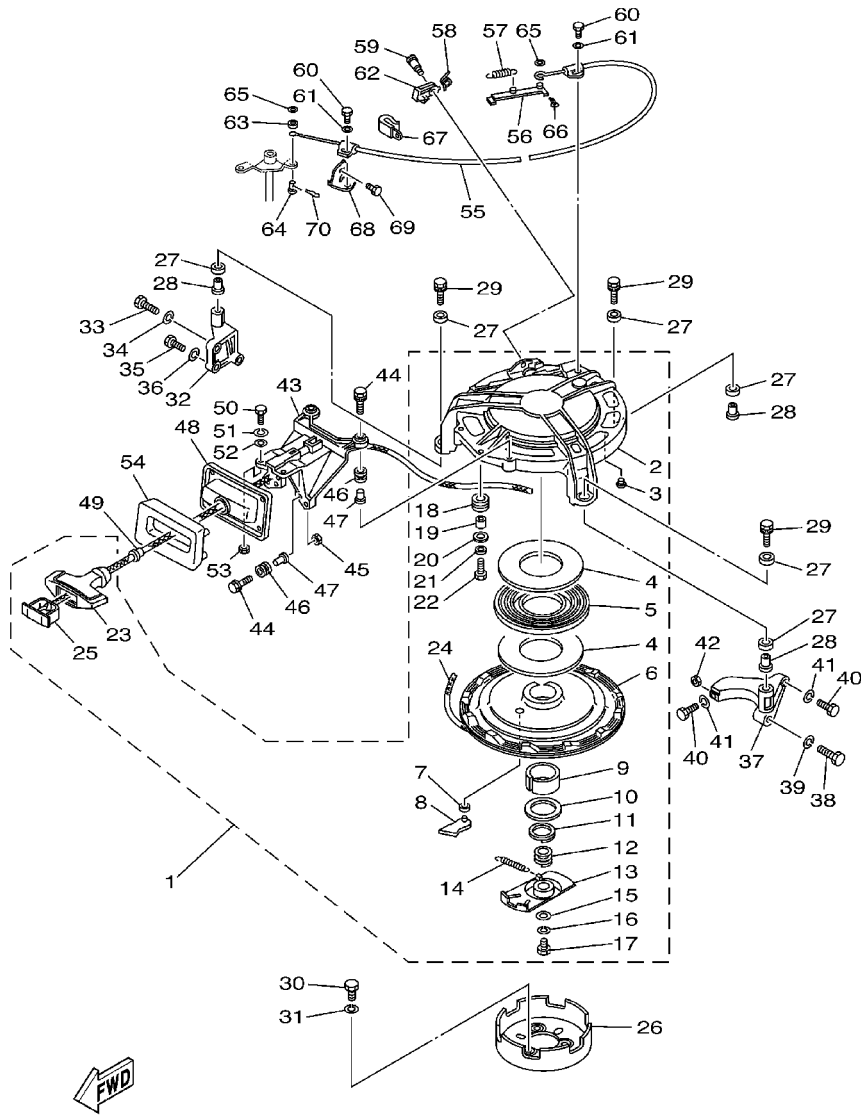


REF. NO.	PART NO. CODIGO NO.	DESCRIPTION DESCRIPTION	E60J	E65A	E75B	REMARKS OBSERVACION
1	692-W1571-02	STARTER ASSY ARRANQUE COMPLETO	1	1	1	
2	692-15711-00	.CASE, STARTER .CAJA DE ARRANQUE	1	1	1	
3	648-15773-00	.STAY 3 .SOPORTE 3	5	5	5	
4	663-15739-00	.WASHER, THRUST .ARANDELA DE EMPUJE AXIAL	2	2	2	
5	663-15713-00	.SPRING, STARTER .RESORTE DE ARBANQUE	1	1	1	
6	663-15714-01	.DRUM, SHEAVE .TAMBOR ROLDANA	1	1	1	
7	663-15764-00	.COLLAR 1 .COLLAR 1	1	1	1	
8	663-15741-02	.PAWL, DRIVE .TRINQUETE DE TRACCION	1	1	1	
9	663-15754-00	.BUSH 2 .BUJE	1	1	1	
10	663-15726-01	.WASHER, FLAT .ARANDELA PLANA	1	1	1	
11	663-15744-00	.CIRCLIP .SEGURO	1	1	1	
12	663-15715-00	.SPRING, FRICTION .RESORTE PLACA DE TRACCION	1	1	1	
13	663-15716-01	.PLATE, DRIVE .PLACA DE TRACCION	1	1	1	
14	663-15734-01	.SPRING, RETURN .RESORTE DE RETORNO	1	1	1	
15	663-15719-00	.WASHER, THRUST .ARANDELA DE EMPUJE	1	1	1	
16	92903-06100	.WASHER, SPRING .RONDANA SENCILLA	1	1	1	
17	97303-06016	.BOLT .TORNILLO	1	1	1	
18	663-15752-00	.ROLLER, WIRE .RODILLO DE CUERDA	1	1	1	
19	663-15753-00	.BUSH .BUJE	1	1	1	
20	663-15791-00	.WASHER, LOCK .EMBLEMA	1	1	1	
21	92903-06100	.WASHER, SPRING .RONDANA SENCILLA	1	1	1	
22	97303-06025	.BOLT .TORNILLO	1	1	1	
23	689-15755-01	.HANDLE, STARTER .MANIJA DE ARRANQUE	1	1	1	
24	*	.WIRE (L:2300MM) .CABLE (L:2300MM)	1	1	1	
25	6F5-15779-02	.COVER .CUBIERTA	1	1	1	

* CUT FROM 50M ROLLS, PART NO. 90890-44374, CUTTING LENGTH 2.3M
* CORTE DE UN RODILLO DE 50M , PARTS NUMERO 90890-44374, LARGO DEL CORTE 2.3M

FIG. 7 STARTER

ARRANQUE

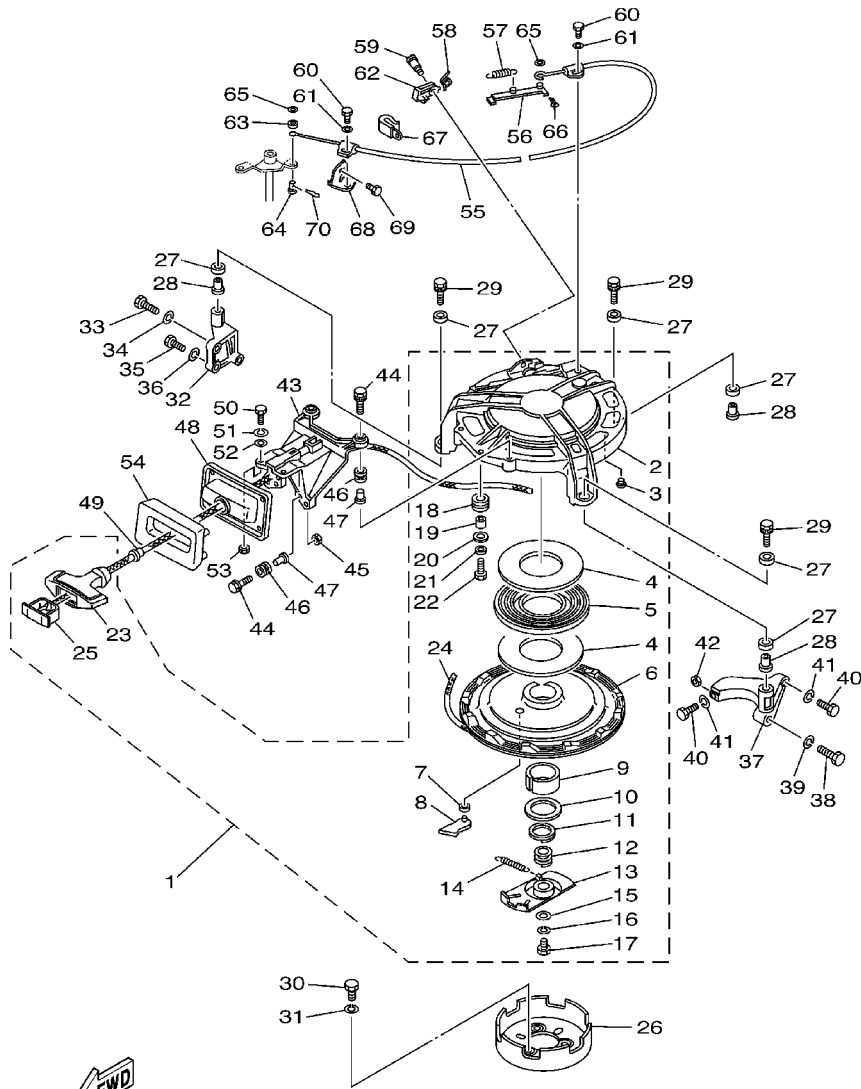


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REF. NO.	PART NO. CODIGO NO.	DESCRIPTION DESCRIPTION	E60J	E65A	E75B	REMARKS OBSERVACION
26	6K5-15723-00	PULLEY, STARTER POLEA DE ARRANQUE	1	1	1	
27	90385-12M04	BUSH BUJE	6	6	6	
28	90387-08M05	COLLAR COLLAR	3	3	3	
29	90119-08M26	BOLT, WITH WASHER TORNILLO CON ARANDELA	3	3	3	
30	97013-08016	BOLT PERNO	3	3	3	
31	92903-08100	WASHER, SPRING RONDANA SENCILLA	3	3	3	
32	692-15771-00	STAY 1 SOPORTE 1	1	1	1	
33	97013-06035	BOLT PERNO	1	1	1	
34	92903-06100	WASHER, SPRING RONDANA SENCILLA	1	1	1	
35	97013-06025	BOLT PERNO	2	2	2	
36	92903-06100	WASHER, SPRING RONDANA SENCILLA	2	2	2	
37	692-15772-00	STAY 2 SOPORTE 2	1	1	1	
38	97013-08040	BOLT PERNO	1	1	1	
39	92903-08100	WASHER, SPRING RONDANA SENCILLA	1	1	1	
40	97013-06030	BOLT PERNO	2	2	2	
41	92903-06100	WASHER, SPRING RONDANA SENCILLA	2	2	2	
42	95303-06600	NUT TUERCA	1	1	1	
43	697-15787-00-94	ADAPTOR ADAPTADOR	1	1	1	
44	90119-06M30	BOLT, WITH WASHER TORNILLO CON ARANDELA	4	4	4	
45	95303-06600	NUT TUERCA	2	2	2	
46	6A0-82317-00	DAMPÉR, IGNITION COIL AMORTIGUADOR BOBINA ENCENDIDO	4	4	4	
47	624-42542-00	PIPE TUBO	4	4	4	
48	692-15758-01-94	GUIDE, ROPE GUIA DE CUERDA	1	1	1	
49	697-15789-00	DAMPER AMORTIGUADOR	1	1	1	
50	97095-06020	BOLT PERNO	2	2	2	
51	92995-06100	WASHER, SPRING ARANDELA	2	2	2	
52	92995-06600	WASHER ARANDELA	2	2	2	

FIG. 7 STARTER

ARRANQUE

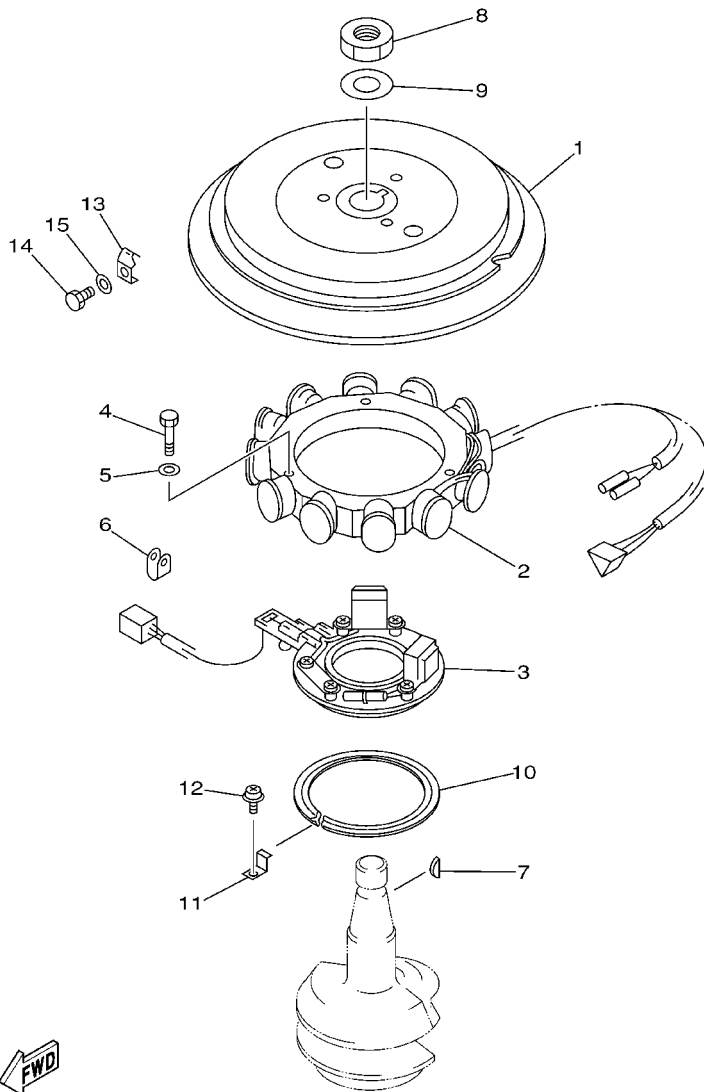


REF. NO.	PART NO. CODIGO NO.	DESCRIPTION DESCRIPTION	E60J	E65A	E75B	REMARKS OBSERVACION
53	95303-06600	NUT TUERCA	2	2	2	
54	697-15762-00	SEAL, RUBBER 2 SELLO DE GOMA 2	1	1	1	
55	692-15770-01	CABLE COMP., STARTER STOP CABLECOMPL DE SEGURO ARRANQUE	1	1	1	
56	663-15735-01	GUIDE, CAM GUIA DE LEVA	1	1	1	
57	90506-08M23	SPRING, TENSION RESORTE DE TENSION	1	1	1	
58	90508-12015	SPRING, TORSION RESORTE DE TORSION	1	1	1	
59	90149-05095	SCREW TORNILLO DE REGLAJE	1	1	1	
60	97095-06012	BOLT PERNO	2	2	2	
61	92995-06600	WASHER ARANDELA	2	2	2	
62	663-15794-00	STOPPER TOPE	1	1	1	
63	663-15736-00	RING, RETAINING 1 ANILLO DE RETEN	1	1	1	
64	90240-06M18	PIN, CLEVIS PASADOR CON HOYO	1	1	1	
65	92995-06200	WASHER ARANDELA	2	2	2	
66	91490-16012	PIN, COTTER CHAVETA	1	1	1	
67	90465-06M90	CLAMP BRIDA	1	1	1	
68	663-15772-01	STAY 2 SOPORTE 2	1	1	1	
69	97013-08012	BOLT PERNO	1	1	1	
70	90468-18008	CLIP PRESILLA	1	1	1	

6920100-0080

FIG. 8 GENERATOR

GENERADOR

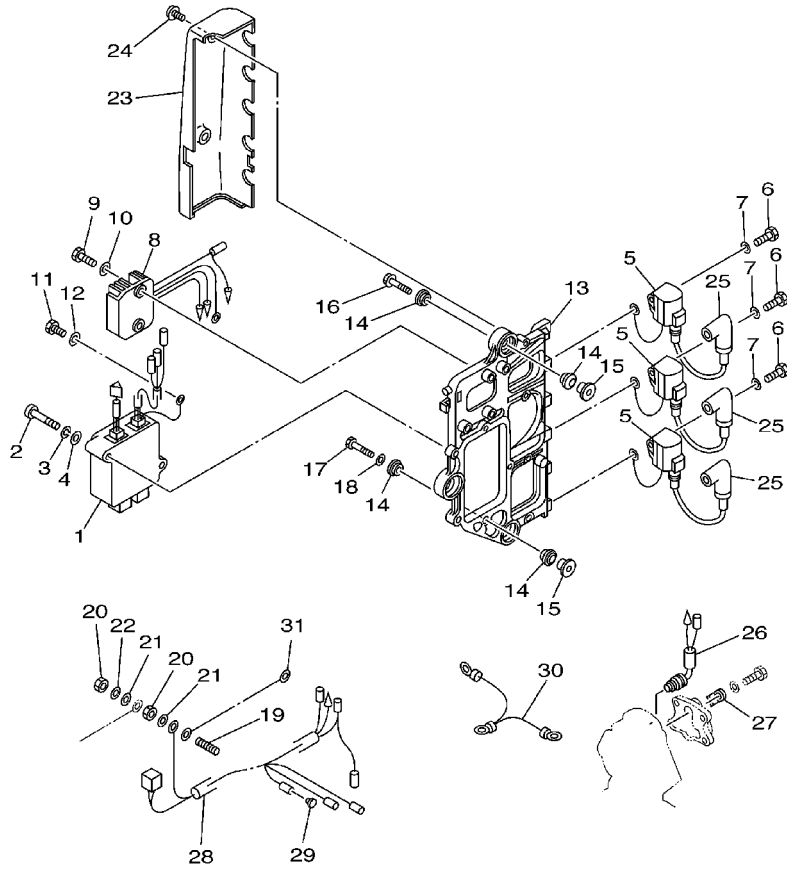


6920100-0090

REF. NO.	PART NO. CODIGO NO.	DESCRIPTION DESCRIPTION	E60J	E65A	E75B	REMARKS OBSERVACION
1	692-85550-00	ROTOR ASSY ROTOR COMPLETO	1	1	1	
2	688-85510-01	STATOR ASSY ESTATOR COMPLET	1	1	1	
3	688-85580-00	COIL, PULSER BOBINA DE PULSACION	1	1	1	
4	97013-06030	BOLT PERNO	3	3	3	
5	92903-06600	WASHER, PLATE RONDANA SENCILLA	3	3	3	
6	90464-12M00	CLAMP BRIDA	1	1	1	
7	90280-05015	KEY, WOODRUFF CUNA WOODRUFF	1	1	1	
8	90170-20137	NUT TUERCA	1	1	1	
9	90201-21M18	WASHER, PLATE ARANDELA PLANA	1	1	1	
10	688-41611-00	RETAINER, MAGNETO BASE RETENEDOR BASE MAGNETO	1	1	1	
11	688-41612-00	RETAINER, MAGNETO BASE RETENEDOR BASE MAGNETO	3	3	3	
12	90159-06M31	SCREW, WITH WASHER TORNILLO CON VALONA	3	3	3	
13	688-81332-01	PLATE, TIMING PLACA REGULADOR DE TIEMPO	1	1	1	
14	97095-06010	BOLT PERNO	1	1	1	
15	92995-06600	WASHER ARANDELA	1	1	1	

FIG. 9 ELECTRICAL

ELECTRICO



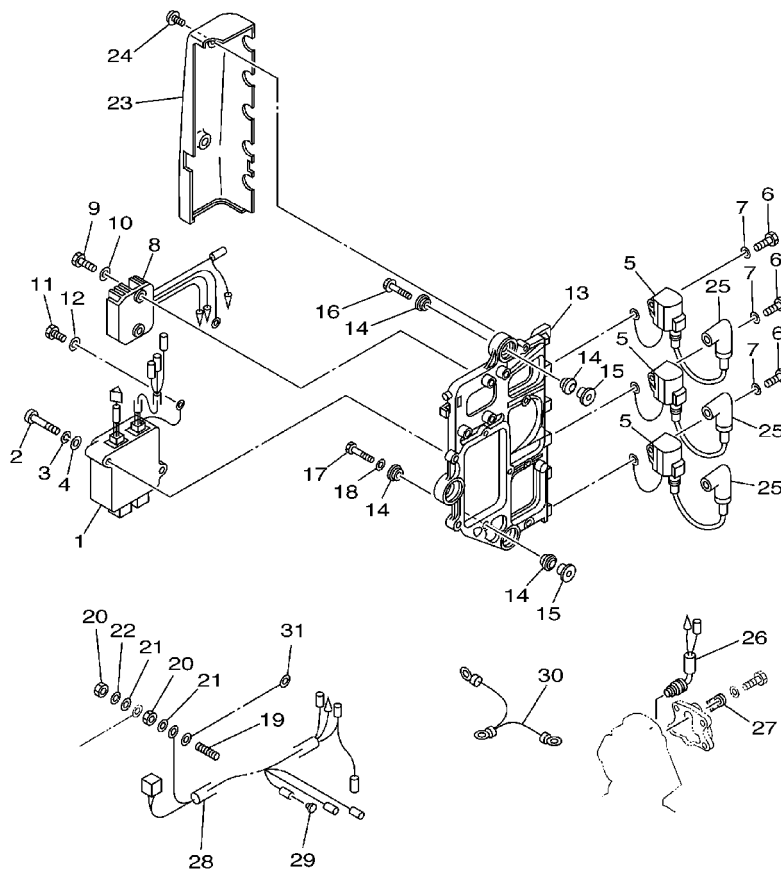
REF. NO.	PART NO. CODIGO NO.	DESCRIPTION DESCRIPTION	E60J	E65A	E75B	REMARKS OBSERVACION
1	688-85540-00	C.D.I. UNIT ASSY UNIDAD C.D.I. COMPLETA	1	1	1	
2	97880-06040	SCREW, PAN HEAD TORNILLO DE CABEZA CON PLANA	2	2	2	
3	92990-06100	WASHER, SPRING ARANDELA GROWER	2	2	2	
4	92990-06600	WASHER, PLATE ARANDELA PLANA	2	2	2	
5	697-85570-00	IGNITION COIL ASSY BOBINA DE IGNICION COMPLETO	3	3	3	
6	97095-06020	BOLT PERNO	3	3	3	
7	92995-06600	WASHER ARANDELA	3	3	3	
8	6H0-81960-00	RECTIFIER & REGULATOR ASSY RECTIFICADOR Y REGULADOR	1	1	1	
9	97095-06020	BOLT PERNO	2	2	2	
10	92995-06600	WASHER ARANDELA	2	2	2	
11	97013-06016	BOLT PERNO	1	1	1	
12	92903-06600	WASHER, PLATE RONDANA SENCILLA	1	1	1	
13	6H1-85542-00-94	BRACKET SOPORTE	1	1	1	
14	90480-09M25	GROMMET TAPON	6	6	6	
15	90387-06M03	COLLAR COLLAR	3	3	3	
16	90119-06M75	BOLT, WITH WASHER TORNILLO CON ARANDELA	2	2	2	
17	90109-06M39	BOLT PERNO	1	1	1	
18	90201-06M31	WASHER, PLATE ARANDELA PLANA	1	1	1	
19	90116-06M22	BOLT, STUD ESPARRAGO	1	1	1	
20	95380-06700	NUT TUERCA	2	2	2	
21	92990-06200	WASHER, PLAIN ARANDELA PLANA	2	2	2	
22	92990-06100	WASHER, SPRING ARANDELA GROWER	1	1	1	
23	6H1-81916-00	COVER, TERMINAL CUBIERTA DE TERMINAL	1	1	1	
24	90159-06M11	SCREW, WITH WASHER TORNILLO CON VALONA	2	2	2	
25	663-82370-01	PLUG CAP ASSY TAPON DE BUJIA COMPLT	3	3	3	
26	688-82560-10	THERMO SWITCH ASSY INTER. DE TERMO	1	1	1	
6G1-82370-21		PLUG CAP ASSY TAPON DE BUJIA COMPLT	3	3		F0R CARIB



6920100-0101

FIG. 9 ELECTRICAL

ELECTRICO



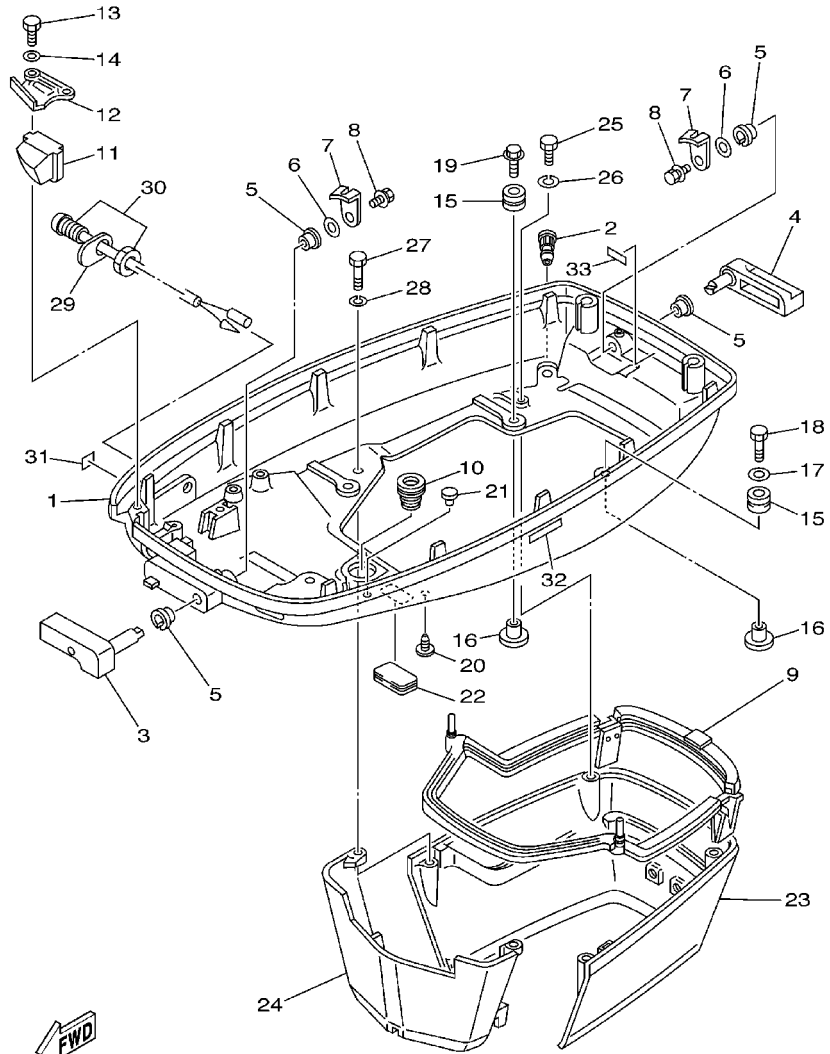
REF. NO.	PART NO. CODIGO NO.	DESCRIPTION DESCRIPTION	E60J	E65A	E75B	REMARKS OBSERVACION
27	688-82588-01	PLATE PLACA	1	1	1	
28	692-82590-00	WIRE HARNESS ASSY CONJUNTO DE CABLES	1	1	1	
29	703-82119-00	COVER, LEAD WIRE CUBIERTA DE CABLE CONDUCTOR	1	1	1	
30	697-82519-00	WIRE, EARTH LEAD CABLE CONDUCTOR A TIERRA	1	1	1	
31	61A-82519-00	WIRE, EARTH LEAD CABLE CONDUCTOR A TIERRA	1	1	1	
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6920100-0101

FIG. 10 BOTTOM COWLING

CUBIERTA INFERIOR

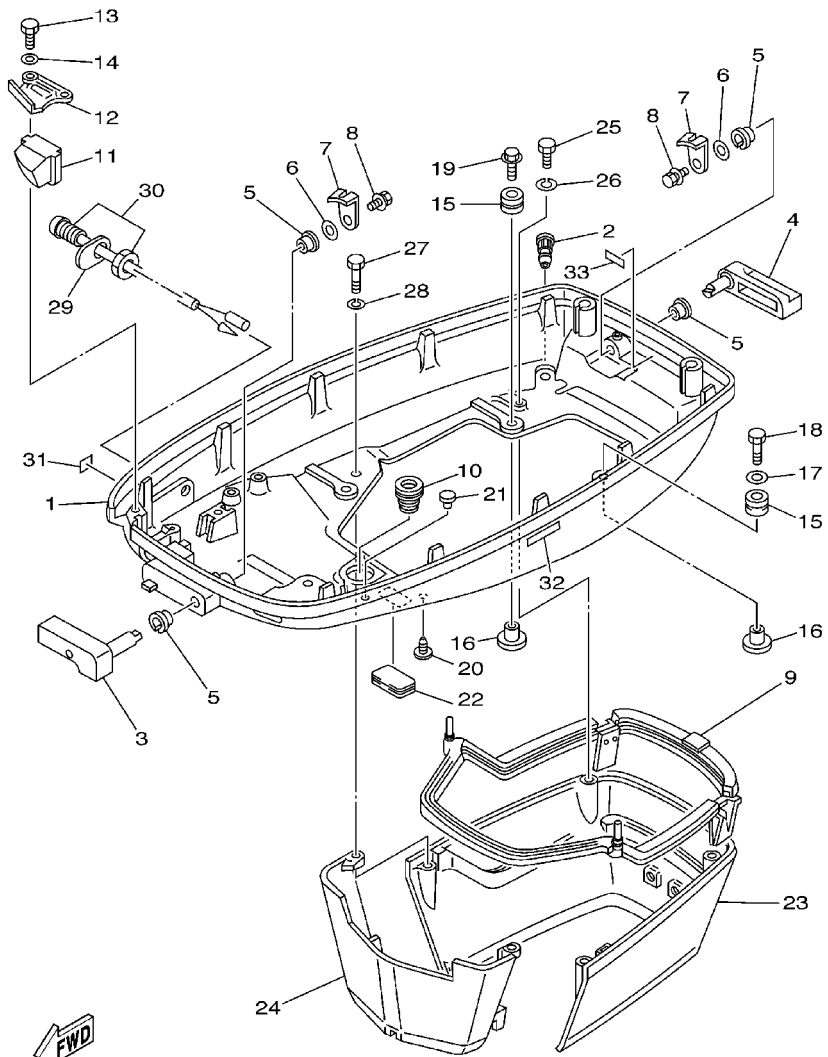


6923200-2100

REF. NO.	PART NO. CODIGO NO.	DESCRIPTION DESCRIPTION	E60J	E65A	E75B	REMARKS OBSERVACION
1	692-42711-02-4D	COWLING, BOTTOM CUBIERTA INFERIOR	1	1	1	
2	6H3-44391-01	NIPPLE, HOSE NIPLE MANGUERA	1	1	1	
3	688-42815-01-4D	LEVER, CLAMP PALANCA ABRAZADERA	1	1	1	
4	688-42817-01-4D	LEVER, CLAMP PALANCA ABRAZADERA	1	1	1	
5	90386-13M38	BUSH BUJE	4	4	4	
6	90206-13019	WASHER, WAVE ARANDELA ONDULADA	2	2	2	
7	688-42816-00	LEVER, CLAMP PALANCA ABRAZADERA	2	2	2	
8	90119-06M09	BOLT, WITH WASHER TORNILLO CON ARANDELA	2	2	2	
9	688-42716-02	RUBBER, SEAL 1 SELLO DE GOMA 1	1	1	1	
10	663-42724-00	GROMMET TAPON	1	1	1	
11	692-42725-10	GROMMET TAPON	1	1	1	
12	688-42738-01-94	PLATE, FITTING PLACA DE AJUSTE	1	1	1	
13	97095-06016	BOLT PERNO	2	2	2	
14	92995-06600	WASHER ARANDELA	2	2	2	
15	90480-09M12	GROMMET TAPON	4	4	4	
16	90387-06M69	COLLAR COLLAR	4	4	4	
17	90201-06416	WASHER, PLATE ARANDELA PLANA	1	1	1	
18	97095-06030	BOLT PERNO	1	1	1	
19	90119-06M61	BOLT, WITH WASHER TORNILLO CON ARANDELA	3	3	3	
20	90338-05M03	PLUG TAPON	1	1	1	
21	703-82119-00	COVER, LEAD WIRE CUBIERTA DE CABLE CONDUCTOR	1	1	1	
22	6H4-42726-00	GROMMET TAPON	1	1	1	
23	688-42741-01-4D	APRON MANDIL	1	1	1	
24	688-42771-01-4D	APRON MANDIL	1	1	1	
25	97095-06020	BOLT PERNO	2	2	2	
26	92995-06100	WASHER, SPRING ARANDELA	2	2	2	
27	97095-06030	BOLT PERNO	2	2	2	

FIG. 10 BOTTOM COWLING

CUBIERTA INFERIOR

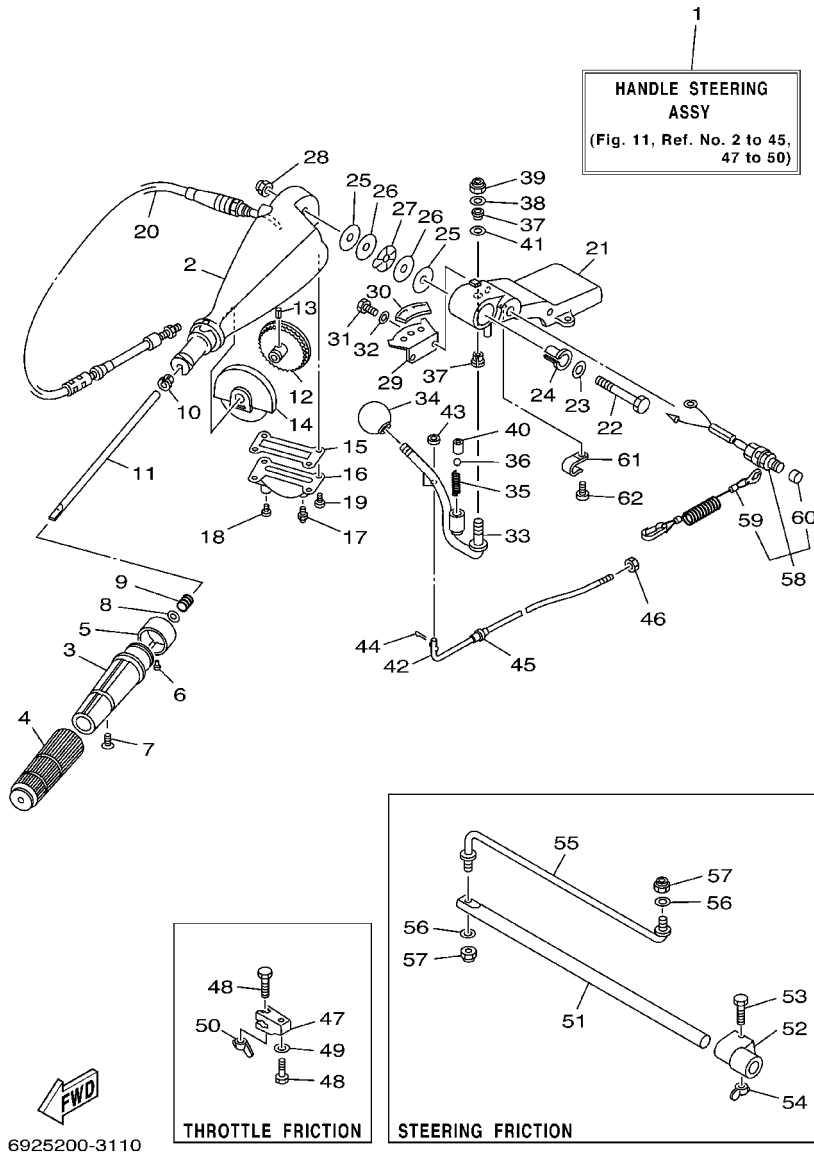


6923200-2100

REF. NO.	PART NO. CODIGO NO.	DESCRIPTION DESCRIPTION	E60J	E65A	E75B	REMARKS OBSERVACION
28	92995-06100	WASHER, SPRING ARANDELA	2	2	2	
29	692-85415-00	MARK, SIGNAL LAMP MARCO DE FOCO DE SENAL	1	1	1	
30	6H4-85411-00	OVERHEAT WARNING LAMP CALENTAR DEMASIADO DEL ALARMA	1	1	1	
31	6A1-28176-00	LABEL, CAUTION ETIQUETA DE PRECAUCION	1	1		FOR CARIB
32	6E3-8257H-00	PLATE, MARK PLACA DE MARCA	1	1		FOR CARIB
33	6G5-42791-00	MARK 1 MARCA 1	1	1		
	6G5-42791-10	MARK 1 MARCA 1		1	1	FOR CARIB

FIG. 11 STEERING

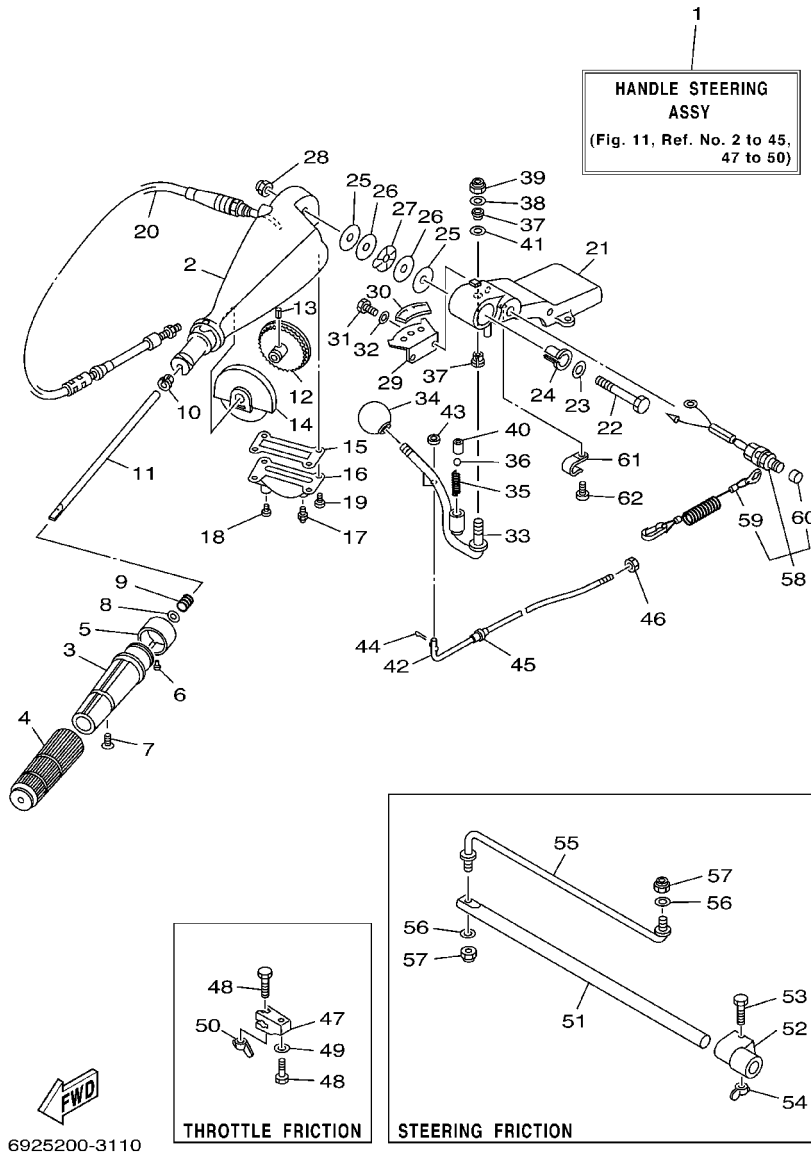
DIRECCION



REF. NO.	PART NO. CODIGO NO.	DESCRIPTION DESCRIPTION	E60J	E65A	E75B	REMARKS OBSERVACION
1	692-W0084-11-4D	HANDLE STEERING ASSY CONJUNTO DE MANIJA	1	1	1	
2	692-42111-12-4D	HANDLE, STEERING MANIJA DE DIRECCION	1	1	1	
3	664-42119-00	GRIP, STEERING HANDLE MANGO, MANIJA DE DIRRECCION	1	1	1	
4	6F6-42177-A0	RUBBER, HANDLE HULE DE MANIJA	1	1	1	
5	692-42137-02	INDICATOR, THROTTLE INDICADOR ACELEBADOR	1	1	1	
6	90269-02M09	RIVET REMACHE	1	1	1	
7	90149-05M13	SCREW TORNILLO DE REGLAJE	1	1	1	
8	92903-10600	WASHER, PLATE RONDANA SENCILLA	1	1	1	
9	90501-23215	SPRING, COMPRESSION RESORTE DE COMPRESION	1	1	1	
10	90386-08032	BUSH BUJE	1	1	1	
11	692-42115-00	SHAFT, STEERING HANDLE EJE MANIJA DE DIRECCION	1	1	1	
12	663-42138-00	LEVER, THROTTLE PLANCA DE ACELERACION	1	1	1	
13	90254-03003	PIN, SPRING PASADOR DE TIPO A RESORTE	1	1	1	
14	692-42135-00	HOUSING, THROTTLE LEVER CAJA PALANCA ACELERADOR	1	1	1	
15	663-42133-01	GASKET EMPAQUE	1	1	1	
16	692-42134-03-94	COVER, THROTTLE LEVER CUBIERTA PALANCA ACELERADOR	1	1	1	
17	93700-06M03	NIPPLE, GREASE BOQUILLA DE ENGRASAR	1	1	1	
18	97885-06008	SCREW, PAN HEAD TORNILLO A MUESCA	1	1	1	
19	97885-05012	SCREW, PAN HEAD TORNILLO A MUESCA	4	4	4	
20	692-26301-03	THROTTLE CABLE ASSY CABLE DE ACELERADOR COMPLETO	1	1	1	
21	692-42121-02-4D	BRACKET SOPORTE	1	1	1	
22	90101-12M06	BOLT TORNILLO	1	1	1	
23	92990-12200	WASHER, PLAIN ARANDELA PLANA	1	1	1	
24	90386-12089	BUSH BUJE	1	1	1	
25	90202-12092	WASHER, PLATE ARANDELA DE PLANA	2	2	2	
26	90201-12537	WASHER, PLATE ARANDELA PLANA	2	2	2	
27	90206-12054	WASHER, WAVE ARANDELA ONDULADA	1	1	1	

FIG. 11 STEERING

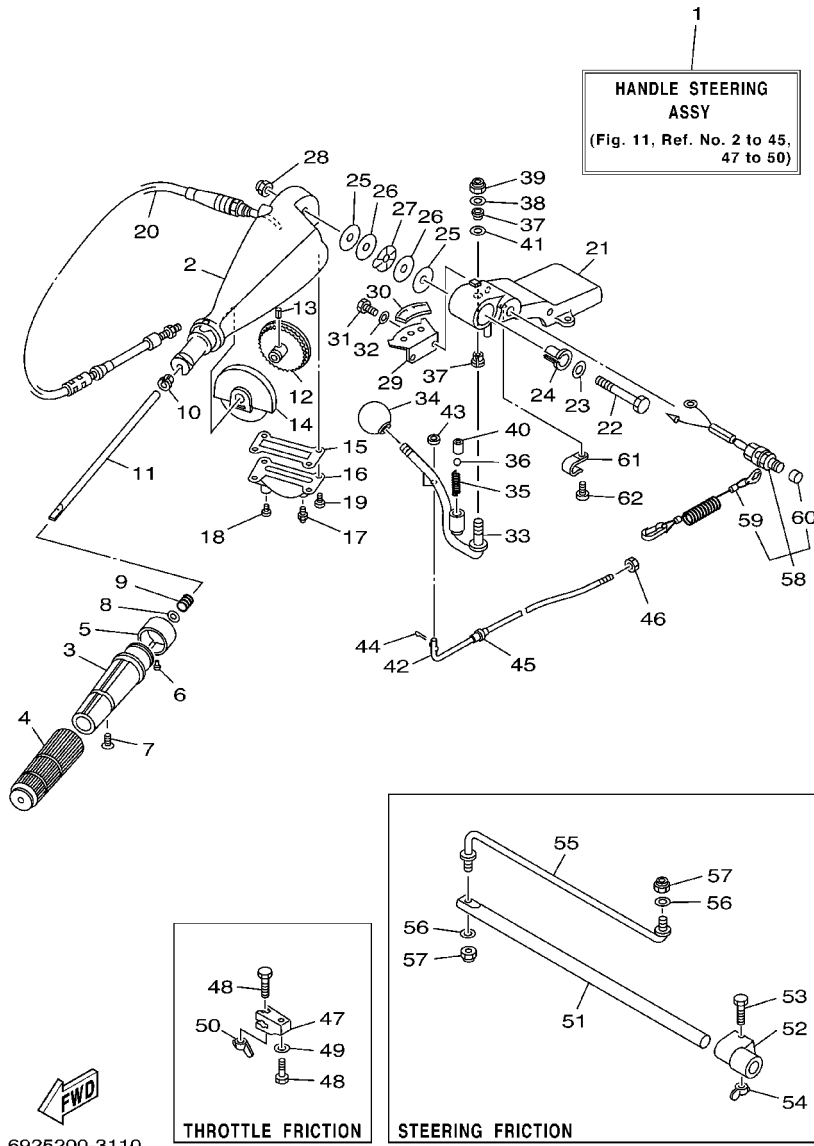
DIRECCION



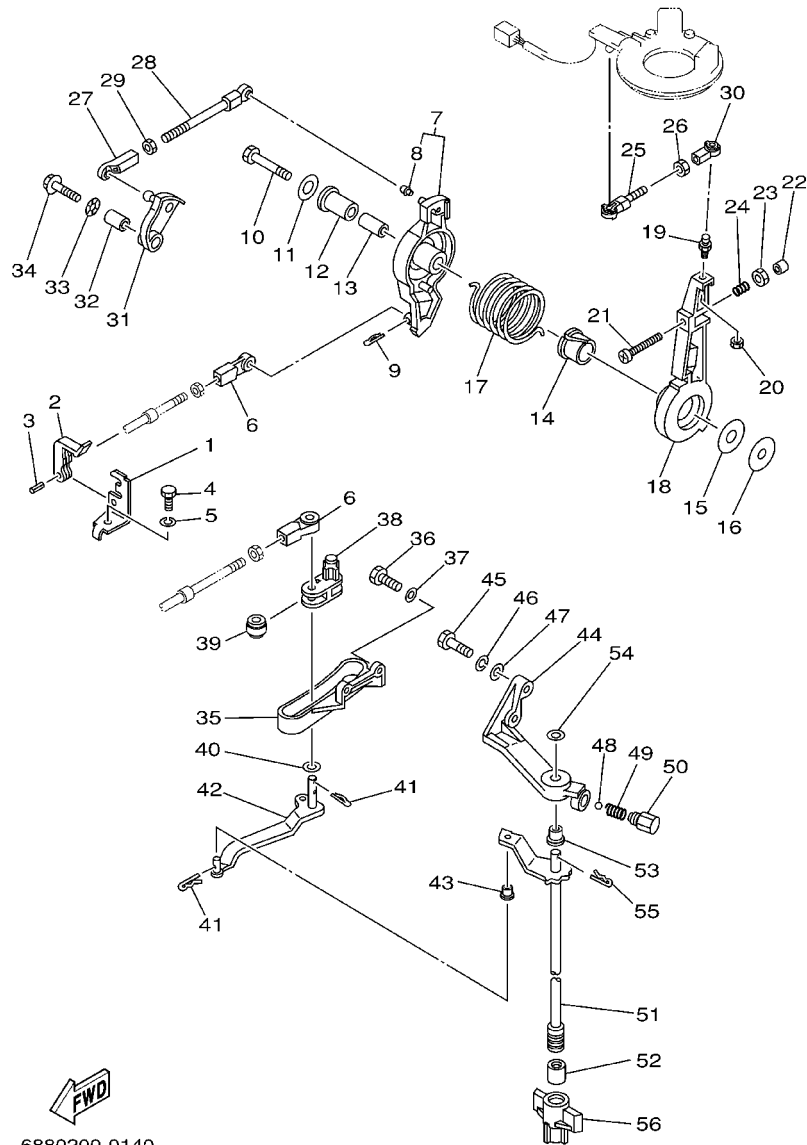
REF. NO.	PART NO. CODIGO NO.	DESCRIPTION DESCRIPTION	E60J	E65A	E75B	REMARKS OBSERVACION
28	90185-12058	NUT, SELF-LOCKING TUERCA AUTOBLOCANTE	1	1	1	
29	697-44113-00	CAM PLATE, HANDLE PLACA DE LA LEVA DEL MANGO	1	1	1	
30	6K5-44191-00	INDICATOR, SHIFT INDICADOR DE CAMBIOS	1	1	1	
31	97013-06016	BOLT PERNO	2	2	2	
32	92903-06100	WASHER, SPRING RONDANA SENCILLA	2	2	2	
33	692-44159-01	HANDLE, GEAR SHIFT MANIJA DE CAMBIO DE MARCHAS	1	1	1	
34	663-44173-00	LEVER, SHIFT CONTROL PALANCA CONTROL CAMBIOS	1	1	1	
35	90501-16M17	SPRING, COMPRESSION RESORTE DE COMPRESION	1	1	1	
36	93515-32M01	BALL ESFERA	1	1	1	
37	90386-10009	BUSH BUJE	2	2	2	
38	90201-10120	WASHER, PLATE ARANDELA PLANA	1	1	1	
39	90185-10051	NUT, SELF-LOCKING TUERCA AUTOBLOCANTE	1	1	1	
40	90387-12M30	COLLAR COLLAR	1	1	1	
41	90201-12M34	WASHER, PLATE ARANDELA PLANA	1	1	1	
42	692-42164-00	ROD, MANUAL SHIFT VARILLA DE CAMBIOS MANUAL	1	1	1	
43	92990-06600	WASHER, PLATE ARANDELA PLANA	1	1	1	
44	91490-25012	PIN, COTTER CHAVETA	1	1	1	
45	90386-06088	BUSH BUJE	1	1	1	
46	700-48339-00	NUT, CABLE END TUERCA TERMINAL	1	1	1	
47	663-42126-01	FRICTION, STEERING HANDLE GRIP FRICCION DE MANGO DIRECCION	1	1	1	
48	90101-06M27	BOLT TORNILLO	2	2	2	
49	92990-06600	WASHER, PLATE ARANDELA PLANA	1	1	1	
50	90175-06003	NUT, WING TUERCA MARIPOSA	1	1	1	
51	663-42518-00	SHAFT, FRICTION EJE FRICCION	1	1		
52	663-42528-00	PLATE, FRICTION PIEZA DE FRICCION	1	1		
53	97080-06035	BOLT PERNO	1	1		
54	90175-06003	NUT, WING TUERCA MARIPOSA	1	1		

FIG. 11 STEERING

DIRECCION



REF. NO.	PART NO. CODIGO NO.	DESCRIPTION DESCRIPTION	E60J	E65A	E75B	REMARKS OBSERVACION
55	692-42515-01	ROD, STEERING LINK VARILLA ESLABON DIRECCION	1	1		
56	92990-08600	WASHER, PLATE ARANDELA PLANA	2	2		
57	90185-08057	NUT, SELF-LOCKING TUERCA AUTOBLOCANTE	2	2		
58	697-82575-00	ENGINE STOP SWITCH ASSY INTERRUPTOR DE PARADA COMPL	1	1		
59	682-82556-00	.STOPPER .RETENER	1	1	1	
60	689-8257Y-00	.CAP .CASQUILLO	1	1	1	
61	90465-06M90	CLAMP BRIDA	1	1	1	
62	97885-06012	SCREW, PAN HEAD TORNILLO A MUESCA	1	1	1	
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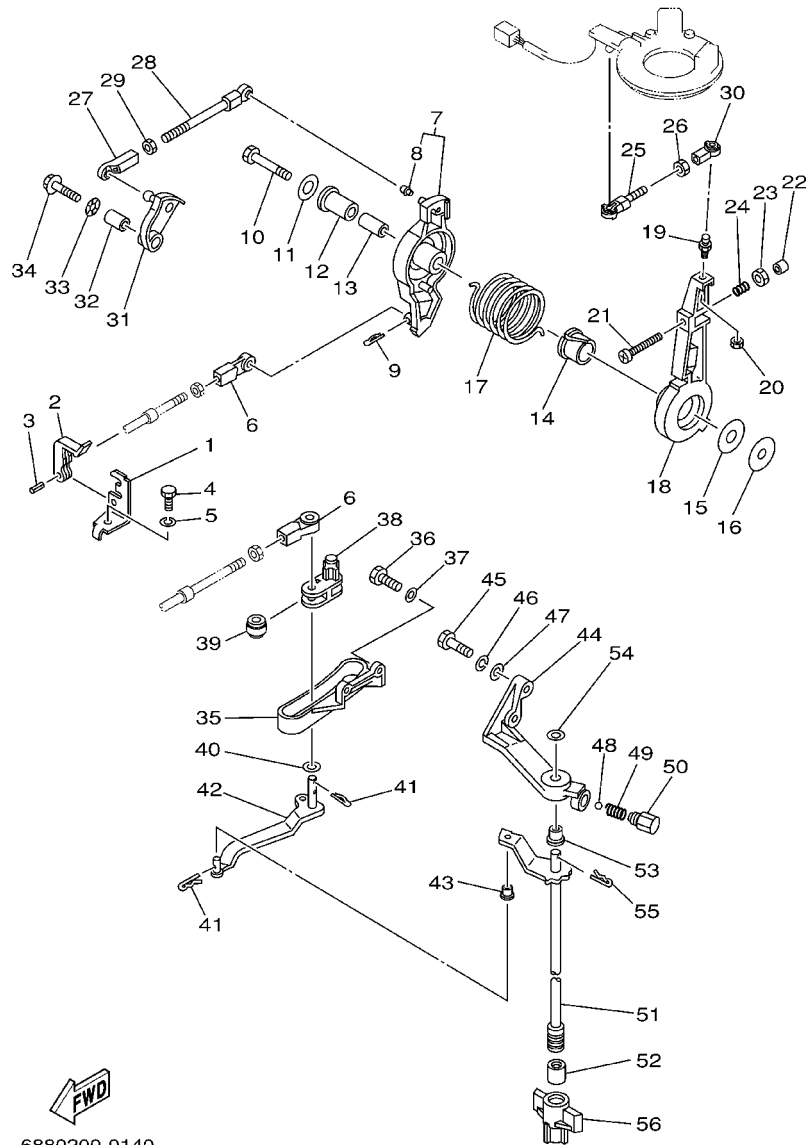
6880200-0140

FIG. 12 CONTROL

CONTROL

REF. NO.	PART NO. CODIGO NO.	DESCRIPTION DESCRIPTION	E60J	E65A	E75B	REMARKS OBSERVACION
1	663-48531-00	BRACKET, REMOTE CONTROL SOPORTE DE CONTROL REMOTO	1	1	1	
2	663-48538-00	CLAMP, CABLE 1 GRAMPA DE CABLE	1	1	1	
3	91690-30012	PIN, SPRING PASADOR DE RESORTE	1	1	1	
4	97095-08016	BOLT PERNO	1	1	1	
5	92995-08100	WASHER ARANDELA	1	1	1	
6	663-48344-00	CABLE END, REMOTE CONTROL BASE CONTROL	2	2	2	
7	688-41632-01-94	LEVER, MAGNETO CONTROL PALANCA DE CONTROL DE MAGNETO	1	1	1	
8	662-41214-01	.JOINT 1 .CONECTOR	1	1	1	
9	90468-18008	CLIP PRESILLA	1	1	1	
10	97095-08045	BOLT PERNO	1	1	1	
11	90201-08M23	WASHER, PLATE ARANDELA PLANA	1	1	1	
12	90386-12089	BUSH BUJE	1	1	1	
13	90387-08M16	COLLAR COLLAR	1	1	1	
14	90386-22M13	BUSH BUJE	1	1	1	
15	90202-12092	WASHER, PLATE ARANDELA DE PLANA	1	1	1	
16	90201-08M13	WASHER, PLATE ARANDELA PLANA	1	1	1	
17	90508-29M05	SPRING, TORSION RESORTE DE TORSION	1	1	1	
18	688-41631-01-94	LEVER, MAGNETO CONTROL PALANCA DE CONTROL DE MAGNETO	1	1	1	
19	663-85518-00	JOINT, BALL CONECTOR	1	1	1	
20	95303-05700	NUT TUERCA	1	1	1	
21	90157-06013	SCREW, PAN HEAD TORNILLO CABEZA CONICA PLANA	1	1	1	
22	688-44194-00	CAP TAPA	1	1	1	
23	95303-06600	NUT TUERCA	1	1	1	
24	90501-16M12	SPRING, COMPRESSION RESORTE DE COMPRESION	1	1	1	
25	682-41237-50	JOINT, LINK CONECTOR	1	1	1	
26	95380-05600	NUT TUERCA	1	1	1	
27	682-41237-00	JOINT, LINK CONECTOR	1	1	1	

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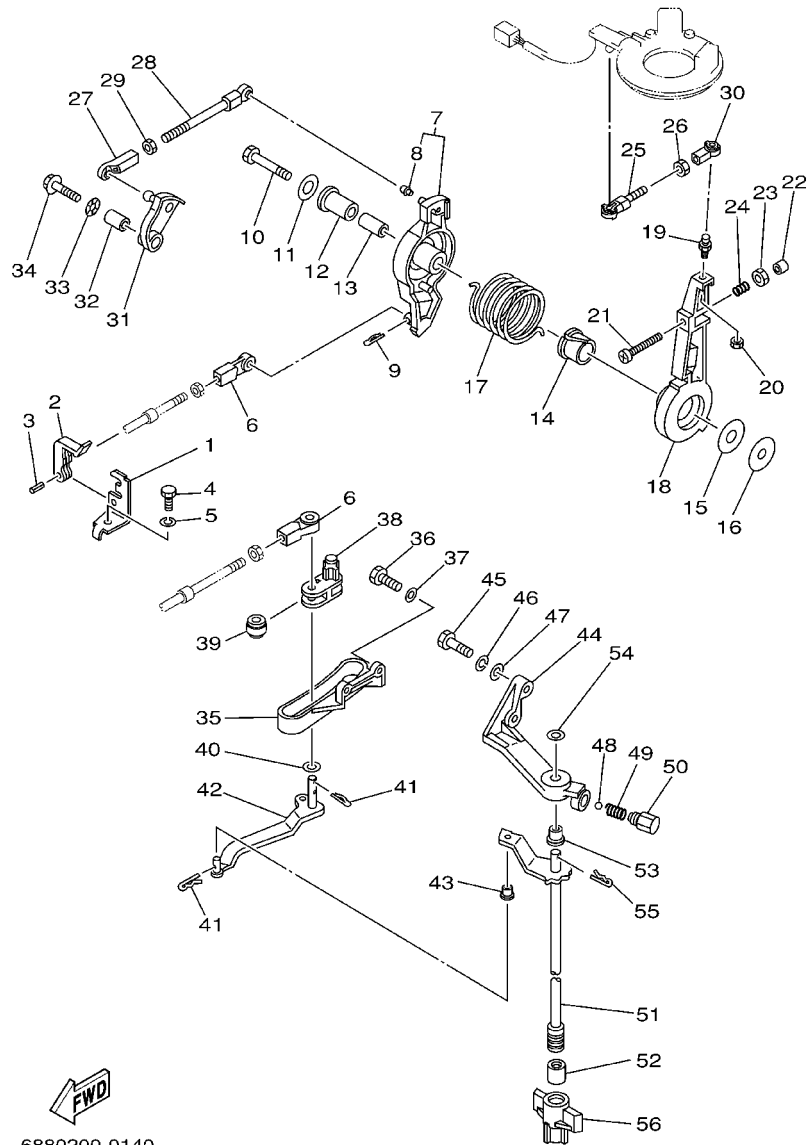


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FIG. 12 CONTROL

CONTROL

REF. NO.	PART NO. CODIGO NO.	DESCRIPTION DESCRIPTION	E60J	E65A	E75B	REMARKS OBSERVACION
28	688-41211-01	LINK, ACCEL. ESLABON, ACELERADOR	1	1	1	
29	95380-05600	NUT TUERCA	1	1	1	
30	682-41237-00	JOINT, LINK CONECTOR	1	1	1	
31	688-41213-00	CAM, ACCEL. LEVA ACELERADOR			1	
	692-41213-00	CAM, ACCEL. LEVA ACELERADOR	1	1		
32	90387-06M17	COLLAR COLLAR	1	1	1	
33	90206-10M04	WASHER, WAVE ARANDELA ONDULADA	1	1	1	
34	90119-06M24	BOLT, WITH WASHER TORNILLO CON ARANDELA	1	1	1	
35	688-44117-00-94	BRACKET SOPORTE	1	1	1	
36	97013-06020	BOLT PERNO	2	2	2	
37	92903-06600	WASHER, PLATE RONDANA SENCILLA	2	2	2	
38	688-44124-00	LINK, SHIFT ROD ESLABON	1	1	1	
39	688-44122-00	BUSHING, SHIFT ROD LEVER BUJE PALANCA VARILLA DE CAMBIO	1	1	1	
40	90202-07M07	WASHER, PLATE ARANDELA DE PLANA	1	1	1	
41	90468-18008	CLIP PRESILLA	3	3	3	
42	688-44121-02	LEVER, SHIFT ROD PALANCA VARILLA CAMBIOS	1	1	1	
	6H1-44121-00	LEVER, SHIFT ROD PALANCA VARILLA CAMBIOS			1	FOR MALAYSIA
43	90386-06M12	BUSH BUJE	1	1	1	EXCEPT MALAYSIA
44	688-44118-00-94	BRACKET SOPORTE	1	1	1	
45	97013-08030	BOLT PERNO	2	2	2	
46	92903-08100	WASHER, SPRING RONDANA SENCILLA	2	2	2	
47	92903-08600	WASHER, PLATE ARANDELA PLANA	2	2	2	
48	93501-04M02	BALL ESFERA	1	1	1	
49	90501-12082	SPRING, COMPRESSION RESORTE DE COMPRESION	1	1	1	
50	648-42715-00	BUSHING BUJE	1	1	1	
51	692-44120-12	HANDLE GEAR SHIFT ASSY MANIJA DE CAMBIO COMPL	1		1	L
	692-44120-00	HANDLE GEAR SHIFT ASSY MANIJA DE CAMBIO COMPL			1	L-FOR MALAYSIA



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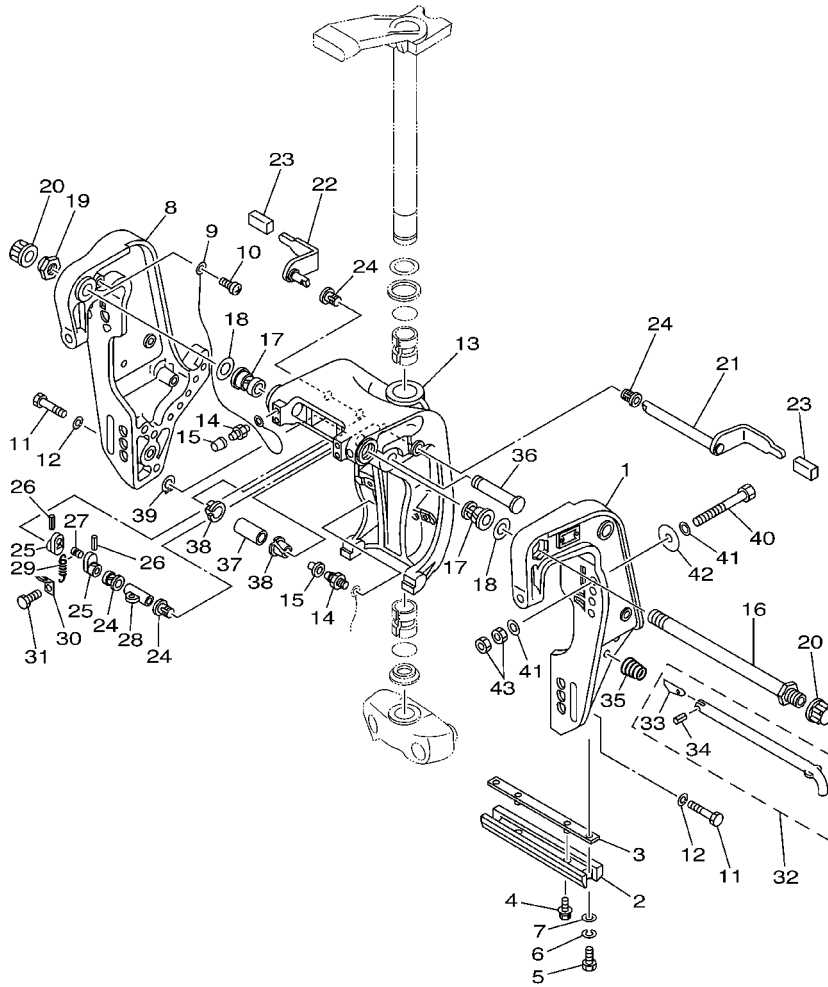
FIG. 12 CONTROL

CONTROL

REF. NO.	PART NO. CODIGO NO.	DESCRIPTION DESCRIPTION	E60J	E65A	E75B	REMARKS OBSERVACION
51	692-44120-22	HANDLE GEAR SHIFT ASSY MANIJA DE CAMBIO COMPL		1	1	X
	692-44120-42	HANDLE GEAR SHIFT ASSY MANIJA DE CAMBIO COMPL			1	Y
52	696-44147-00	BOOT, SHIFT ROD HULE DE VARILLA	1	1	1	EXCEPT MALAYSIA
53	90386-08006	BUSH BUJE	1	1	1	FOR MALAYSIA
	90386-07M58	BUSH BUJE			1	
54	92990-08200	WASHER, PLAIN ARANDELA PLANA	1	1	1	
55	90468-18008	CLIP PRESILLA	1	1	1	
56	697-43662-00	GUIDE, REVERSE ROD GUIA DE LA VARILLA DE REVERSE	1	1	1	

FIG. 13 BRACKET 1

SOPORTE 1

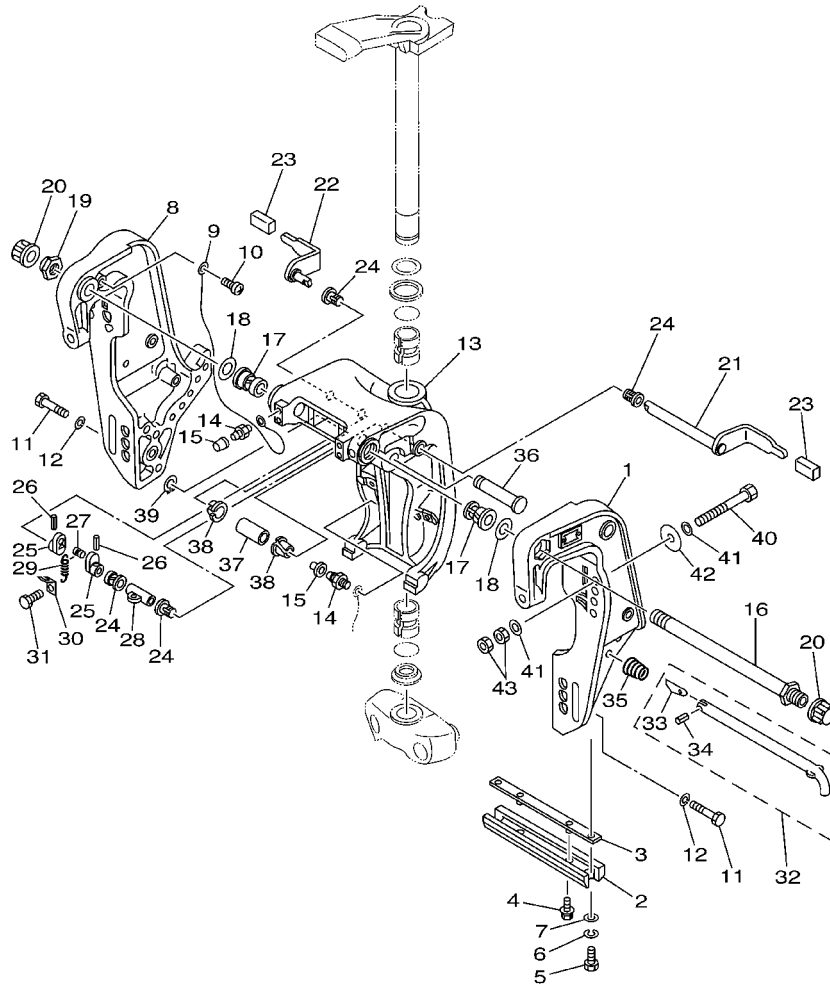


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6882664-3120

REF. NO.	PART NO. CODIGO NO.	DESCRIPTION DESCRIPTION	E60J	E65A	E75B	REMARKS OBSERVACION
1	688-43111-13-4D	BRACKET, CLAMP SOPORTE DE LA ABRAZADERA	1	1	1	
2	6H1-45251-03	ANODE CATODE	1	1	1	
3	6H1-44526-00	PLATE PLACA 1	1	1	1	
4	90119-06M29	BOLT, WITH WASHER TORNILLO CON ARANDELA	2	2	2	
5	97095-06016	BOLT PERNO	2	2	2	
6	92995-06100	WASHER, SPRING ARANDELA	2	2	2	
7	92995-06600	WASHER ARANDELA	2	2	2	
8	688-43112-12-4D	BRACKET, CLAMP SOPORTE DE LA ABRAZADERA	1	1	1	
9	6E5-82148-00	WIRE, LEAD 4 CABLE CONDUCTOR 4	1	1	1	
10	97880-06012	SCREW, PAN HEAD TORNILLO DE CABEZA CON PLANA	1	1	1	
11	97095-10045	BOLT PERNO	6	6	6	
12	92995-10100	WASHER ARANDELA	6	6	6	
13	6H1-43311-01-4D	BRACKET, SWIVEL 1 SOPORTE GIRATORIO 1	1	1	1	
14	93700-06M03	NIPPLE, GREASE BOQUILLA DE ENGRASAR	3	3	3	
15	663-45119-00	CAP, GREASE NIPPLE TAPA DE GRASERA	3	3	3	
16	688-43131-03	BOLT, CLAMP BRACKET TORNILLO DE ABRAZADERA DEL SOP	1	1	1	
17	90386-22M15	BUSH BUJE	2	2	2	
18	90201-22M67	WASHER, PLATE ARANDELA PLANA	2	2	2	
19	90185-22043	NUT, SELF-LOCKING TUERCA AUTOBLOCANTE	1	1	1	
20	6G5-43145-01	CAP, CLAMP BRACKET TAPA	2	2	2	
21	688-43181-10	LEVER, TILT STOP PALANCA TOPE INCLINACION	1	1	1	
22	688-43185-10	LEVER, TILT STOP PALANCA TOPE INCLINACION	1	1	1	
23	663-43318-00	COVER CUBIERTA	2	2	2	
24	90386-10M16	BUSH BUJE	4	4	4	
25	6G5-43148-00	COLLAR, DISTANCE COLLAR	2	2	2	
26	91690-30020	PIN, SPRING PASADOR DE RESORTE	2	2	2	
27	90249-06M19	PIN PASADOR	1	1	1	

FIG. 13 BRACKET 1

SOPORTE 1

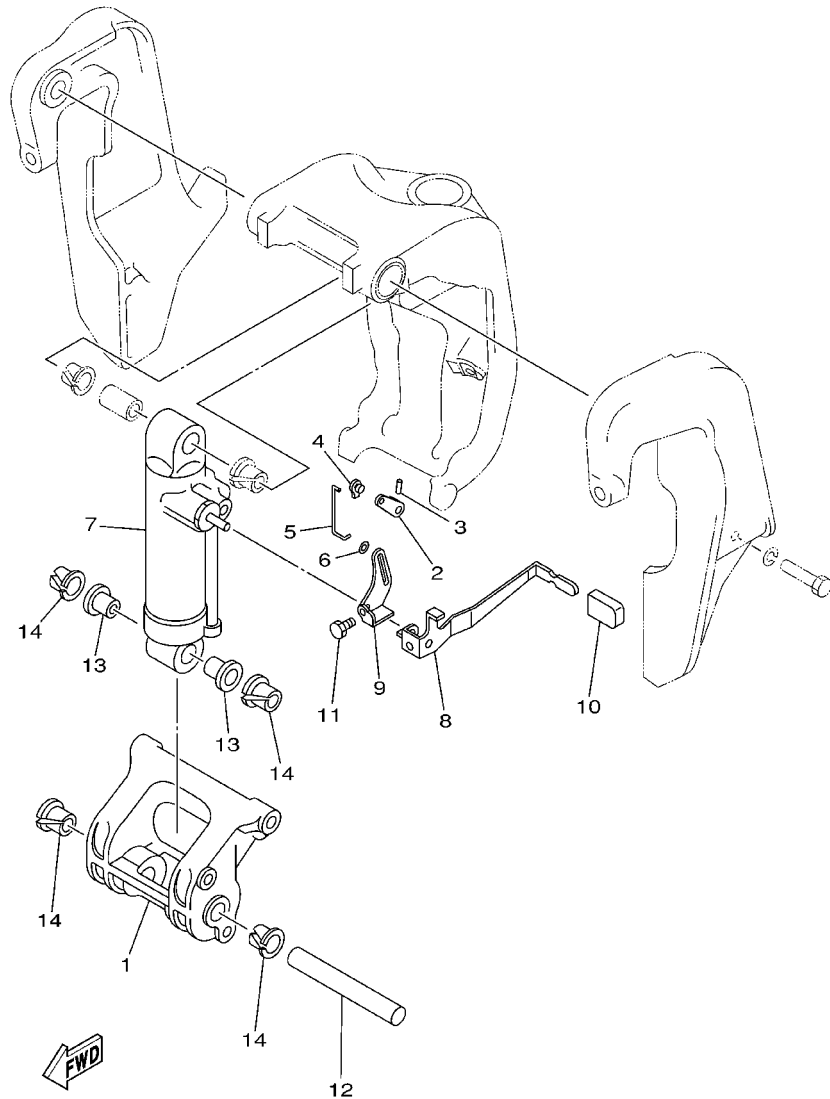


6882664-3120

REF. NO.	PART NO. CODIGO NO.	DESCRIPTION DESCRIPTION	E60J	E65A	E75B	REMARKS OBSERVACION
28	90387-10M02	COLLAR COLLAR	1	1	1	
29	90506-14M24	SPRING, TENSION RESORTE DE TENSION	1	1	1	
30	6G5-43144-00	HOOK, SPRING GANCHO	1	1	1	
31	97095-06010	BOLT PERNO	1	1	1	
32	688-43160-01	TILT ROD ASSY VARILLA DE BASCULACION COMPL.	1	1	1	
33	688-43165-00	.PLATE, TILT LOCK .PLACA DE TOPE, VARILLA SEGUR	1	1	1	
34	91690-30012	.PIN, SPRING .PASADOR DE RESORTE	1	1	1	
35	90502-16M02	SPRING, CONICAL RESORTE CONICO	1	1	1	
36	6E5-43126-02	PIN, UPPER SHOCK MOUNT PASADOR DE AMORTIGUADOR SUPERI	1	1	1	
37	90386-18M21	BUSH BUJE	1	1	1	
38	90386-18M35	BUSH BUJE	2	2	2	
39	93410-18M02	CIRCLIP SEGURO	1	1	1	
40	90101-12M65	BOLT TORNILLO	4	4	4	
41	92995-12200	WASHER ARANDELA	8	8	8	
42	90201-12426	WASHER, PLATE ARANDELA PLANA	4	4	4	
43	95380-12600	NUT TUERCA	8	8	8	

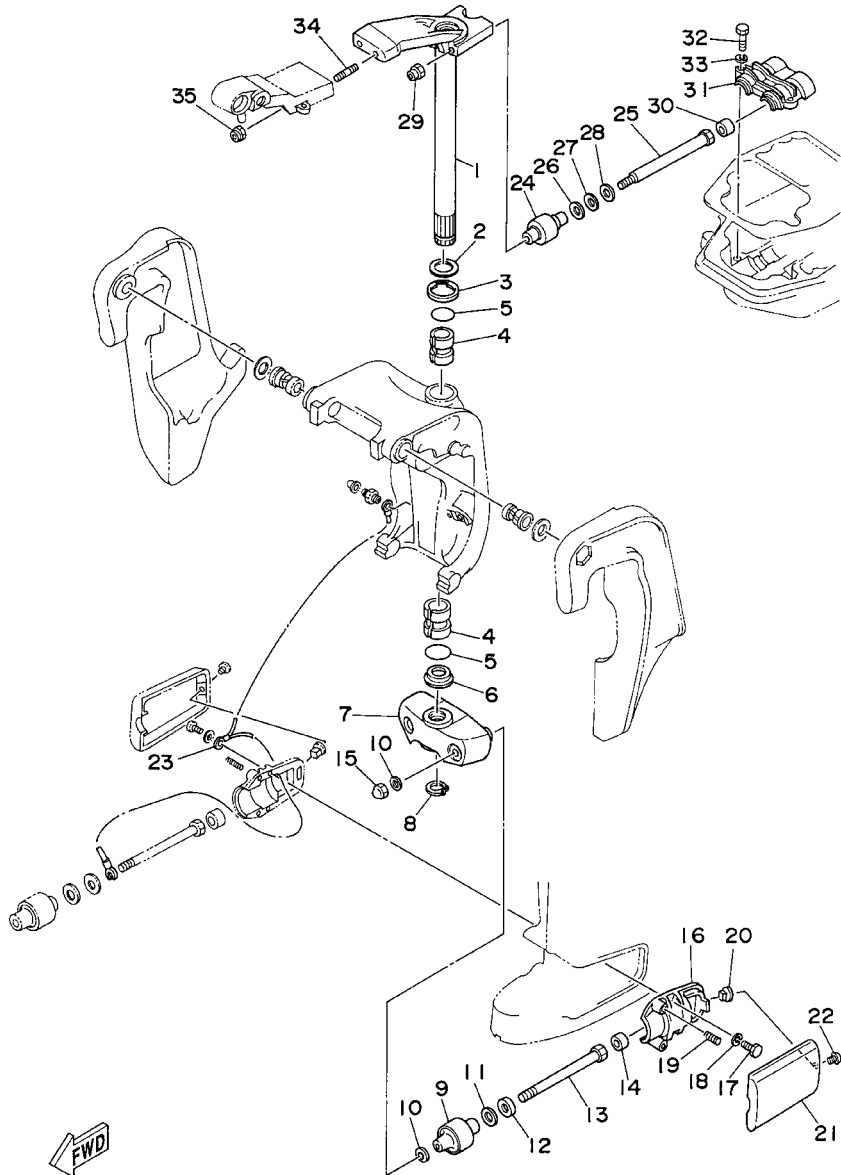
FIG. 14 BRACKET 2

SOPORTE 2



6H10010-0170

REF. NO.	PART NO. CODIGO NO.	DESCRIPTION DESCRIPTION	E60J	E65A	E75B	REMARKS OBSERVACION
1	688-43128-01-4D	SPACER, CLAMP BRACKET ESPACIADOR ABRAZADERA SOPORTE	1	1	1	
2	688-43186-00	LEVER PALANCA	1	1	1	
3	91690-30020	PIN, SPRING PASADOR DE RESORTE	1	1	1	
4	6J8-41262-00	JOINT, CHOKE LEVER CONECTOR DE AHOGADOR	1	1	1	
5	688-43616-00	ROD, TILT LOCK VARILLA SEGURO DE INCLINACION	1	1	1	
6	90202-03M51	WASHER, PLATE ARANDELA DE PLANA	1	1	1	
7	688-43170-04-4D	SHOCK ABSORBER ASSY AMORTIGUADOR COMPL.	1	1	1	
8	688-43631-10	LEVER, TILT PALANCA DE INCLINACION	1	1	1	
9	688-43651-00	LEVER, REVERSE LOCK 1 PALANCA SEGURO DE RESERVA	1	1	1	
10	682-43318-01	COVER CUBIERTA	1	1	1	
11	97080-06010	BOLT PERNO	1	1	1	
12	688-43124-02	PIN, LOWER SHOCK MOUNT PASADOR DE AMORTIGUADOR INFERI	1	1	1	
13	90386-18M63	BUSH BUJE	2	2	2	
14	90386-18M35	BUSH BUJE	4	4	4	



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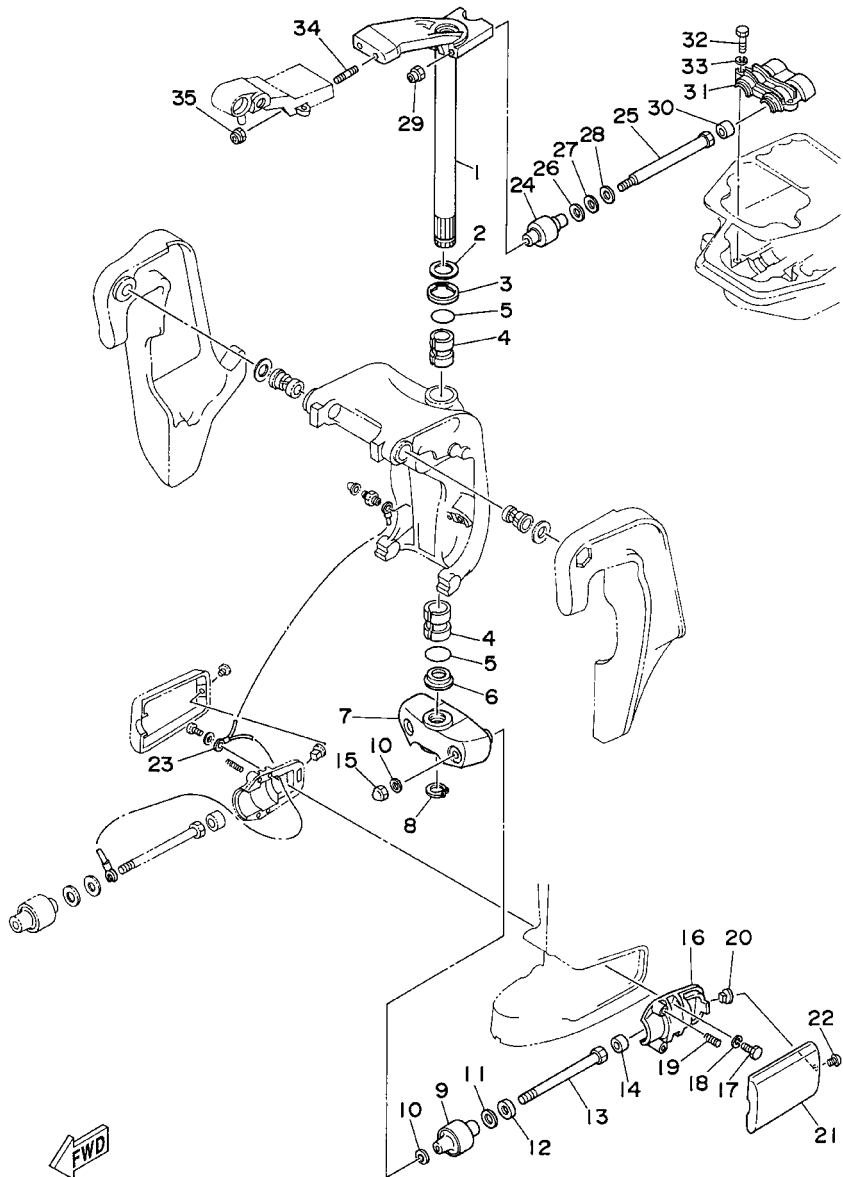
FIG. 15 BRACKET 3

SOPORTE 3

REF. NO.	PART NO. CODIGO NO.	DESCRIPTION DESCRIPTION	E60J	E65A	E75B	REMARKS OBSERVACION
1	688-42510-02-4D	STEERING BRACKET ASSY SOPORTE DIRECCION COMPL.	1	1	1	
2	90201-30M00	WASHER, PLATE ARANDELA PLANA	1	1	1	
3	90386-30M78	BUSH BUJE	1	1	1	
4	90386-30M77	BUSH BUJE	2	2	2	
5	93210-29M94	O-RING JUNTA TORICA	2	2	2	
6	90386-30M60	BUSH BUJE	1	1	1	
7	663-44551-02-4D	HOUSING, LOWER MOUNT RUBBER CAJA AMORTIGUADOR INFERIOR HU	1	1	1	
8	93410-28M06	CIRCLIP SEGURO	1	1	1	
9	687-44555-00-94	MOUNT DAMPER, LOWER SIDE AMORTIGUADOR DE HULE LADO INFE	2	2	2	
10	90201-12M16	WASHER, PLATE ARANDELA PLANA	4	4	4	
11	90202-25M04	WASHER, PLATE ARANDELA DE PLANA	2	2	2	
12	90201-13M19	WASHER, PLATE ARANDELA PLANA	2	2	2	
13	90109-12261	BOLT PERNO	2	2	2	
14	663-44575-00	DAMPER, LOWER MOUNT RUBBER AMORTIGUADOR INFERIOR	2	2	2	
15	95380-12800	NUT, CROWN TUERCA	2	2	2	
16	687-44552-02-94	HOUSING, LOWER MOUNT RUBBER CAJA AMORTIGUADOR INFERIOR HU	2	2	2	
17	97075-08025	BOLT PERNO	4	4	4	
18	92995-08100	WASHER ARANDELA	4	4	4	
19	90501-14M08	SPRING, COMPRESSION RESORTE DE COMPRESION	4	4	4	
20	90179-06066	NUT TUERCA	2	2	2	
21	663-44553-01-4D	COVER, LOWER MOUNT CUBIERTA, AMORTIGUADOR INFERIOR	2	2	2	
22	97885-06016	SCREW, PAN HEAD TORNILLO A MUESCA	2	2	2	
23	688-82127-02	WIRE, LEAD 2 CABLE CONDUCTOR 2	1	1	1	
24	688-44514-00-94	MOUNT DAMPER, UPPER SIDE AMORTIGUADOR LADO SUPERIOR	2	2	2	
25	90101-10M49	BOLT TORNILLO	2	2	2	
26	90201-20M21	WASHER, PLATE ARANDELA PLANA	2	2	2	
27	90202-20M06	WASHER, PLATE ARANDELA DE PLANA	2	2	2	

FIG. 15 BRACKET 3

SOPORTE 3

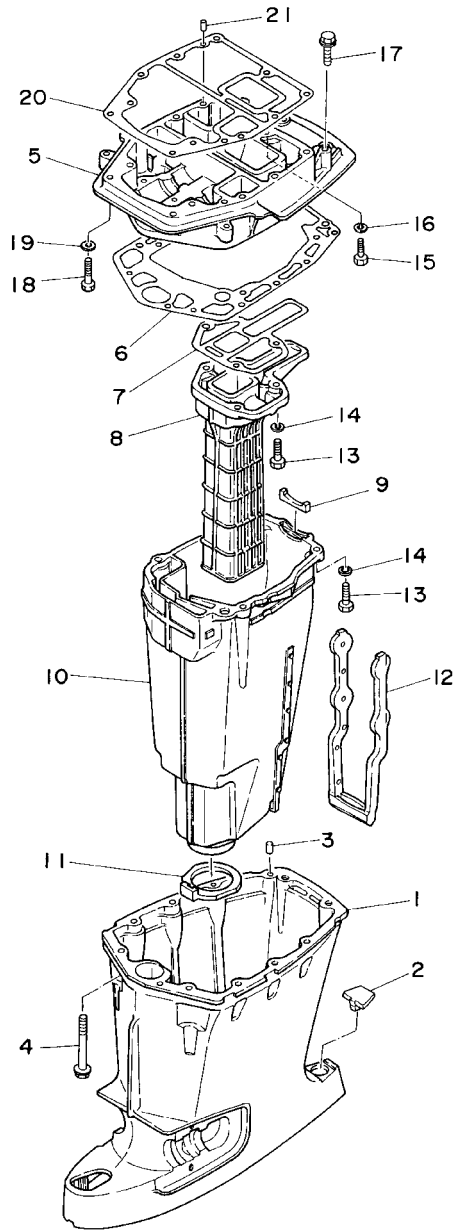
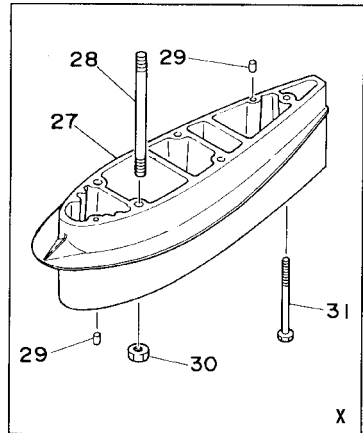
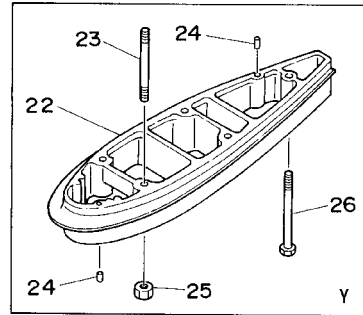


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REF. NO.	PART NO. CODIGO NO.	DESCRIPTION DESCRIPTION	E60J	E65A	E75B	REMARKS OBSERVACION
28	90201-11M22	WASHER, PLATE ARANDELA PLANA	2	2	2	
29	90185-10051	NUT, SELF-LOCKING TUERCA AUTOBLOCANTE	2	2	2	
30	663-44575-00	DAMPER, LOWER MOUNT RUBBER AMORTIGUADOR INFERIOR	2	2	2	
31	688-44511-00-94	COVER, UPPER MOUNT CUBIERTA AMORTIGUADOR SUPERIOR	1	1	1	
32	97075-08035	BOLT PERNO	3	3	3	
33	92995-08100	WASHER ARANDELA	3	3	3	
34	90116-10M28	BOLT, STUD ESPARRAGO	2	2	2	
35	90185-10051	NUT, SELF-LOCKING TUERCA AUTOBLOCANTE	2	2	2	

FIG. 16 UPPER CASING

FUNDA SUPERIOR

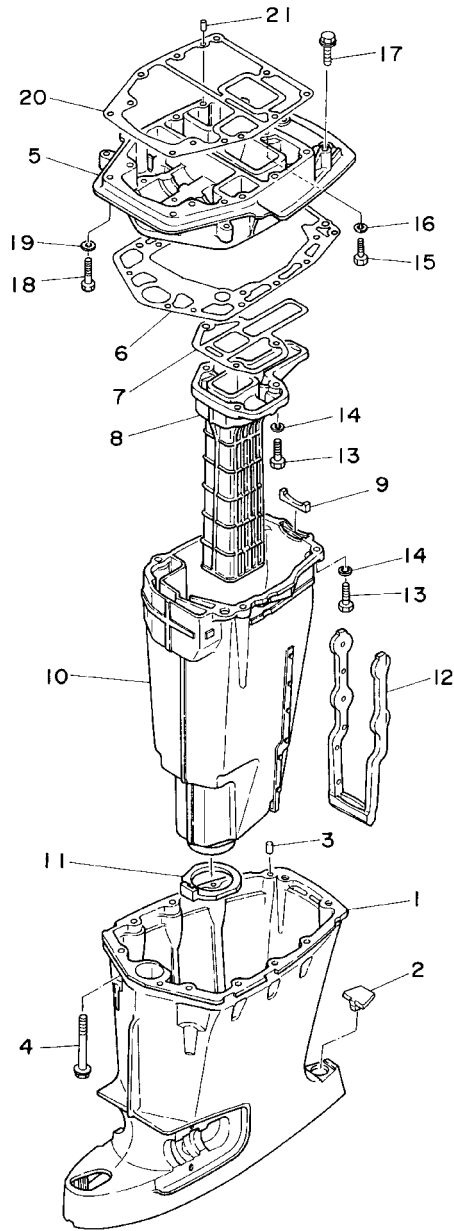
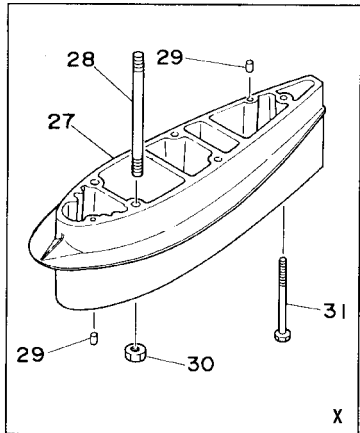
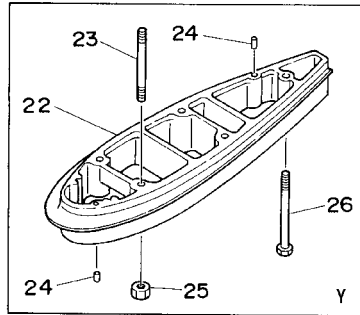


REF. NO.	PART NO. CODIGO NO.	DESCRIPTION DESCRIPTION	E60J	E65A	E75B	REMARKS OBSERVACION
1	688-45111-04-4D	CASING, UPPER CAJA SUPERIOR	1	1	1	
2	663-45155-10	CAP TAPA	1	1	1	
3	93606-12019	PIN, DOWEL PASADOR DE CLAVIJA	2	2	2	
4	90119-08M80	BOLT, WITH WASHER TORNILLO CON ARANDELA	8	8	8	
5	688-41137-03-94	GUIDE, EXHAUST GUIA DE ESCAPE	1	1	1	
6	688-45114-A1	GASKET, UPPER CASING EMPAQUE	1	1	1	
7	688-41134-A0	GASKET, EXHAUST MANIFOLD EMPAQUE	1	1	1	
8	688-41131-00-5B	MANIFOLD, EXT. 1 TUBO MULTIPLE DE ESCAPE	1	1	1	
9	688-41133-00	GASKET, EXHAUST MANIFOLD 1 EMPAQUE ESCAPE MULTIPLE	1	1	1	
10	688-14711-01-5B	MUFFLER 1 SILENCIADOR 1	1	1	1	
11	688-45123-00	GASKET, MUFFLER EMPAQUE SILENCIADOR	1	1	1	
12	663-14737-10	DAMPER, MUFFLER AMORTIGUADOR DE SILENCIADOR	1	1	1	
13	97075-08030	BOLT PERNO	7	7	7	
14	92995-08100	WASHER ARANDELA	7	7	7	
15	97075-08025	BOLT PERNO	1	1	1	
16	92995-08100	WASHER ARANDELA	1	1	1	
17	90119-08M79	BOLT, WITH WASHER TORNILLO CON ARANDELA	2	2	2	
18	97075-08035	BOLT PERNO	2	2	2	
19	92995-08100	WASHER ARANDELA	2	2	2	
20	688-45113-A0	GASKET, UPPER CASING EMPAQUE	1	1	1	
21	93606-12019	PIN, DOWEL PASADOR DE CLAVIJA	2	2	2	
22	696-45211-01-4D	EXTENSION EXTENSION			1	Y
23	90116-10M31	BOLT, STUD ESPARRAGO			4	Y
24	93606-12019	PIN, DOWEL PASADOR DE CLAVIJA			4	Y
25	95380-10600	NUT TUERCA			4	Y
26	90119-08M85	BOLT, WITH WASHER TORNILLO CON ARANDELA			1	Y
27	688-45211-01-4D	EXTENSION EXTENSION			1	X

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FIG. 16 UPPER CASING

FUNDA SUPERIOR

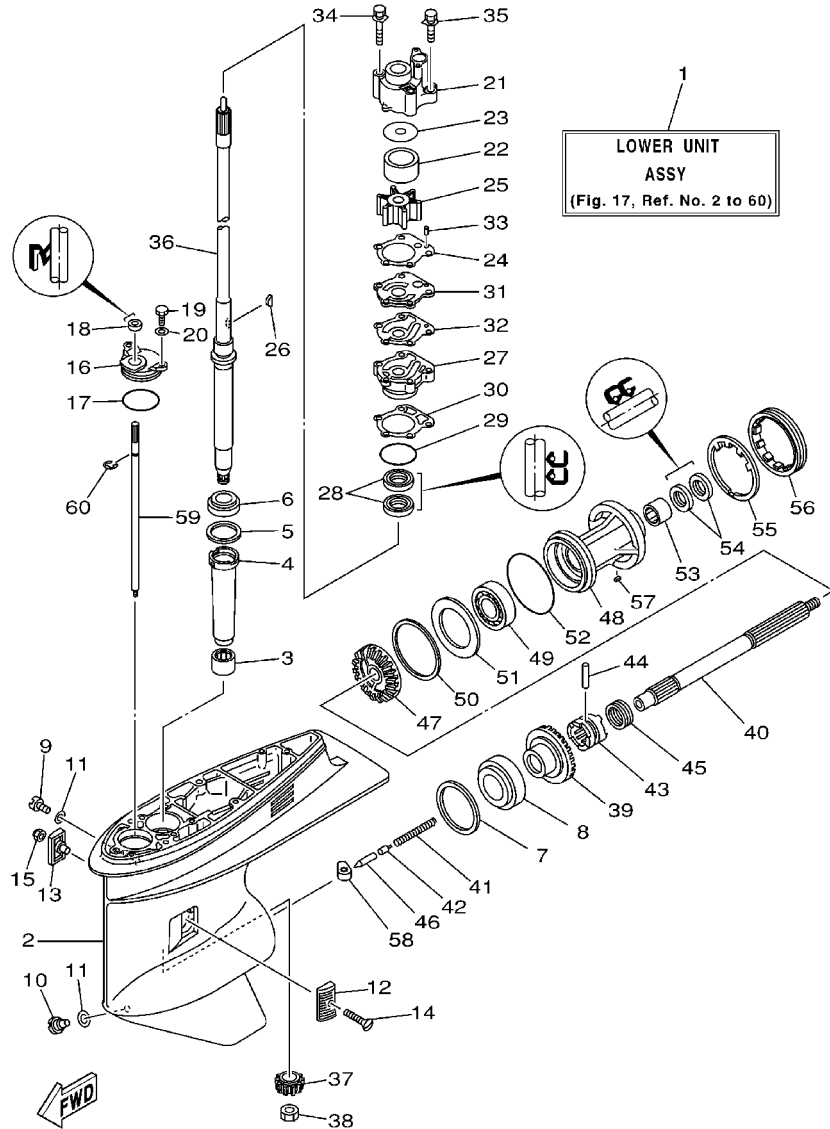


REF. NO.	PART NO. CODIGO NO.	DESCRIPTION DESCRIPTION	E60J	E65A	E75B	REMARKS OBSERVACION
28	90116-10M05	BOLT, STUD ESPARRAGO		4	4	X
29	93606-12019	PIN, DOWEL PASADOR DE CLAVIJA		4	4	X
30	95380-10600	NUT TUERCA		4	4	X
31	90119-08M86	BOLT, WITH WASHER TORNILLO CON ARANDELA		1	1	X

6925200-4160

FIG. 17 LOWER CASING. DRIVE 1

IMPULSOR E INFERIOR 1

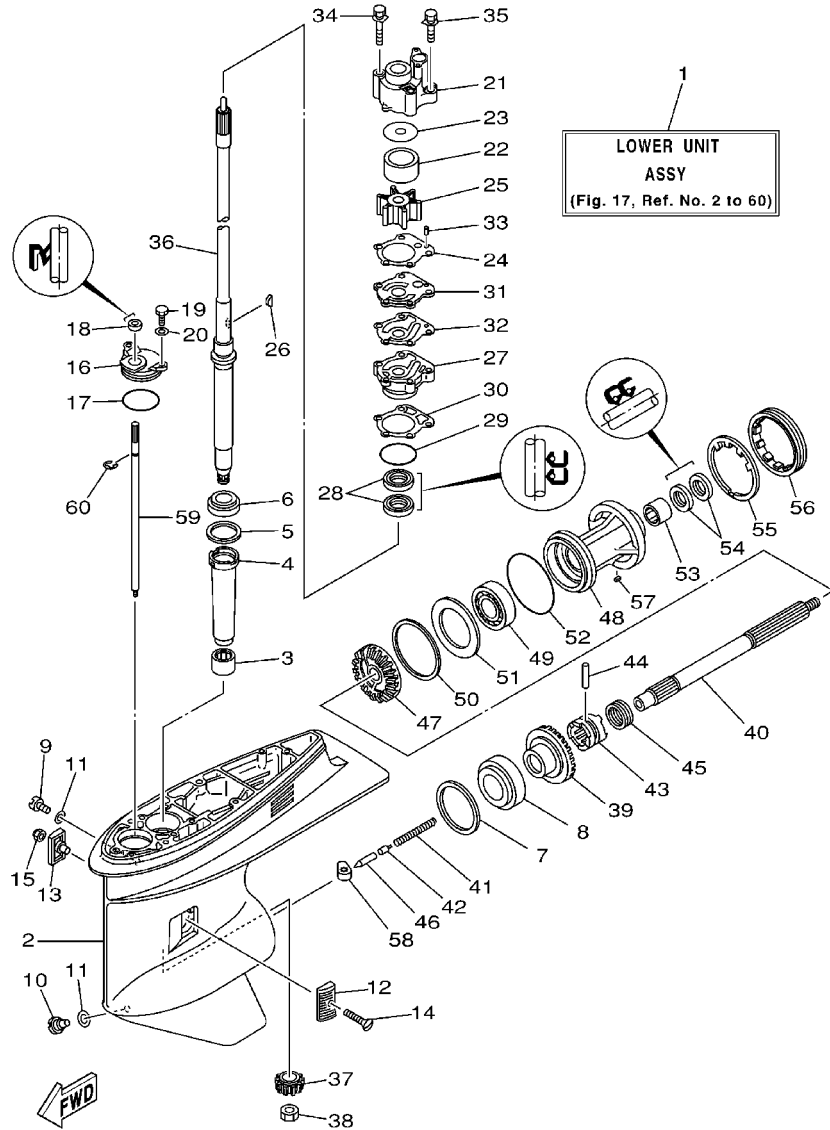


6920200-1170

REF. NO.	PART NO. CODIGO NO.	DESCRIPTION DESCRIPTION	E60J	E65A	E75B	REMARKS OBSERVACION
1	692-45300-62-4D	LOWER UNIT ASSY CONJUNTO UNIDAD INFERIOR	1			L
	692-45300-14-4D	LOWER UNIT ASSY CONJUNTO UNIDAD INFERIOR			1	L
	692-45300-80-4D	LOWER UNIT ASSY CONJUNTO UNIDAD INFERIOR			1	X
	692-45300-24-4D	LOWER UNIT ASSY CONJUNTO UNIDAD INFERIOR			1	X
	692-45300-34-4D	LOWER UNIT ASSY CONJUNTO UNIDAD INFERIOR			1	Y
2	668-45311-06-4D	CASING, LOWER FUNDA INFERIOR	1	1	1	
3	93315-325V1	BEARING COJINETE DE RODILLOS	1	1	1	
4	688-45536-01	SLEEVE, DRIVE SHAFT CAMISA EJE DE MANDO	1	1	1	
5	688-45587-01-10	SHIM (T:0.10MM) LAINA (T:0.10MM)	1	1	1	UR
	688-45587-01-12	SHIM (T:0.12MM) LAINA (T:0.12MM)	1	1	1	UR
	688-45587-01-15	SHIM (T:0.15MM) LAINA (T:0.15MM)	1	1	1	UR
	688-45587-01-18	SHIM (T:0.18MM) LAINA (T:0.18MM)	1	1	1	UR
	688-45587-01-30	SHIM (T:0.30MM) LAINA (T:0.30MM)	1	1	1	UR
	688-45587-01-40	SHIM (T:0.40MM) LAINA (T:0.40MM)	1	1	1	UR
	688-45587-01-50	SHIM (T:0.50MM) LAINA (T:0.50MM)	1	1	1	UR
6	93332-000U3	BEARING COJINETE DE RODILLOS AHUSADO	1	1	1	
7	688-45567-01-10	SHIM (T:0.10MM) LAINA (T:0.10MM)	1	1	1	UR
	688-45567-01-12	SHIM (T:0.12MM) LAINA (T:0.12MM)	1	1	1	UR
	688-45567-01-15	SHIM (T:0.15MM) LAINA (T:0.15MM)	1	1	1	UR
	688-45567-01-18	SHIM (T:0.18MM) LAINA (T:0.18MM)	1	1	1	UR
	688-45567-01-30	SHIM (T:0.30MM) LAINA (T:0.30MM)	1	1	1	UR
	688-45567-01-40	SHIM (T:0.40MM) LAINA (T:0.40MM)	1	1	1	UR
	688-45567-01-50	SHIM (T:0.50MM) LAINA (T:0.50MM)	1	1	1	UR
8	93332-000W7	BEARING COJINETE DE RODILLOS AHUSADO	1	1	1	
9	90340-08002	PLUG, STRAIGHT SCREW TORNILLO, DE DRENAJE	1	1	1	
10	688-45341-10	PLUG, DRAIN TAPON, DREN	1	1	1	
11	90430-08020	GASKET JUNTA	2	2	2	

FIG. 17 LOWER CASING. DRIVE 1

IMPULSOR E INFERIOR 1

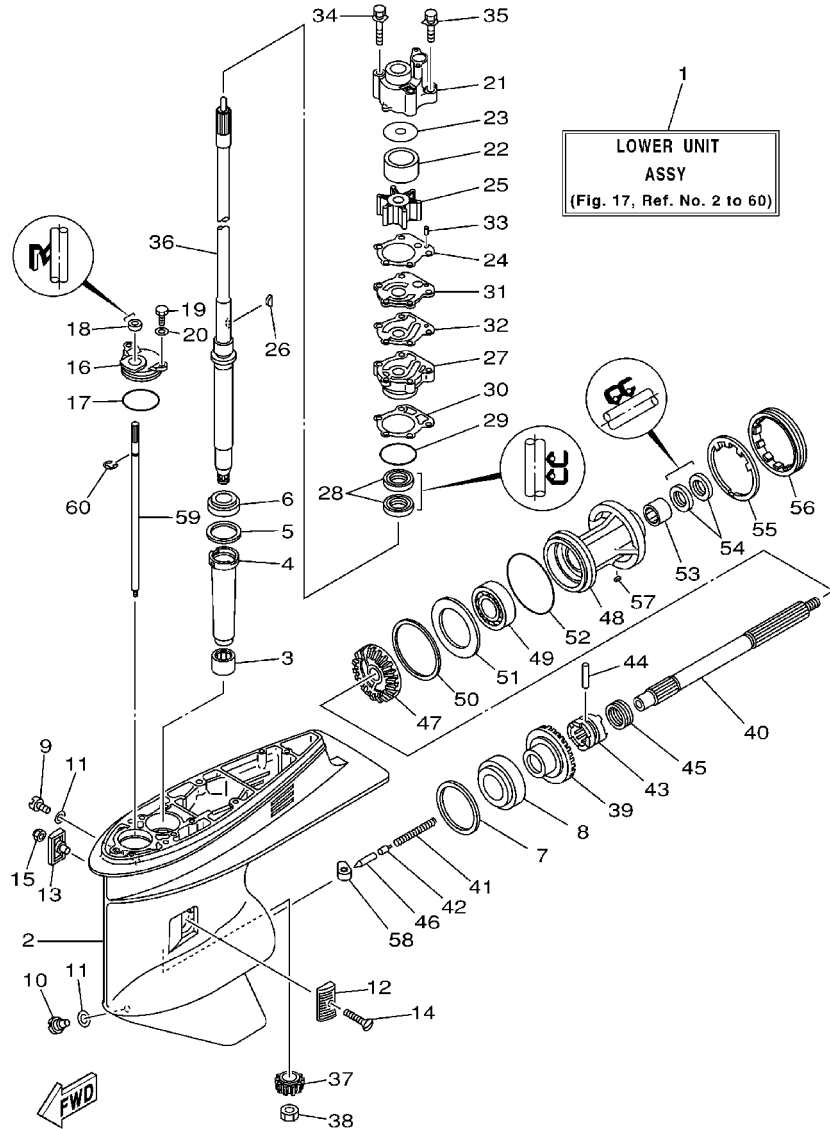


6920200-1170

REF. NO.	PART NO. CODIGO NO.	DESCRIPTION DESCRIPTION	E60J	E65A	E75B	REMARKS OBSERVACION
12	6H1-45214-00	COVER, WATER INLET CUBIERTA ENTRADA AGUA	1	1	1	
13	6H1-45215-00	COVER, WATER INLET CUBIERTA ENTRADA AGUA	1	1	1	
14	90151-05M00	SCREW, COUNTERSUNK TORNILLO EMBUTIDO	1	1	1	
15	90185-05002	NUT, SELF-LOCKING TUERCA AUTOBLOCANTE	1	1	1	
16	688-45321-00	PLATE PLACA	1	1	1	
17	93210-49046	O-RING JUNTA TORICA	1	1	1	
18	93106-09014	OIL SEAL RETEN DE ACEITE	1	1	1	
19	97095-06016	BOLT PERNO	2	2	2	
20	92995-06600	WASHER ARANDELA	2	2	2	
21	688-44311-01	HOUSING, WATER PUMP CAJA BOMBA DE AGUA	1	1	1	
22	688-44322-41	INSERT, CARTRIDGE CARTUCHO	1	1	1	FOR CHROMATE
23	688-44321-41	INNER PLATE, CARTRIDGE PLACA INTERIOR CARTUCHO	1	1	1	FOR CHROMATE
24	688-44315-A0	GASKET, WATER PUMP EMPAQUE	1	1	1	
25	688-44352-03	IMPELLER IMPULSOR	1	1	1	
26	90280-04M04	KEY, WOODRUFF CUNA WOODRUFF	1	1	1	
27	688-44341-01-94	HOUSING, WATER PUMP CAJA BOMBA DE AGUA	1	1	1	
28	93101-25M03	OIL SEAL RETEN DE ACEITE	2	2	2	
29	93210-46044	O-RING JUNTA TORICA	1	1	1	
30	688-44316-A0	GASKET, WATER PUMP EMPAQUE	1	1	1	
31	688-44323-40	OUTER PLATE, CARTRIDGE PLACA EXTERIOR DEL CARTUCHO	1	1	1	FOR CHROMATE
32	688-44324-A0	GASKET, CARTRIDGE EMPAQUE	1	1	1	
33	93604-10M03	PIN, DOWEL PASADOR DE CLAVIJA	2	2	2	
34	90119-08M16	BOLT, WITH WASHER TORNILLO CON ARANDELA	2	2	2	
35	90119-08M13	BOLT, WITH WASHER TORNILLO CON ARANDELA	2	2	2	
36	688-45501-11	DRIVE SHAFT COMP. EJE DE MANDO COMPL.	1	1		L
	688-45501-22	DRIVE SHAFT COMP. EJE DE MANDO COMPL.		1	1	X
	692-45501-21	DRIVE SHAFT COMP. EJE DE MANDO COMPL.			1	Y

FIG. 17 LOWER CASING. DRIVE 1

IMPULSOR E INFERIOR 1

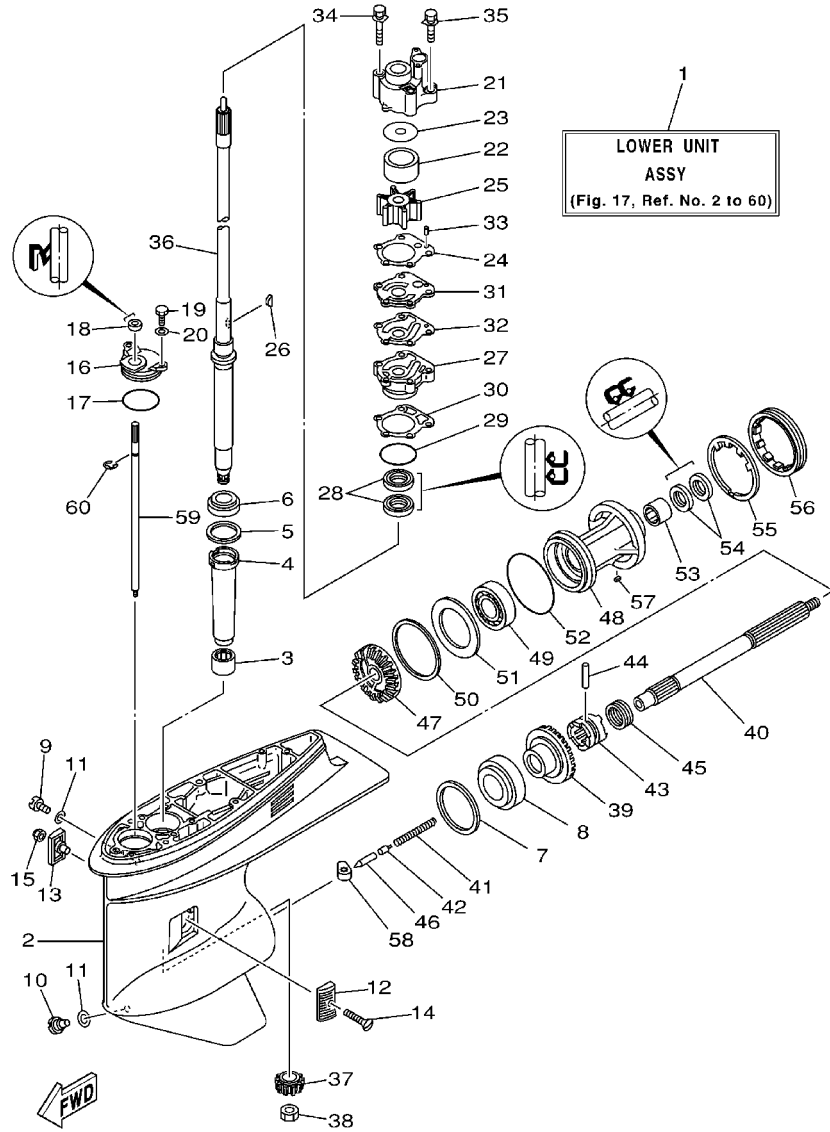


6920200-1170

REF. NO.	PART NO. CODIGO NO.	DESCRIPTION DESCRIPTION	E60J	E65A	E75B	REMARKS OBSERVACION
37	688-45551-01	PINION PINON			1	
	6K5-45551-00	PINION PINON	1	1		
38	90170-16M01	NUT TUERCA	1	1	1	
39	688-45560-00	GEAR ENGRANE COMPLE 1			1	
	6K5-45560-00	GEAR (28T) ENGRANE COMPLE 1	1	1		
40	688-45611-00	SHAFT, PROPELLER EJE PROPUSOR	1	1	1	
41	90501-16233	SPRING, COMPRESSION RESORTE DE COMPRESION	1	1	1	
42	688-45634-00	SLIDE, SHIFT DESILIZADOR, CAMBIO	1	1	1	
43	688-45631-01	CLUTCH, DOG EMBRAGUE DE GARRA	1	1	1	
44	90250-07M02	PIN, STRAIGHT PASADOR CILINDRICO	1	1	1	
45	688-45633-00	RING, CROSS PIN ANILLO DE PASADOR	1	1	1	
46	688-45635-00	PLUNGER, SHIFT EMBOLO DE CAMBIO	1	1	1	
47	668-45571-01	GEAR ENGRANAJE			1	
	6K5-45571-00	GEAR (28T) ENGRANAJE	1	1		
48	688-45331-00-94	HOUSING, BEARING CAJA DE COJINETE	1	1	1	
49	93306-207U0	BEARING COJINETE	1	1	1	
50	688-45577-01-10	SHIM (T:0.10MM) LAINA (T:0.10MM)	1	1	1	UR
	688-45577-01-12	SHIM (T:0.12MM) LAINA (:0.12MM)	1	1	1	UR
	688-45577-01-15	SHIM (T:0.15MM) LAINA (T:0.15MM)	1	1	1	UR
	688-45577-01-18	SHIM (T:0.18MM) LAINA (T:0.18MM)	1	1	1	UR
	688-45577-01-30	SHIM (T:0.30MM) LAINA (T:0.30MM)	1	1	1	UR
	688-45577-01-40	SHIM (T:0.40MM) LAINA (T:0.40MM)	1	1	1	UR
	688-45577-01-50	SHIM (T:0.50MM) LAINA (T:0.50MM)	1	1	1	UR
51	688-45576-00	WASHER, THRUST ARANDELA DE EMPUJE AXIAL	1	1	1	
52	93210-85M97	O-RING JUNTA TORICA	1	1	1	
53	93317-325U0	BEARING COJINETE DE RODILLOS	1	1	1	
54	93101-25M03	OIL SEAL RETEN DE ACEITE	2	2	2	

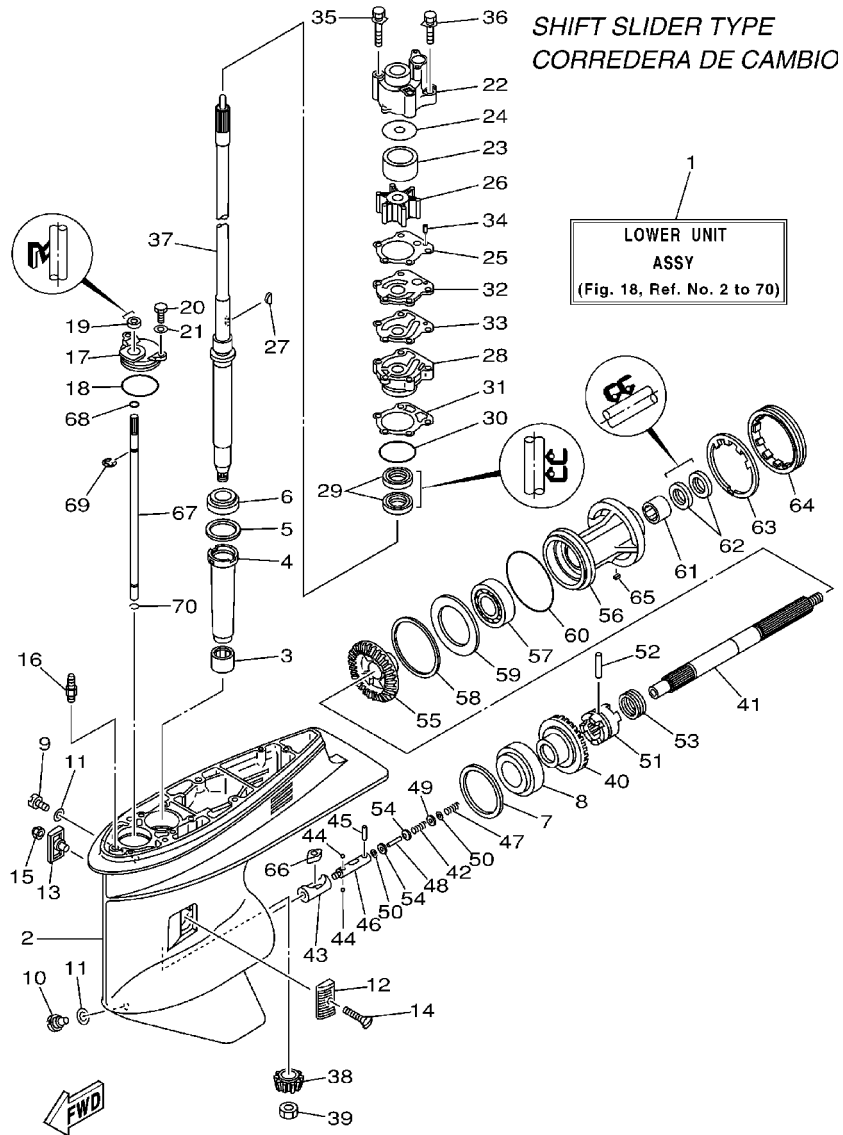
FIG. 17 LOWER CASING. DRIVE 1

IMPULSOR E INFERIOR 1



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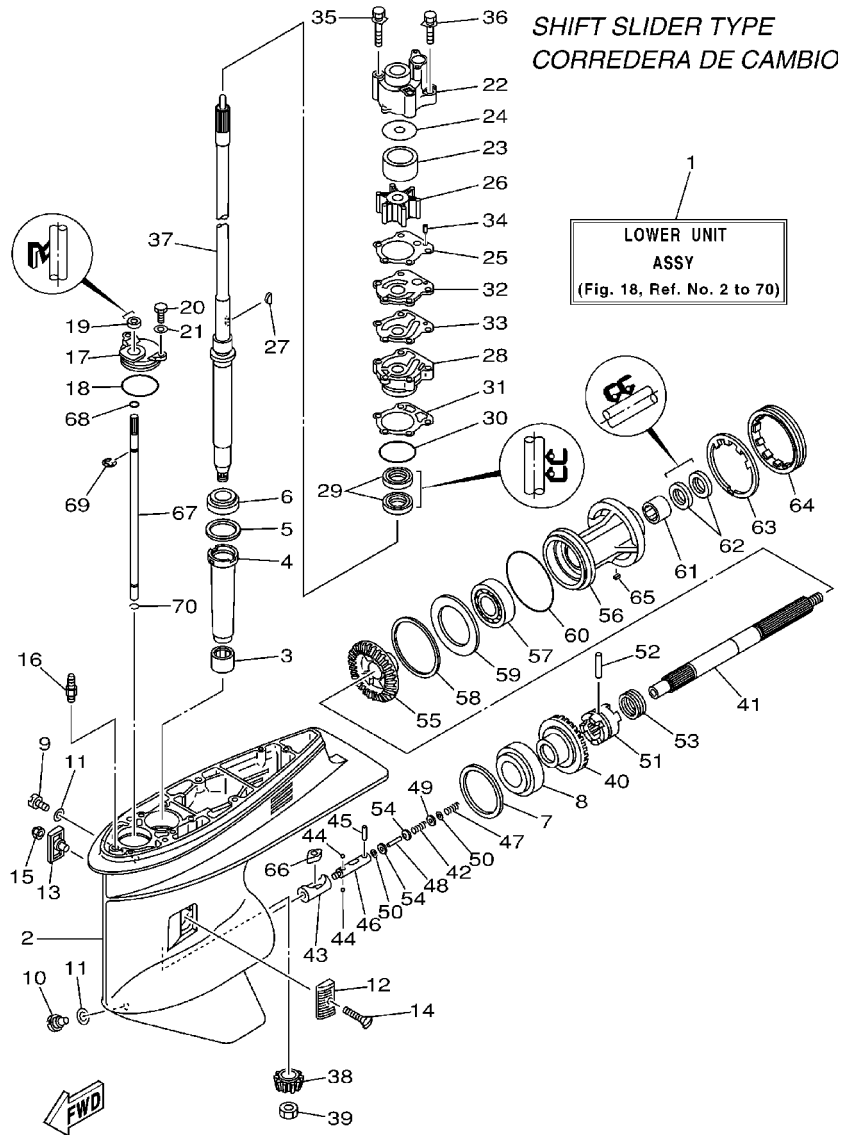
REF. NO.	PART NO. CODIGO NO.	DESCRIPTION DESCRIPTION	E60J	E65A	E75B	REMARKS OBSERVACION
55	688-45383-02	WASHER, CLAW ARANDELA DE UNA	1	1	1	
56	688-45384-00	NUT TUERCA	1	1	1	
57	90282-04010	KEY, STRAIGHT CHAVETA, RECTA	1	1	1	
58	663-44151-00	CAM, SHIFT LEVA DE CAMBIO	1	1	1	
59	663-44144-01	ROD, SHIFT VARILLA DE CAMBIO	1	1	1	
60	99001-08600	CIRCLIP PRESILLA REDONDA	1	1	1	



6920200-1180

FIG. 18 LOWER CASING. DRIVE 2 IMPULSOR E INFERIOR 2

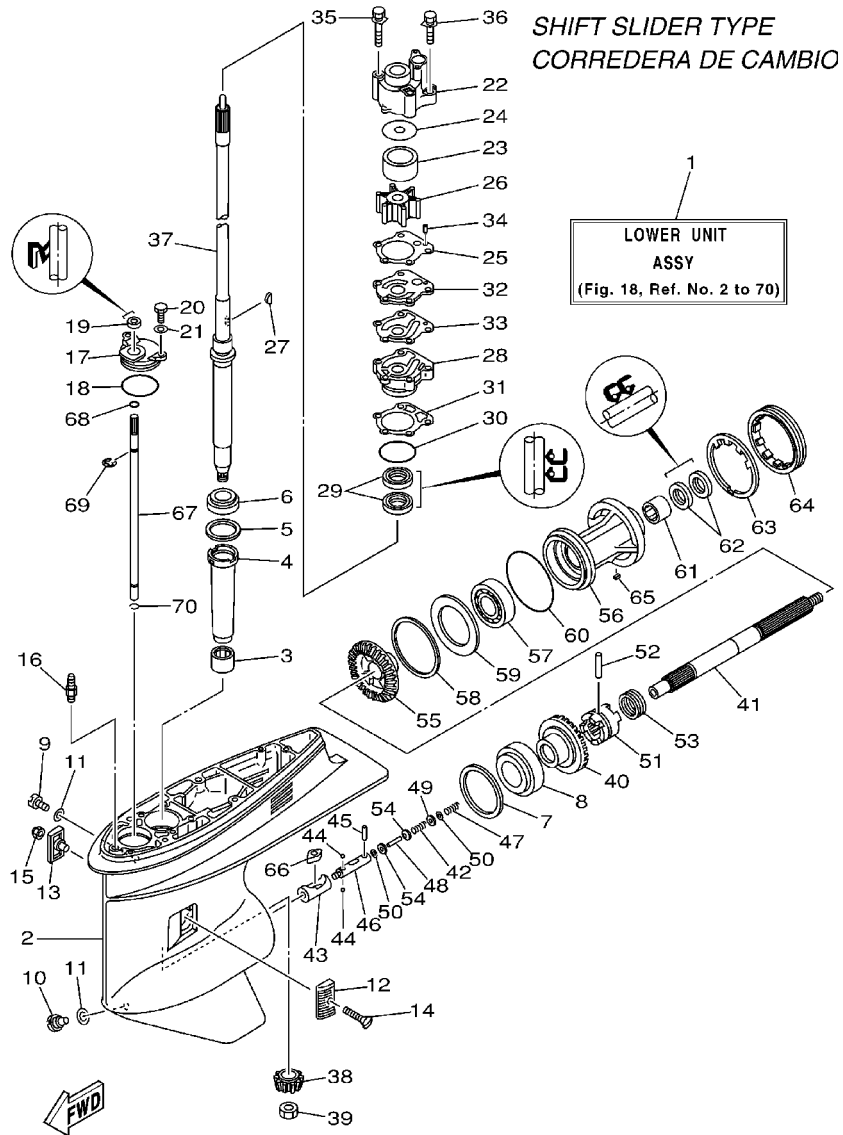
REF. NO.	PART NO. CODIGO NO.	DESCRIPTION DESCRIPTION	E60J	E65A	E75B	REMARKS OBSERVACION
1	692-45300-40-4D	LOWER UNIT ASSY CONJUNTO UNIDAD INFERIOR			1	L-FOR MALAYSIA
2	6H1-45301-03-4D	CASING, LOWER FUNDA INFERIOR COMPLETA			1	
3	93315-325V1	BEARING COJINETE DE RODILLOS			1	
4	688-45536-01	SLEEVE, DRIVE SHAFT CAMISA EJE DE MANDO			1	
5	688-45587-01-10	SHIM (T:0.10MM) LAINA (T:0.10MM)			1	UR
	688-45587-01-12	SHIM (T:0.12MM) LAINA (T:0.12MM)			1	UR
	688-45587-01-15	SHIM (T:0.15MM) LAINA (T:0.15MM)			1	UR
	688-45587-01-18	SHIM (T:0.18MM) LAINA (T:0.18MM)			1	UR
	688-45587-01-30	SHIM (T:0.30MM) LAINA (T:0.30MM)			1	UR
	688-45587-01-40	SHIM (T:0.40MM) LAINA (T:0.40MM)			1	UR
	688-45587-01-50	SHIM (T:0.50MM) LAINA (T:0.50MM)			1	UR
6	93332-000U3	BEARING COJINETE DE RODILLOS AHUSADO			1	
7	688-45567-01-10	SHIM (T:0.10MM) LAINA (T:0.10MM)			1	UR
	688-45567-01-12	SHIM (T:0.12MM) LAINA (T:0.12MM)			1	UR
	688-45567-01-15	SHIM (T:0.15MM) LAINA (T:0.15MM)			1	UR
	688-45567-01-18	SHIM (T:0.18MM) LAINA (T:0.18MM)			1	UR
	688-45567-01-30	SHIM (T:0.30MM) LAINA (T:0.30MM)			1	UR
	688-45567-01-40	SHIM (T:0.40MM) LAINA (T:0.40MM)			1	UR
	688-45567-01-50	SHIM (T:0.50MM) LAINA (T:0.50MM)			1	UR
8	93332-000W7	BEARING COJINETE DE RODILLOS AHUSADO			1	
9	90340-08002	PLUG, STRAIGHT SCREW TORNILLO, DE DRENAJE			1	
10	688-45341-10	PLUG, DRAIN TAPON, DREN			1	
11	90430-08020	GASKET JUNTA			2	
12	6H1-45214-00	COVER, WATER INLET CUBIERTA ENTRADA AGUA			1	
13	6H1-45215-00	COVER, WATER INLET CUBIERTA ENTRADA AGUA			1	
14	90151-05M00	SCREW, COUNTERSUNK TORNILLO EMBUTIDO			1	
15	90185-05002	NUT, SELF-LOCKING TUERCA AUTOBLOCANTE			1	



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FIG. 18 LOWER CASING. DRIVE 2 IMPULSOR E INFERIOR 2

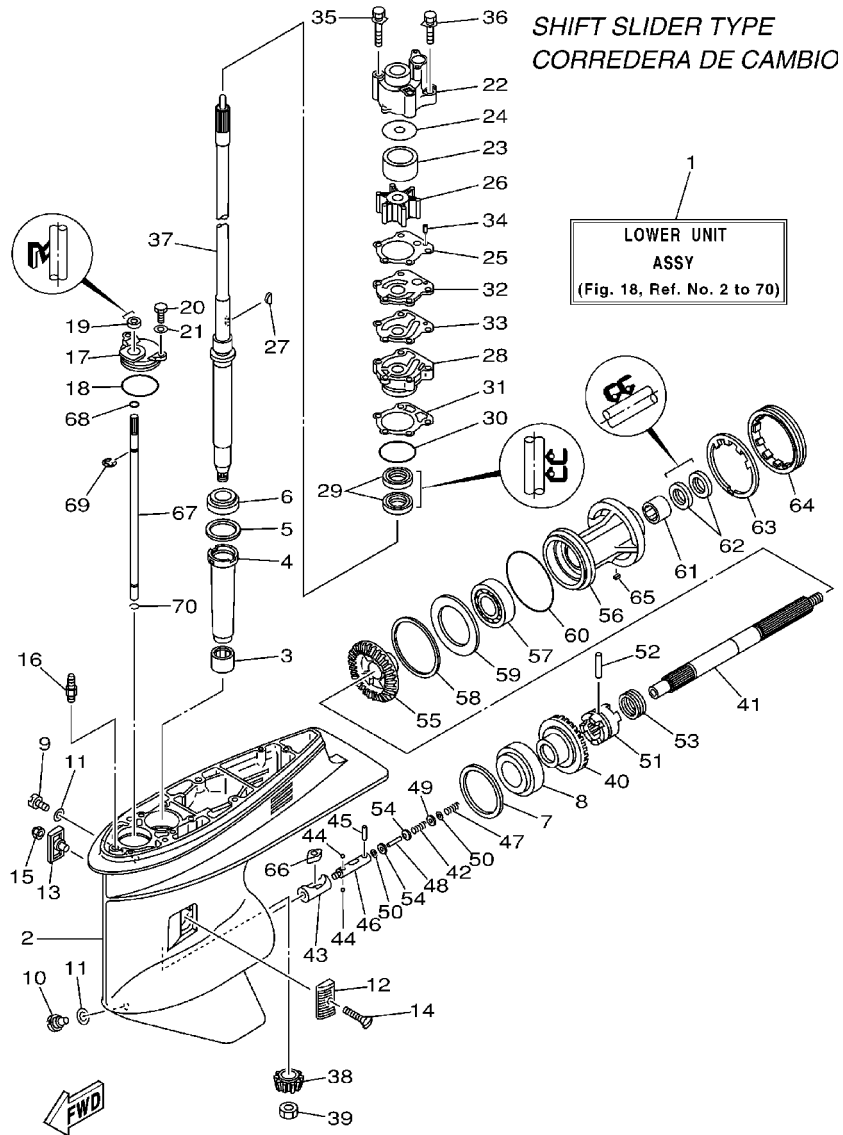
REF. NO.	PART NO. CODIGO NO.	DESCRIPTION DESCRIPTION	E60J	E65A	E75B	REMARKS OBSERVACION
16	6J8-45378-00	NIPPLE, HOSE NIPLE MANGUERA			1	
17	688-45321-00	PLATE PLACA			1	
18	93210-49046	O-RING JUNTA TORICA			1	
19	93106-09014	OIL SEAL RETEN DE ACEITE			1	
20	97095-06016	BOLT PERNO			2	
21	92995-06600	WASHER ARANDELA			2	
22	688-44311-01	HOUSING, WATER PUMP CAJA BOMBA DE AGUA			1	
23	688-44322-41	INSERT, CARTRIDGE CARTUCHO			1	FOR CHROMATE
24	688-44321-41	INNER PLATE, CARTRIDGE PLACA INTERIOR CARTUCHO			1	FOR CHROMATE
25	688-44315-A0	GASKET, WATER PUMP EMPAQUE			1	
26	688-44352-03	IMPELLER IMPULSOR			1	
27	90280-04M04	KEY, WOODRUFF CUNA WOODRUFF			1	
28	688-44341-01-94	HOUSING, WATER PUMP CAJA BOMBA DE AGUA			1	
29	93101-25M03	OIL SEAL RETEN DE ACEITE			2	
30	93210-46044	O-RING JUNTA TORICA			1	
31	688-44316-A0	GASKET, WATER PUMP EMPAQUE			1	
32	688-44323-40	OUTER PLATE, CARTRIDGE PLACA EXTERIOR DEL CARTUCHO			1	FOR CHROMATE
33	688-44324-A0	GASKET, CARTRIDGE EMPAQUE			1	
34	93604-10M03	PIN, DOWEL PASADOR DE CLAVIJA			2	
35	90119-08M16	BOLT, WITH WASHER TORNILLO CON ARANDELA			2	
36	90119-08M13	BOLT, WITH WASHER TORNILLO CON ARANDELA			2	
37	688-45501-11	DRIVE SHAFT COMP. EJE DE MANDO COMPL.			1	L
38	688-45551-01	PINION PINON			1	
39	90170-16M01	NUT TUERCA			1	
40	688-45560-00	GEAR ENGRANE COMPLE 1			1	
41	6H1-45611-01	SHAFT, PROPELLER EJE PROPUSOR			1	
42	90501-12M48	SPRING, COMPRESSION RESORTE DE COMPRESION			1	



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FIG. 18 LOWER CASING. DRIVE 2 IMPULSOR E INFERIOR 2

REF. NO.	PART NO. CODIGO NO.	DESCRIPTION DESCRIPTION	E60J	E65A	E75B	REMARKS OBSERVACION
43	6H1-45641-01	SHIFTER CAMBIO			1	
44	93503-16003	BALL ESFERA			2	
45	93603-12M11	PIN, DOWEL PASADOR DE CLAVIJA			1	
46	6H1-45634-02	SLIDE, SHIFT DESLIZADOR, CAMBIO			1	
47	90501-16M65	SPRING, COMPRESSION RESORTE DE COMPRESION			1	
48	6H1-45668-00	SHAFT, FREE EJE			1	
49	90201-03313	WASHER, PLATE ARANDELA PLANA			1	
50	90183-02M03	NUT, SPRING TUERCA DE RESORTE			2	
51	6H1-45631-01	CLUTCH, DOG EMBRAGUE DE GARRA			1	
52	90250-07M02	PIN, STRAIGHT PASADOR CILINDRICO			1	
53	688-45633-00	RING, CROSS PIN ANILLO DE PASADOR			1	
54	6H1-45635-00	PLUNGER, SHIFT EMBOLO DE CAMBIO			2	
55	6H1-45571-00	GEAR ENGRANAJE			1	
56	688-45331-00-94	HOUSING, BEARING CAJA DE COJINETE			1	
57	93306-207U0	BEARING COJINETE			1	
58	688-45577-01-10	SHIM (T:0.10MM) LAINA (T:0.10MM)			1	UR
	688-45577-01-12	SHIM (T:0.12MM) LAINA (:0.12MM)			1	UR
	688-45577-01-15	SHIM (T:0.15MM) LAINA (T:0.15MM)			1	UR
	688-45577-01-18	SHIM (T:0.18MM) LAINA (T:0.18MM)			1	UR
	688-45577-01-30	SHIM (T:0.30MM) LAINA (T:0.30MM)			1	UR
	688-45577-01-40	SHIM (T:0.40MM) LAINA (T:0.40MM)			1	UR
	688-45577-01-50	SHIM (T:0.50MM) LAINA (T:0.50MM)			1	UR
59	688-45576-00	WASHER, THRUST ARANDELA DE EMPUJE AXIAL			1	
60	93210-85M97	O-RING JUNTA TORICA			1	
61	93317-325U0	BEARING COJINETE DE RODILLOS			1	
62	93101-25M03	OIL SEAL RETEN DE ACEITE			2	
63	688-45383-02	WASHER, CLAW ARANDELA DE UNA			1	



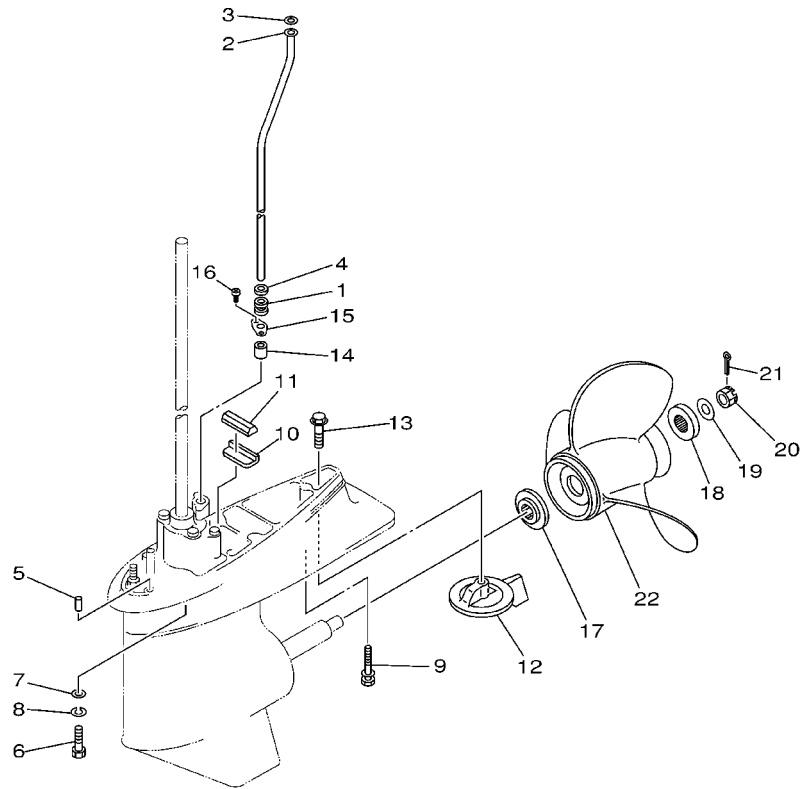
6920200-1180

FIG. 18 LOWER CASING. DRIVE 2 IMPULSOR E INFERIOR 2

REF. NO.	PART NO. CODIGO NO.	DESCRIPTION DESCRIPTION	E60J	E65A	E75B	REMARKS OBSERVACION
64	688-45384-00	NUT TUERCA			1	
65	90282-04010	KEY, STRAIGHT CHAVETA, RECTA			1	
66	6H1-44151-00	CAM, SHIFT LEVA DE CAMBIO			1	
67	6H1-44144-00	ROD, SHIFT VARILLA DE CAMBIO			1	
68	93210-07003	O-RING JUNTA TORICA			1	
69	99001-08600	CIRCLIP PRESILLA REDONDA			1	
70	93450-07M00	CIRCLIP SEGURO			1	

FIG. 19 LOWER CASING. DRIVE 3

IMPULSOR E INFERIOR 3



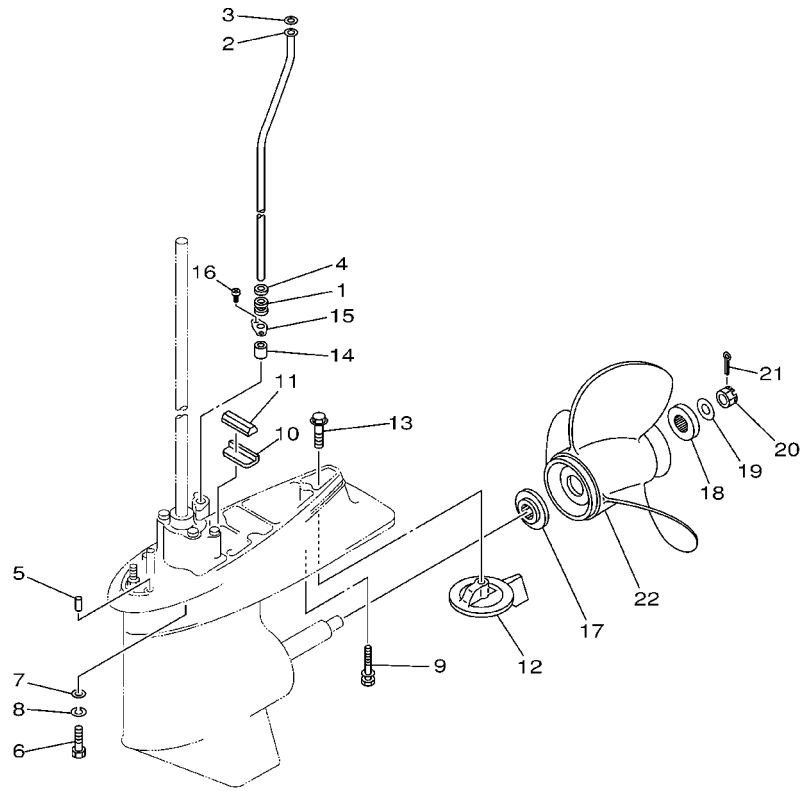
REF. NO.	PART NO. CODIGO NO.	DESCRIPTION DESCRIPTION	E60J	E65A	E75B	REMARKS OBSERVACION
1	663-44367-00	DAMPER, WATER SEAL GOMA DEL SELLO DE AGUA	1	1	1	
2	688-44361-10	TUBE, WATER TUBO DE AGUA	1	1		L
	688-44361-20	TUBE, WATER TUBO DE AGUA		1	1	X
	692-44361-20	TUBE, WATER TUBO DE AGUA			1	Y
3	90202-12060	WASHER, PLATE ARANDELA DE PLANA	1	1	1	
4	90430-12072	GASKET JUNTA	1	1	1	
5	93606-12019	PIN, DOWEL PASADOR DE CLAVIJA	2	2		L
6	97075-10040	BOLT PERNO	4	4	4	L
7	92990-10600	WASHER, PLATE ARANDELA PLANA	4	4	4	
8	92990-10100	WASHER, SPRING ARANDELA PLANA	4	4	4	
9	90119-08M84	BOLT, WITH WASHER TORNILLO CON ARANDELA	1		1	L
10	663-45376-00-94	GUIDE, SEAL DAMPER GUIA DE SELLO GOMA	1	1	1	
11	688-45375-00	DAMPER, SEAL GOMA DE SELLO	1	1	1	
12	688-45371-02	TAB-TRIM QUILLA ESTABILIZADOR	1	1	1	
13	90105-10M67	BOLT, FLANGE TORNILLO	1	1	1	
14	663-44366-00	DAMPER, WATER SEAL GOMA DEL SELLO DE AGUA	1	1	1	
15	90480-19M06	GROMMET TAPON	1	1	1	
16	97780-40512	SCREW, TAPPING TORNILLO DE CABEZA DE CONO ACH	2	2	2	
17	688-45987-01	SPACER ESPACIADOR	1	1	1	
18	688-45997-01	SPACER ESPACIADOR	1	1	1	
19	90201-17M00	WASHER, PLATE ARANDELA PLANA	1	1	1	
20	90171-16011	NUT, CASTLE TUERCA ENTALLADA	1	1	1	
21	91490-40025	PIN, COTTER CHAVETA	1	1	1	
22	6E5-45941-00-EL	PROPELLER (3X13"X19"-K) PROPELA (3X13"X19"-K)	1	1	1	UR
	6E5-45943-00-EL	PROPELLER (3X12-5/8"X21"-K) PROPELA (3X12-5/8"X21"-K)	1	1	1	UR
	6E5-45945-01-EL	PROPELLER (3X13-1/4"X17"-K) PROPELA (3X13-1/4"X17"-K)	1	1	1	UR
	6E5-45947-00-EL	PROPELLER (3X13-1/2"X15"-K) PROPELA (3X13-1/2"X15"-K)	1	1	1	UR



6920100-0190

FIG. 19 LOWER CASING. DRIVE 3

IMPULSOR E INFERIOR 3

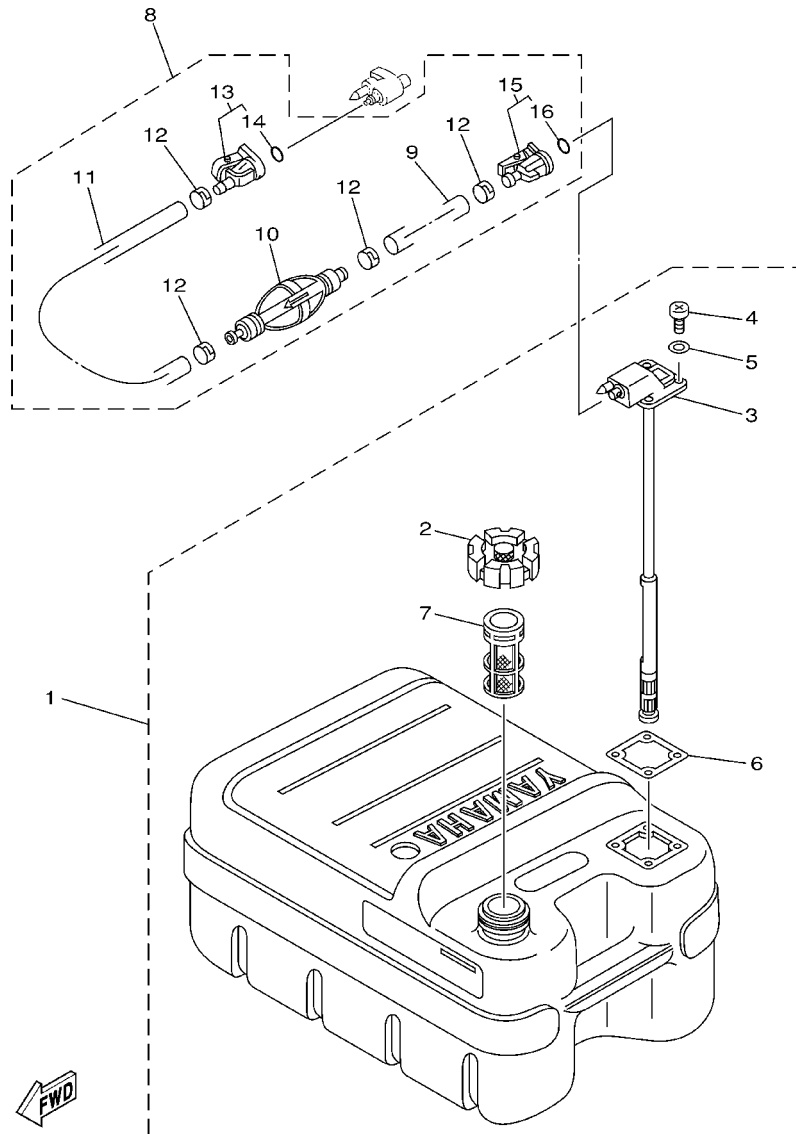


6920100-0190

REF. NO.	PART NO. CODIGO NO.	DESCRIPTION DESCRIPTION	E60J	E65A	E75B	REMARKS OBSERVACION
22	6E5-45949-00-EL	PROPELLER (3X13-5/8"X13"-K) PROPELA (3X13-5/8"X13"-K)	1	1	1	UR
	6E5-45952-00-EL	PROPELLER (3X13"X23"-K) PROPELA (3X13"X23"-K)	1	1	1	UR
	6E5-45954-00-EL	PROPELLER (3X14"X11"-K) PROPELA (3X14"X11"-K)	1	1	1	UR
		STAINLESS STEEL PROPELLER LIMPIO-ACERO DEL PROPELA				
	688-45970-03-98	PROPELLER (3X13"X19"-K) PROPELA (3X13"X19"-K)	1	1	1	UR
	688-45972-02-98	PROPELLER (3X13"X21"-K) PROPELA (3X13"X21"-K)	1	1	1	UR
	688-45974-02-98	PROPELLER (3X13"X23"-K) PROPELA (3X13"X23"-K)	1	1	1	UR
	688-45976-01-98	PROPELLER (3X13"X25"-K) PROPELA (3X13"X25"-K)	1	1	1	UR
	688-45978-60-98	PROPELLER (3X13-1/2"X16"-K) PROPELA (3X13-1/2"X16"-K)	1	1	1	UR
	688-45930-02-98	PROPELLER (3X13"X17"-K) PROPELA (3X13"X17"-K)	1	1	1	UR
	688-45932-60-98	PROPELLER (3X13-1/2"X14"-K) PROPELA (3X13-1/2"X14"-K)	1	1	1	UR

FIG. 20 FUEL TANK

DEPOSITO DE COMBUSTIBLE

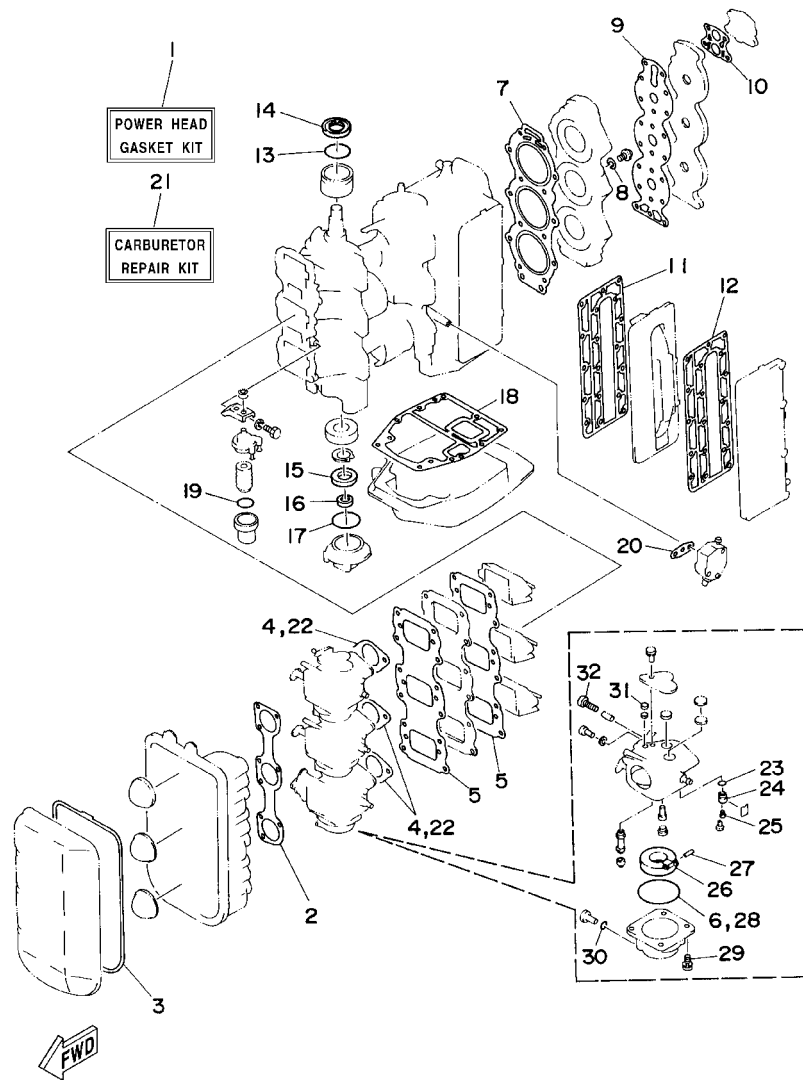


67C0100-9300

REF. NO.	PART NO. CODIGO NO.	DESCRIPTION DESCRIPTION	E60J	E65A	E75B	REMARKS OBSERVACION
1	6YJ-24201-00	FUEL TANK ASSY (24L) TANQUE DEL COMBUSTIBLE (24L)	1	1	1	AP
2	6YJ-24610-01	.CAP ASSY .TAPA COMPLETA	1	1	1	
3	6YJ-24260-00	.FUEL METER ASSY .MEDIDOR DE COMBUSTIBLE COMPL.	1	1	1	
4	98586-05016	.SCREW, PAN HEAD .TORNILLO DE CABEZA CON PLANA	4	4	4	
5	6Y1-24329-00	.SEAL .SELLO	4	4	4	
6	6Y1-24268-00	.GASKET, FUEL METER .EMPAQ MEDIDOR DE COMBUSTIBLE	1	1	1	
7	6YJ-24167-00	.STRAINER .COLADOR	1	1	1	
8	61J-24306-02	FUEL PIPE COMP. 1 TUBO COMBUST. COMPL 1	1	1	1	AP
9	90445-11M06	.HOSE (L2050) .MANGUERA (L2050)	1	1	1	
10	61J-24360-00	.PRIMER PUMP ASSY .SOPORTE BOMBA	1	1	1	
11	90445-11M05	.HOSE (L850) .MANGUERA (L850)	1	1	1	
12	650-24351-51	.BAND 1 .ABRAZADERA 1	4	4	4	
13	6G1-24305-03	.FUEL PIPE JOINT COMP. 2 .CONECTOR MANGUERA COMBUST. 2	1	1	1	
14	93210-08287	..O-RING ..JUNTA TORICA	1	1	1	
15	6Y1-24305-04	.FUEL PIPE JOINT COMP. 2 .CONECTOR MANGUERA COMBUST. 2	1	1	1	
16	93210-08287	..O-RING ..JUNTA TORICA	1	1	1	

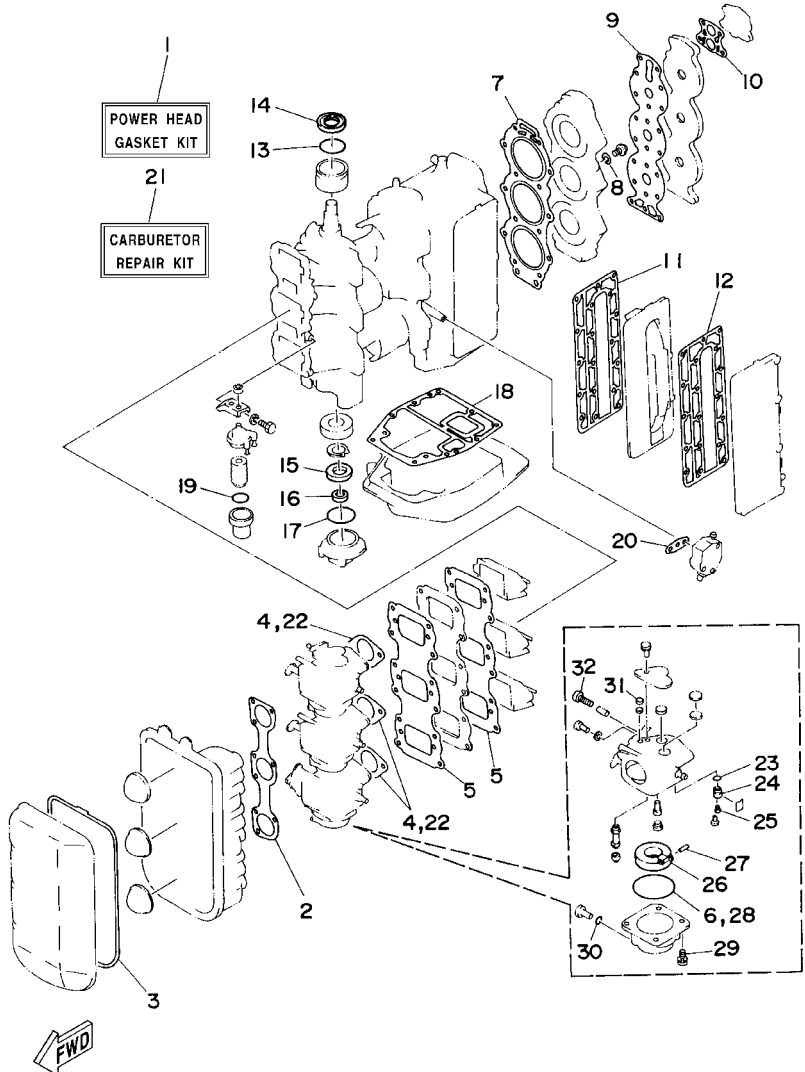
FIG. 21 REPAIR KIT 1

ESTUCHE REPARATION 1



6880010-4180

REF. NO.	PART NO. CODIGO NO.	DESCRIPTION DESCRIPTION	E60J	E65A	E75B	REMARKS OBSERVACION
1	688-W0001-02	POWER HEAD GASKET KIT JUEGO DE EMPAQUE	1	1	1	
2	688-14483-A0	.GASKET .EMPAQUE	1	1	1	
3	688-14416-01	.GASKET, AIR CLEANER .EMPAQUE	1	1	1	
4	688-14198-A2	.GASKET .EMPAQUE	3	3	3	
5	688-13621-A1	.GASKET, VALVE SEAT .JUNTA, DE VALV.DE EMPAQUE	2	2	2	
6	676-14984-00	.GASKET, FLOAT CHAMBER .EMPAQUE CAMARA DE BOIA	3	3	3	
7	688-11181-A1	.GASKET, CYLINDER HEAD 1 .JUNTA, DE CULATA 1	1	1	1	
8	90430-14115	.GASKET .JUNTA	1	1	1	
9	688-11193-A1	.GASKET, HEAD COVER 1 .EMPAQUE	1	1	1	
10	688-12414-A1	.GASKET, COVER .EMPAQUE	1	1	1	
11	688-41112-A0	.GASKET, EXHAUST INNER COVER .EMPAQUE	1	1	1	
12	688-41114-A0	.GASKET, EXHAUST OUTER COVER .EMPAQUE	1	1	1	
13	93210-46M16	O-RING .JUNTA TORICA	1	1	1	
14	93102-36M02	.OIL SEAL .RETEN DE ACEITE	1	1	1	
15	93102-30M05	.OIL SEAL .RETEN DE ACEITE	1	1	1	
16	93104-20M02	.OIL SEAL .SELLO ACEITE	1	1	1	
17	93210-62269	O-RING .JUNTA TORICA	1	1	1	
18	688-45113-A0	.GASKET, UPPER CASING .EMPAQUE	1	1	1	
19	93210-32738	O-RING .JUNTA TORICA	1	1	1	
20	650-24431-A0	.GASKET, FUEL PUMP 1 .EMPAQUE BOMBA COMBUST 1	1	1	1	
21	6H1-W0093-01	CARBURETOR REPAIR KIT KIT REPARACION CARBURADOR	1	1	1	
22	688-14198-A2	.GASKET .EMPAQUE	3	3	3	
23	93210-04228	O-RING .JUNTA TORICA	3	3	3	
24	692-14590-01	.NEEDLE VALVE ASSY .VALVULA DE AGUJA COMPLETA	3	3	3	
25	676-14186-00	.PIN, FLOAT .PASADOR DE LA BOYA	3	3	3	
26	676-14985-01	.FLOAT .BOIA	3	3	3	
27	688-14548-00	.PIN, FLOAT ARM .PASADOR DE BRAZO DE BOIA	3	3	3	



6880010-4180

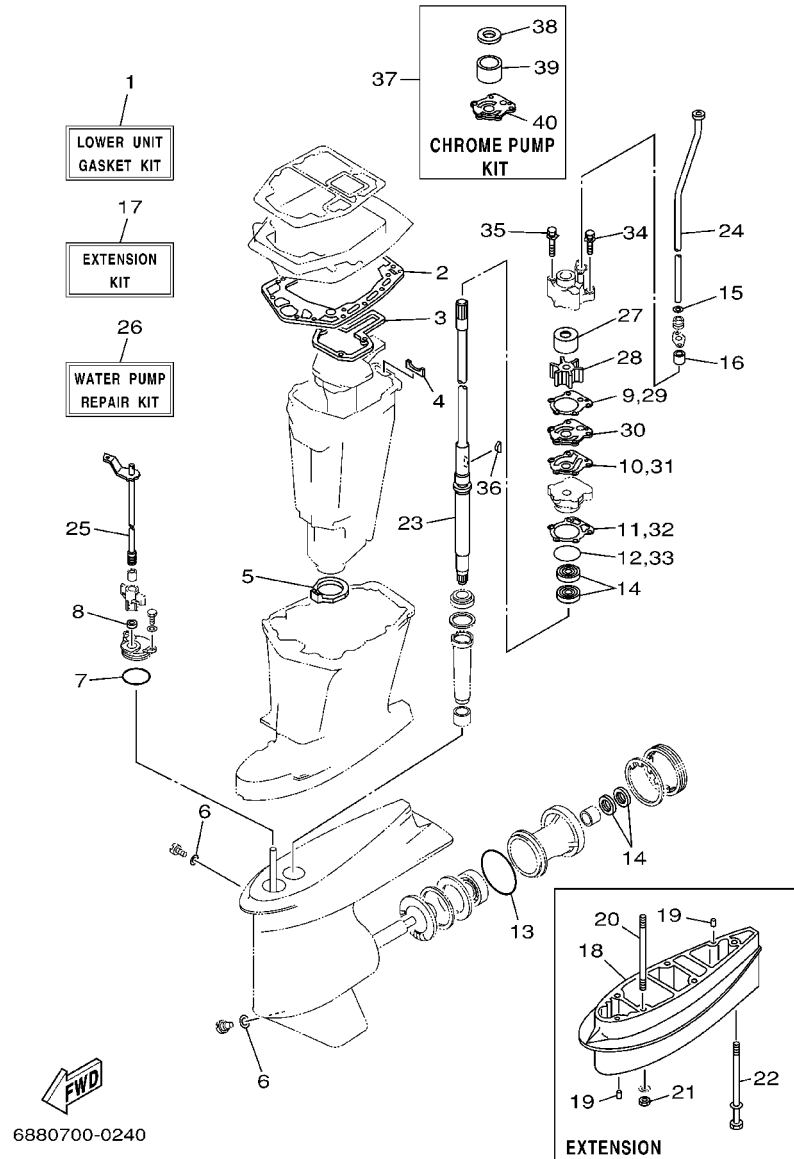
FIG. 21 REPAIR KIT 1

ESTUCHE REPARATION 1

REF. NO.	PART NO. CODIGO NO.	DESCRIPTION DESCRIPTION	E60J	E65A	E75B	REMARKS OBSERVACION
28	676-14984-00	.GASKET, FLOAT CHAMBER .EMPAQUE CAMARA DE BOIA	3	3	3	
29	97980-04114	.SCREW, WITH WASHER .TORNILLO, CON ARANDELA	3	3	3	
30	93210-04230	.O-RING .JUNTA TORICA	3	3	3	
31	663-14126-00	.GASKET .EMPAQUE	3	3	3	
32	692-14923-00	.SCREW, PILOT .TORNILLO DE AJUSTE	3	3	3	

FIG. 22 REPAIR KIT 2

ESTUCHE REPARATION 2

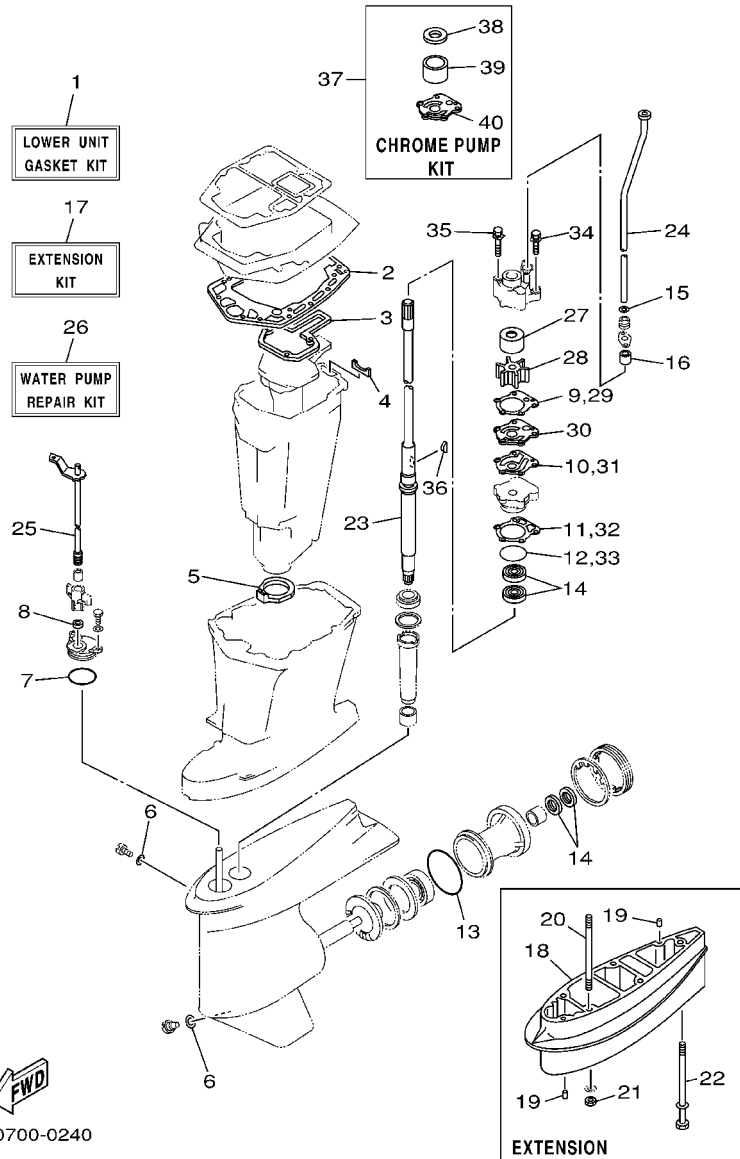


6880700-0240

REF. NO.	PART NO. CODIGO NO.	DESCRIPTION DESCRIPTION	E60J	E65A	E75B	REMARKS OBSERVACION
1	688-W0001-22	LOWER UNIT GASKET KIT JUEGO DE EMPAQUE UNIDAD INFER.	1	1	1	
2	688-45114-A1	.GASKET, UPPER CASING .EMPAQUE	1	1	1	
3	688-41134-A0	.GASKET, EXHAUST MANIFOLD .EMPAQUE	1	1	1	
4	688-41133-00	.GASKET, EXHAUST MANIFOLD 1 .EMPAQUE ESCAPE MULTIPLE	1	1	1	
5	688-45123-00	.GASKET, MUFFLER .EMPAQUE SILENCIADOR	1	1	1	
6	90430-08020	.GASKET .JUNTA	2	2	2	
7	93210-49046	.O-RING .JUNTA TORICA	1	1	1	
8	93106-09014	.OIL SEAL .RETEN DE ACEITE	1	1	1	
9	688-44315-A0	.GASKET, WATER PUMP .EMPAQUE	1	1	1	
10	688-44324-A0	.GASKET, CARTRIDGE .EMPAQUE	1	1	1	
11	688-44316-A0	.GASKET, WATER PUMP .EMPAQUE	1	1	1	
12	93210-46044	.O-RING .JUNTA TORICA	1	1	1	
13	93210-85M97	.O-RING .JUNTA TORICA	1	1	1	
14	93101-25M03	.OIL SEAL .RETEN DE ACEITE	4	4	4	
15	90430-12072	.GASKET .JUNTA	1	1	1	
16	663-44366-00	.DAMPER, WATER SEAL .GOMA DEL SELLO DE AGUA	1	1	1	
17	688-W0072-00-4D	EXTENSION KIT ESTUCHE PARA EXTENSION	1	1		
18	688-45211-00-4D	.EXTENSION .EXTENSION	1	1		
19	93606-12019	.PIN, DOWEL .PASADOR DE CLAVIJA	4	4		
20	90116-10M05	.BOLT, STUD .ESPARRAGO	4	4		
21	95380-10600	.NUT .TUERCA	4	4		
22	90119-08M86	.BOLT, WITH WASHER .TORNILLO CON ARANDELA	1	1		
23	688-45501-22	.DRIVE SHAFT COMP. .EJE DE MANDO COMPL.	1	1		
24	688-44361-20	.TUBE, WATER .TUBO DE AGUA	1	1		
25	688-44120-22	.HANDLE GEAR SHIFT ASSY .MANIJA DE CAMBIO COMPL.	1	1		
26	692-W0078-02	WATER PUMP REPAIR KIT ESTUCHE REPARACION BOMBA AGUA	1	1	1	
27	688-44322-00	.INSERT, CARTRIDGE .CARTUCHO	1	1	1	

FIG. 22 REPAIR KIT 2

ESTUCHE REPARATION 2



FWD
6880700-0240

REF. NO.	PART NO. CODIGO NO.	DESCRIPTION DESCRIPTION	E60J	E65A	E75B	REMARKS OBSERVACION
28	688-44352-03	.IMPELLER .IMPULSOR	1	1	1	
29	688-44315-A0	.GASKET, WATER PUMP .EMPAQUE	1	1	1	
30	688-44323-00	.OUTER PLATE, CARTRIDGE .PLACA EXTERIOR DEL CARTUCHO	1	1	1	
31	688-44324-A0	.GASKET, CARTRIDGE .EMPAQUE	1	1	1	
32	688-44316-A0	.GASKET, WATER PUMP .EMPAQUE	1	1	1	
33	93210-46044	.O-RING .JUNTA TORICA	1	1	1	
34	90119-08M13	.BOLT, WITH WASHER .TORNILLO CON ARANDELA	2	2	2	
35	90119-08M16	.BOLT, WITH WASHER .TORNILLO CON ARANDELA	2	2	2	
36	90280-04M04	.KEY, WOODRUFF .CUNA WOODRUFF	1	1	1	
37	688-W0078-1A	CHROME PUMP KIT ESTUCHE REPARACION BOMBA AGUA	1	1	1	
38	688-44321-41	.INNER PLATE, CARTRIDGE .PLACA INTERIOR CARTUCHO	1	1	1	
39	688-44322-41	.INSERT, CARTRIDGE .CARTUCHO	1	1	1	
40	688-44323-40	.OUTER PLATE, CARTRIDGE .PLACA EXTERIOR DEL CARTUCHO	1	1	1	

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688-44316-A0	18 - 31	663-45155-10	16 - 2	688-45567-01-15	17 - 7	688-45633-00	18 - 53	688-85510-01	8 - 2	90149-05M13	11 - 7
	22 - 11	688-45211-00-4D	22 - 18		18 - 7	6H1-45634-02	18 - 46	663-85518-00	12 - 19	90149-05095	7 - 59
	22 - 32	688-45211-01-4D	16 - 27	688-45567-01-18	17 - 7	688-45634-00	17 - 42	688-85540-00	9 - 1	90151-05M00	17 - 14
688-44321-41	17 - 23	696-45211-01-4D	16 - 22		18 - 7	6H1-45635-00	18 - 54	6H1-85542-00-94	9 - 13		18 - 14
	18 - 24	6H1-45214-00	17 - 12	688-45567-01-30	17 - 7	688-45635-00	17 - 46	692-85550-00	8 - 1	90157-06013	12 - 21
	22 - 38		18 - 12		18 - 7	6H1-45641-01	18 - 43	697-85570-00	9 - 5	90157-06014	2 - 12
688-44322-00	22 - 27	6H1-45215-00	17 - 13	688-45567-01-40	17 - 7	6H1-45668-00	18 - 48	688-85580-00	8 - 3	90159-06M11	9 - 24
688-44322-41	17 - 22		18 - 13		18 - 7	688-45930-02-98	19 - 22	90101-06M27	11 - 48	90159-06M31	8 - 12
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